YAMAHA

PARTS CATALOGUE
CATALOGUE DE PIECES DETACHEES

F225FET'12 (6CL2)
FL225FET'12 (6CM2)

1L6CL-300F1

( )

YAMAHA GENUINE Parts & Accessories

2011/11/21

NEWS NO.	DATE	COMMENT
PE0-OM-110043	Nov.,21,2011	MOD:FIG.25 BOTTOM COWLING 3 LIST REVISION

F225FET/FL225FET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
   It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

   "UR" Use specified parts number.
   "UN" Use as many as needed.
   "AP" Alternate Parts
   "LM" Locally Made (Parts need to be ordered locally)
   "F#" Frame No. (Applicable machine No.)
   "O/S" Over Size

3. The number of components for assembly
   - Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
   - The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5–83310–60	FRONT FLASHER LIGHT ASSY	2	
115–83311–60	.BULB (6V–18W)	1	

4. Applicable colours of graphics are represented in the "REMARKS" as shown below.

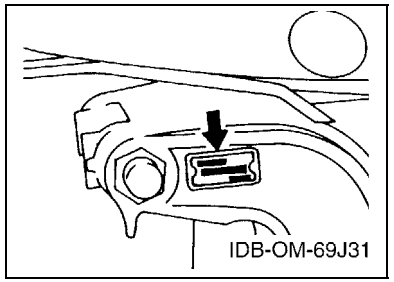
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4–24110–00–X5	FUEL TANK COMP.	2	MXR
3J1–24240–10	.GRAPHIC, FUEL TANK	1	FOR MXR

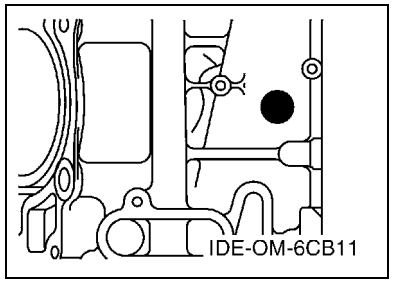
5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

   Engine Serial No.





8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F225F	6CL-1001084	FL225F	6CM-1000190

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6CL2	F225FET
2	6CM2	FL225FET

AVANT–PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pieces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
   Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:

   "UR" Utiliser le numéro de pièces spécifié.
   "UN" Utiliser autant que nécessaire.
   "AP" Pièces de substitution
   "LM" Fabrication locale (les pièces doivent être commandées localement.)
   "F#" N° de cadre (applicable au N° de série)
   "O/S" Surdimensionné

3. Nombre de pièces d'un assemblage
   - Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci–dessous.
   - Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5–83310–60	ENS. CLIGNOTANT AVANT	2	
115–83311–60	.AMPOULE (6V–18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne "REMARQUES", comme indiqué ci–dessous.

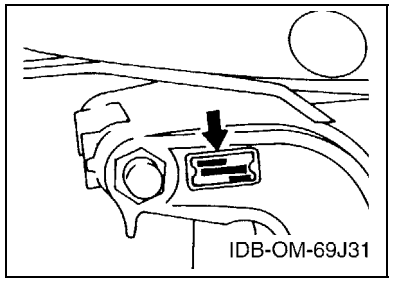
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4–24110–00–X5	RESERVOIR A ESSENCE.	2	MXR
3J1–24240–10	.GRAPHIQUE	1	POUR MXR

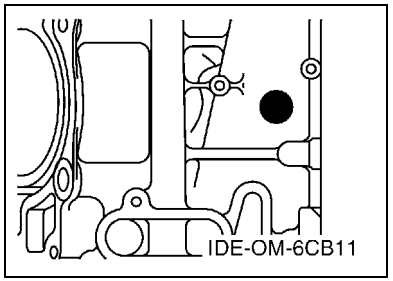
5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

   N° de Série du moteur





8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F225F	6CL-1001084	FL225F	6CM-1000190

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6CL2	F225FET
2	6CM2	FL225FET

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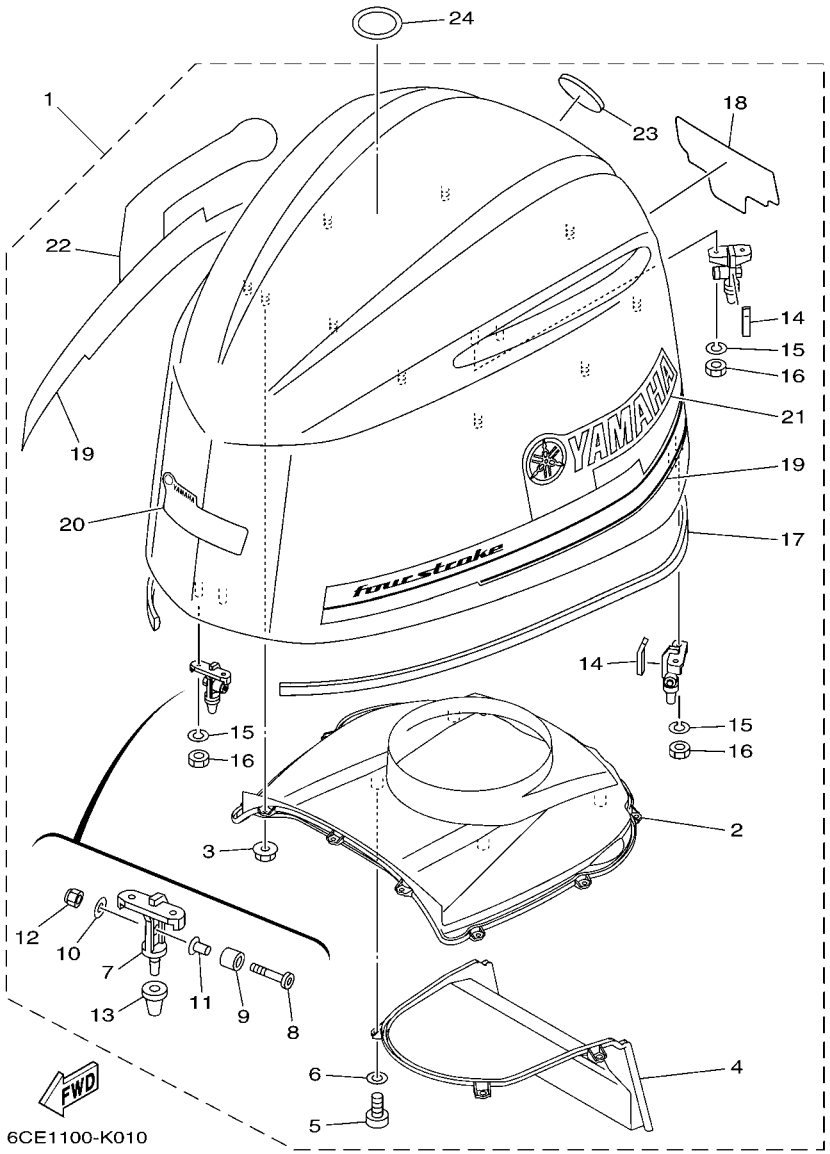
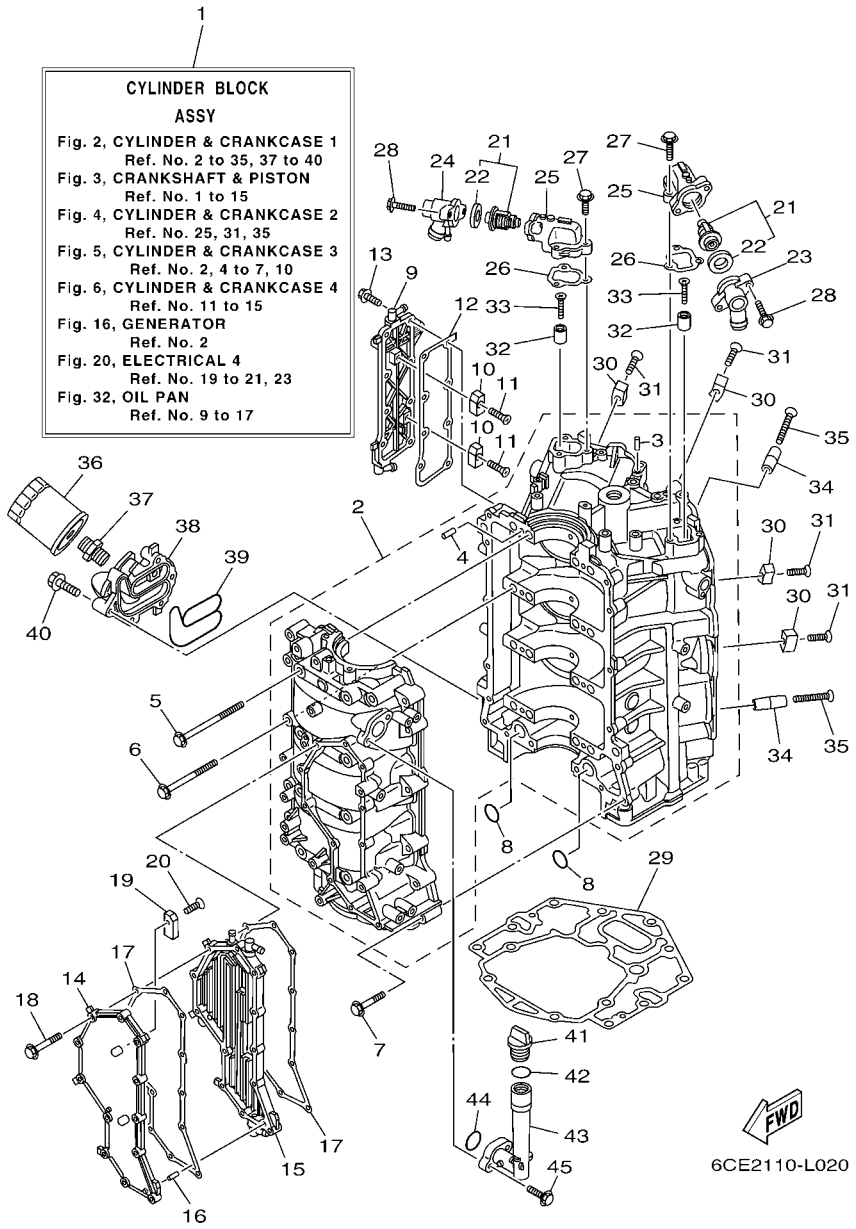


FIG. 1 TOP COWLING **CAPOT SUPERIEUR**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CL–42610–00	TOP COWLING ASSY CAPOT (ENS.)	1	1				
2	6CE–42613–00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1				
3	90179–06M28	.NUT .ECROU	10	10				
4	6CE–42635–00	.DUCT, WATER SEPARATOR .CONDUIT, SEPARATEUR DE L'EAU	1	1				
5	97780–60516	.SCREW, TAPPING .VIS, TETE BOMBEE	4	4				
6	92990–06200	.WASHER, PLAIN .RONDELLE, PLATE	4	4				
7	6CB–42647–00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	3	3				
8	90111–08078	.BOLT,HEX. SOCKET BUTTON .BOULON	3	3				
9	90387–10094	.COLLAR .COLLERETTE	3	3				
10	92990–08600	.WASHER, PLATE .RONDELLE, PLATE	3	3				
11	90387–08M45	.COLLAR .COLLERETTE	3	3				
12	95780–08300	.NUT, FLANGE .ECROU	3	3				
13	6AW–42663–00	.DAMPER .AMORTISSEUR	3	3				
14	6CB–42134–00	.COVER .CAPOT	2	2				
15	92990–06100	.WASHER, SPRING .RONDELLE, GROWER	6	6				
16	95380–06600	.NUT, HEXAGON .ECROU	6	6				
17	6CB–42628–00	.SEAL .JOINT	1	1				
18	6CL–42678–00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1				
19	6CE–W0070–00	.GRAPHIC SET .JEU DIEMBLEMES	1	1				
20	6CL–42677–00	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1				
21	6CE–42681–01	.MARK, COWLING .ADHESIF, CAPOT	1	1				
22	6CE–42682–01	.MARK, COWLING .ADHESIF, CAPOT	1	1				
23	6AW–42697–10	.TUNING FORK MARK .MARQUE, YAMAHA	1	1				
24	67F–13434–20	LABEL, CAUTION ETIQUETTE, ATTENTION	1	1				


1
CYLINDER BLOCK
ASSY
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FWD
6CE2110-L020

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–W009B–03–9S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1				
2	6CE–15100–10	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1				
3	93606–12019	.PIN, DOWEL .GOUPILLE	3	3				
4	93606–12019	.PIN, DOWEL .GOUPILLE	8	8				
5	6CB–15187–00	BOLT BOULON	8	8				
6	6CB–15481–00	BOLT 1 BOULON 1	8	8				
7	90105–08175	BOLT, FLANGE BOULON	16	16				
8	93210–26658	O-RING JOINT TORIQUE	2	2				
9	6CE–1131C–00–9S	COVER, JOINT COUVERCLE, RACCORDEMENT	1	1				
10	63P–11325–01	ANODE ANODE	2	2				
11	90151–06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2				
12	6CB–1131B–00	GASKET, COVER JOINT, COUVERCLE	1	1				
13	90105–06M07	BOLT, FLANGE BOULON	8	8				
14	6CE–15411–00–9S	COVER, CRANKCASE 1 COUVERCLE 1, CARTER MOTEUR	1	1				
15	6CE–15421–10–9S	COVER, CRANKCASE 2 COUVERCLE 2, CARTER MOTEUR	1	1				
16	91690–40010	PIN, SPRING AGRAFFE	1	1				
17	6CB–15451–00	GASKET, CRANKCASE COVER 1 JOINT, COUVERCLE DE CARTER 1	2	2				
18	90105–06151	BOLT, FLANGE BOULON	12	12				
19	63P–11325–01	ANODE ANODE	2	2				
20	90151–06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2				
21	6CE–12411–00	THERMOSTAT THERMOSTAT	2	2				
22	67F–12412–00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1				
23	6CE–12413–10–9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1				
24	6CE–12413–00–9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1				
25	6CB–12422–10–9S	COVER, HOUSING COUVERCLE DE CARTER DE POMPE	2	2				
26	6CB–12427–10	GASKET, HOUSING COVER 1 JOINT, COUVERCLE DE CARTER 1	2	2				
27	95027–06025	BOLT, FLANGE BOULON, A COLLERETTE	6	6				

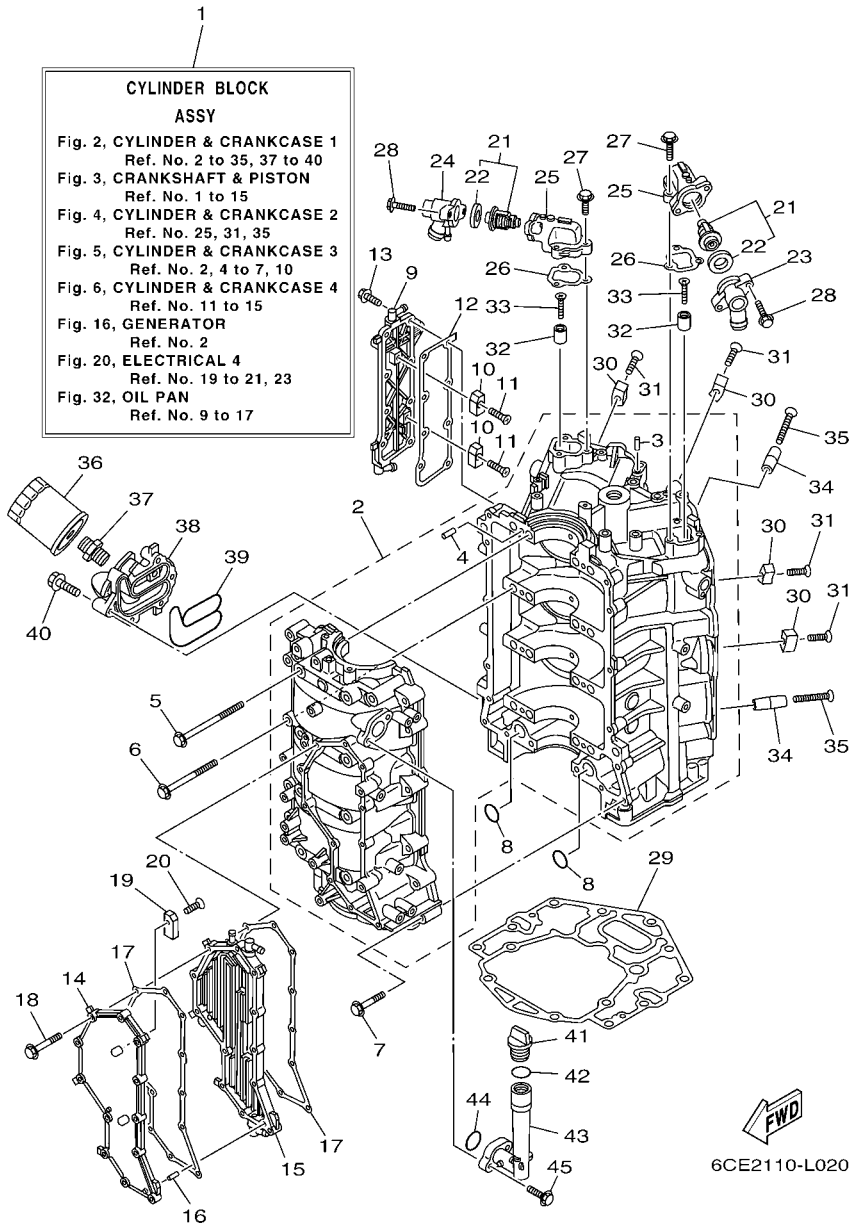
1
CYLINDER BLOCK
ASSY
Fig. 2, CYLINDER & CRANKCASE 1
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Fig. 3, CRANKSHAFT & PISTON
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Fig. 20, ELECTRICAL 4
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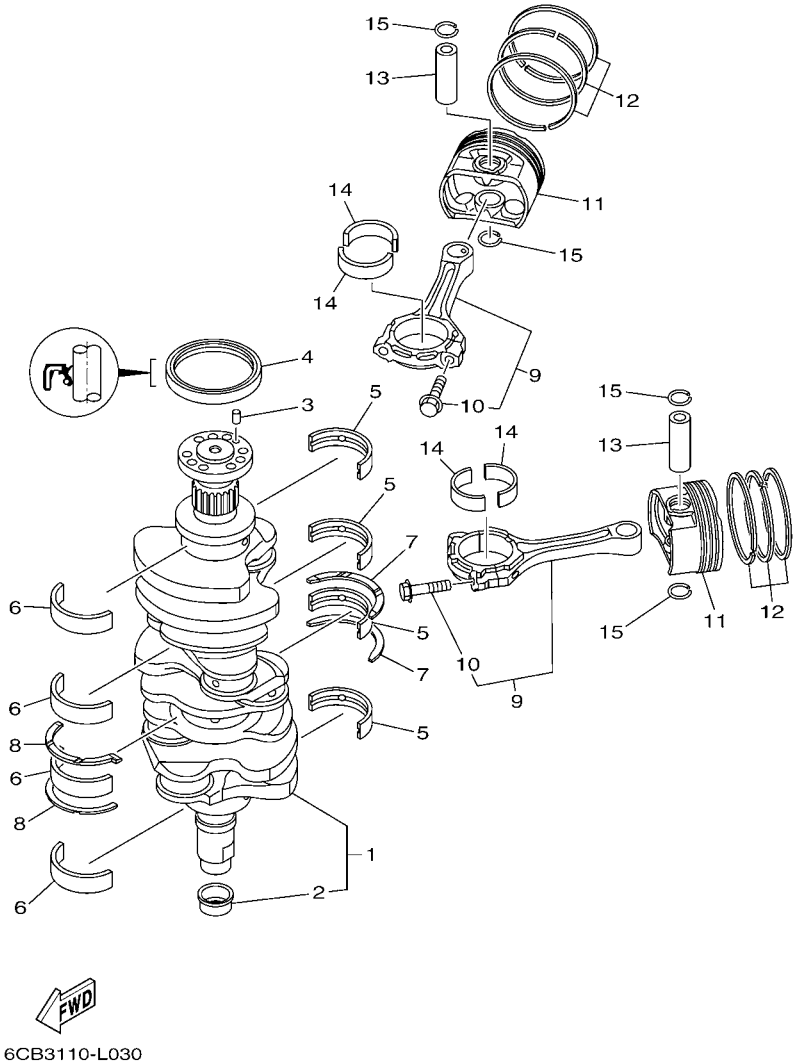
Ref. No. 9 to 17
FWD
6CE2110-L020

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	90105–06037	BOLT, FLANGE BOULON	4	4				
29	6CB–11351–00	GASKET, CYLINDER JOINT, D'EMBASE	1	1				
30	6AW–1132P–00	ANODE 5 ANODE 5	4	4				
31	98780–06530	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	4				
32	68T–11325–00	ANODE ANODE	2	2				
33	90151–05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2				
34	6AW–1132N–01	ANODE 4 ANODE 4	2	2				
35	98780–06550	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	2				
36	N26–13440–00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1				
37	90401–19001	BOLT, UNION BOULON, RACCORD	1	1				
38	6CE–13446–10–9S	CONNECTOR CONNECTEUR	1	1				
39	6CB–13477–00	GASKET JOINT	1	1				
40	90105–06151	BOLT, FLANGE BOULON	5	5				
41	6G8–15363–00	PLUG, OIL PLOT, HUILE	1	1				
42	93210–24M79	O-RING JOINT TORIQUE	1	1				
43	6CB–15319–00	JOINT JOINT	1	1				
44	93210–27370	O-RING JOINT TORIQUE	1	1				
45	90105–06037	BOLT, FLANGE BOULON	2	2				



6CB3110-L030

FIG. 3 CRANKSHAFT & PISTON VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–11410–00	CRANKSHAFT VILEBREQUIN COMPLET	1	1				
2	6CB–11478–00	.COLLAR .COLLERETTE	1	1				
3	93606–12019	PIN, DOWEL GOUPILLE	1	1				
4	93102–85008	OIL SEAL JOINT SPY	1	1				
5	6CB–11416–00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4				UR PURPLE UR PURPLE
	6CB–11416–10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4				UR YELLOW UR YELLOW
	6CB–11416–20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4				UR RED UR RED
	6CB–11416–30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4				UR GREEN UR GREEN
	6CB–11416–40	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4				UR BROWN UR BROWN
6	6CB–11417–00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4				UR PURPLE UR PURPLE
	6CB–11417–10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4				UR YELLOW UR YELLOW
	6CB–11417–20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4				UR RED UR RED
	6CB–11417–30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4				UR GREEN UR GREEN
	6CB–11417–40	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4				UR BROWN UR BROWN
7	6CB–11426–01	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	2	2				
8	6CB–11427–00	BEARING, THRUST 2 ROULEMENT DE BUTEE 2	2	2				
9	6CB–W1165–00	CONNECTING ROD ASSY BIELLE COMPLETTE	6	6				
10	6CB–11654–00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2				
11	6CE–11631–00	PISTON (STD) PISTON (STD)	6	6				
12	6CB–11603–00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	6	6				
13	6CB–11633–00	PIN, PISTON AXE, PISTON	6	6				
14	6CB–11656–00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12				UR YELLOW UR YELLOW
	6CB–11656–10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12				UR GREEN UR GREEN
	6CB–11656–20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12				UR BLUE UR BLUE
15	K0F–A3233–00	RING,HOLE SNAP JONC	12	12				

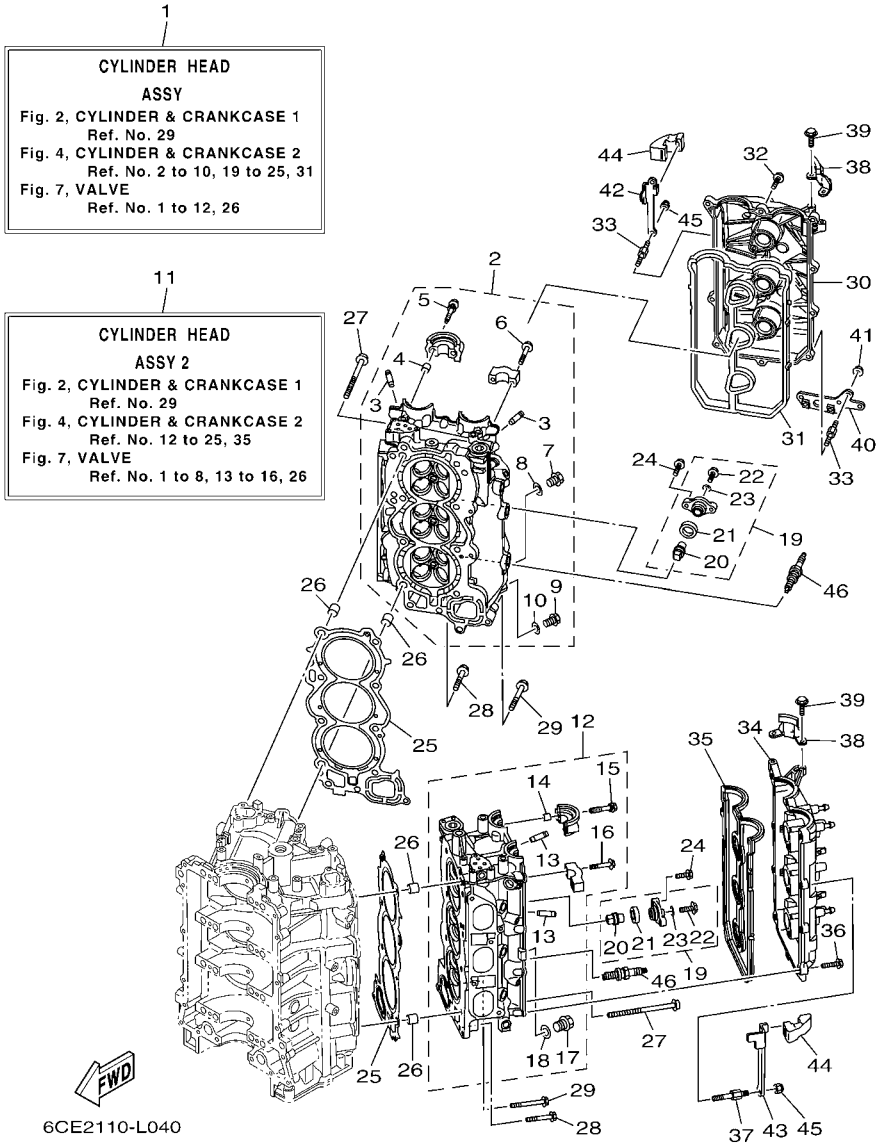


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–W009A–00–9S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1				
2	6CE–11110–00–9S	CYLINDER HEAD ASSY JEU DE CULASSE	1	1				
3	6S5–11133–10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12	12				
4	91809–08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4				
5	90119–07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4				
6	90119–07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	12	12				
7	90340–18M09	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1				
8	90430–18130	.GASKET .JOINT	1	1				
9	90340–14M06	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1				
10	90430–14115	.GASKET .JOINT	1	1				
11	6CE–W009C–00–9S	CYLINDER HEAD ASSY 2 CULASSE 2	1	1				
12	6CE–11120–00–9S	CYLINDER HEAD ASSY 2 CULASSE 2	1	1				
13	6S5–11133–10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12	12				
14	91809–08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4				
15	90119–07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4				
16	90119–07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	12	12				
17	90340–18M09	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1				
18	90430–18130	.GASKET .JOINT	1	1				
19	67F–11301–00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	8	8				
20	67F–11325–01	.ANODE .ANODE	1	1				
21	67F–11328–00	.GROMMET, ANODE .PASSE-FIL	1	1				
22	90105–06M07	.BOLT, FLANGE .BOULON	1	1				
23	90430–06M03	.GASKET .JOINT	1	1				
24	95885–08025	BOLT, FLANGE BOULON, A COLLERETTE	16	16				
25	6CB–11181–00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2				
26	90387–11005	COLLAR COLLERETTE	4	4				
27	90155–11002	SCREW, FLAT FILLISTER VIS, TETE OVALE PLATE	16	16				

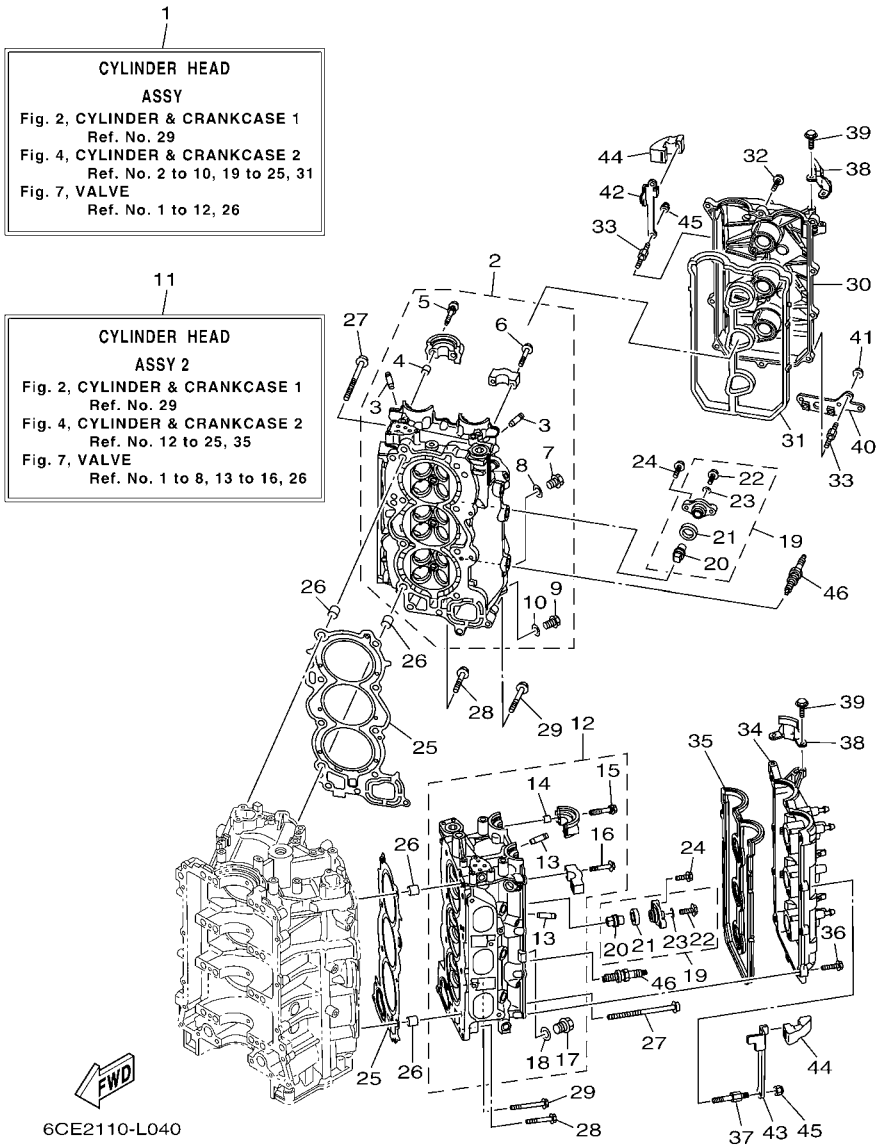


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	90105–08175	BOLT, FLANGE BOULON	4	4				
29	90105–08220	BOLT, FLANGE BOULON	2	2				
30	6CB–11191–02	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1				
31	6CB–11193–00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1				
32	95895–06030	BOLT, FLANGE BOULON	9	9				
33	90109–06277	BOLT BOULON	4	4				
34	6CB–11192–02	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1				
35	6CB–11194–00	GASKET, HEAD COVER 2 JOINT, COUVERCLE DE CULASSE 2	1	1				
36	95895–06030	BOLT, FLANGE BOULON	11	11				
37	90109–06277	BOLT BOULON	2	2				
38	6AW–15142–00	GUIDE 1 GUIDE 1	2	2				
39	95885–06014	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
40	6CB–2134V–00	BRACKET SUPPORT	1	1				
41	90179–06M28	NUT ECROU	2	2				
42	6CB–11998–00	BRACKET 1 SUPPORT 1	1	1				
43	6CB–11999–00	BRACKET 2 SUPPORT 2	1	1				
44	6CB–42662–00	DAMPER AMORTISSEUR	2	2				
45	90185–06M07	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	4	4				
46	94702–00400	PLUG, SPARK (NGK LFR6A-11) BOUGIE D'ALLUMAGE(NGK LFR6A-11	6	6				

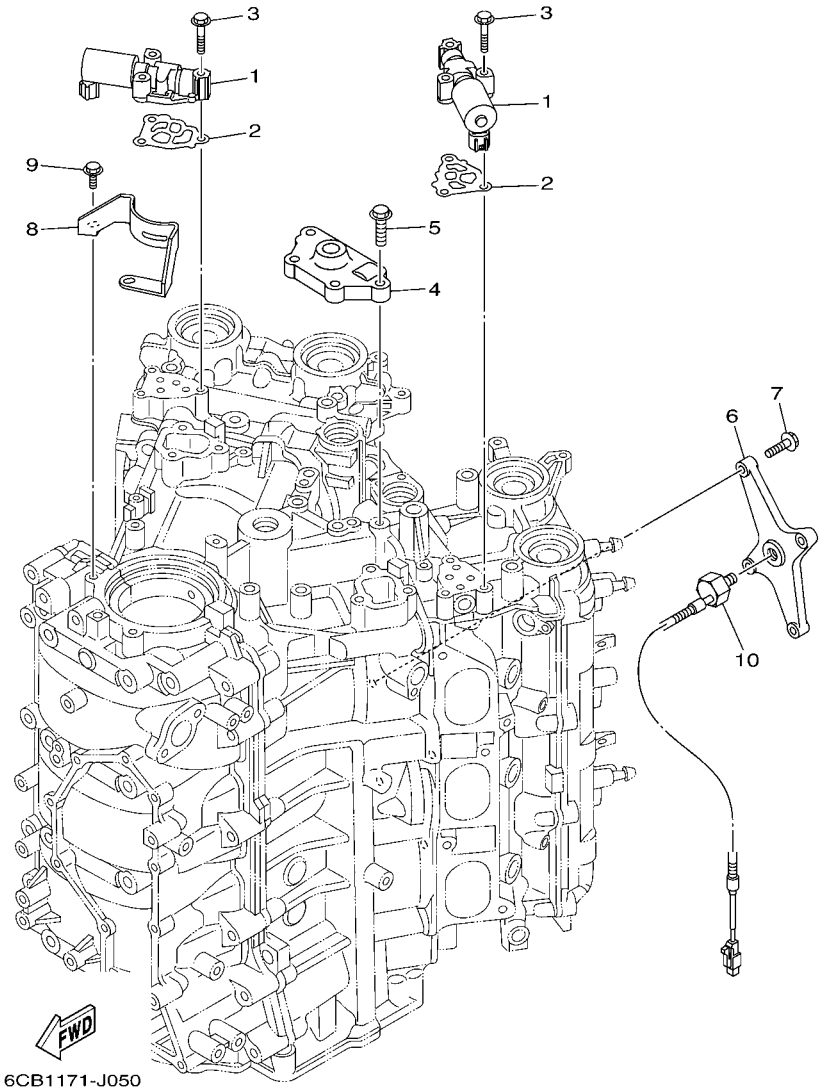


FIG. 5 CYLINDER & CRANKCASE 3 CYLINDRE & CARTER 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–86120–00	SOLENOID VALVE ASSY SOLENOIDE	2	2				
2	6CB–1242F–00	GASKET, FILTER JOINT, FILTRE	2	2				
3	90105–06035	BOLT, FLANGE BOULON	6	6				
4	6CB–15544–00	STAY 1 SUPPORT 1	1	1				
5	90105–08178	BOLT, FLANGE BOULON	4	4				
6	6CB–1135A–00	BRACKET SUPPORT	1	1				
7	90105–06037	BOLT, FLANGE BOULON	4	4				
8	6CB–15142–00	GUIDE 1 GUIDE 1	1	1				
9	95885–06014	BOLT, FLANGE BOULON, A COLLERETTE	2	2				
10	6P2–85780–00	SENSOR, KNOCK SONDE DE COGNEMENT	1	1				

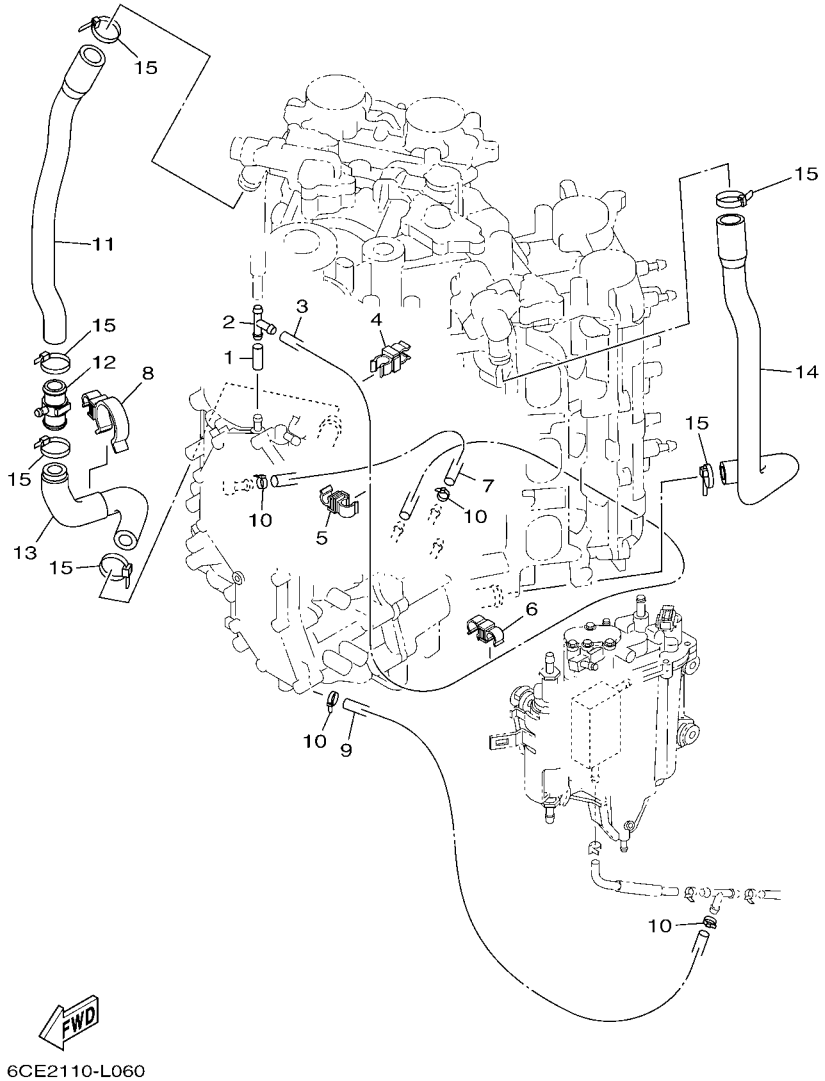


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FIG. 6 CYLINDER & CRANKCASE 4 CYLINDRE & CARTER 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	90445–09220	HOSE (L30) DURITE (L30)	1	1				
2	688–24378–00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1				
3	6CB–12576–10	HOSE 1 TUYAU 1	1	1				
4	90464–10M59	CLAMP BRIDE	1	1				
5	90464–09013	CLAMP BRIDE	1	1				
6	90464–12010	CLAMP BRIDE	1	1				
7	6CB–12577–00	HOSE 2 TUYAU 2	1	1				
8	90464–26002	CLAMP BRIDE	1	1				
9	90445–096H2	HOSE (L280) DURITE (L280)	1	1				
10	90465–11M10	CLAMP BRIDE	4	4				
11	6CE–1244G–00	HOSE, 4 DURITE 4	1	1				
12	6CE–24378–00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1				
13	6CE–1244H–00	HOSE 5 DURITE 5	1	1				
14	6CB–1243E–00	HOSE 2 DURITE 2	1	1				
15	90465–11M59	CLAMP BRIDE	6	6				

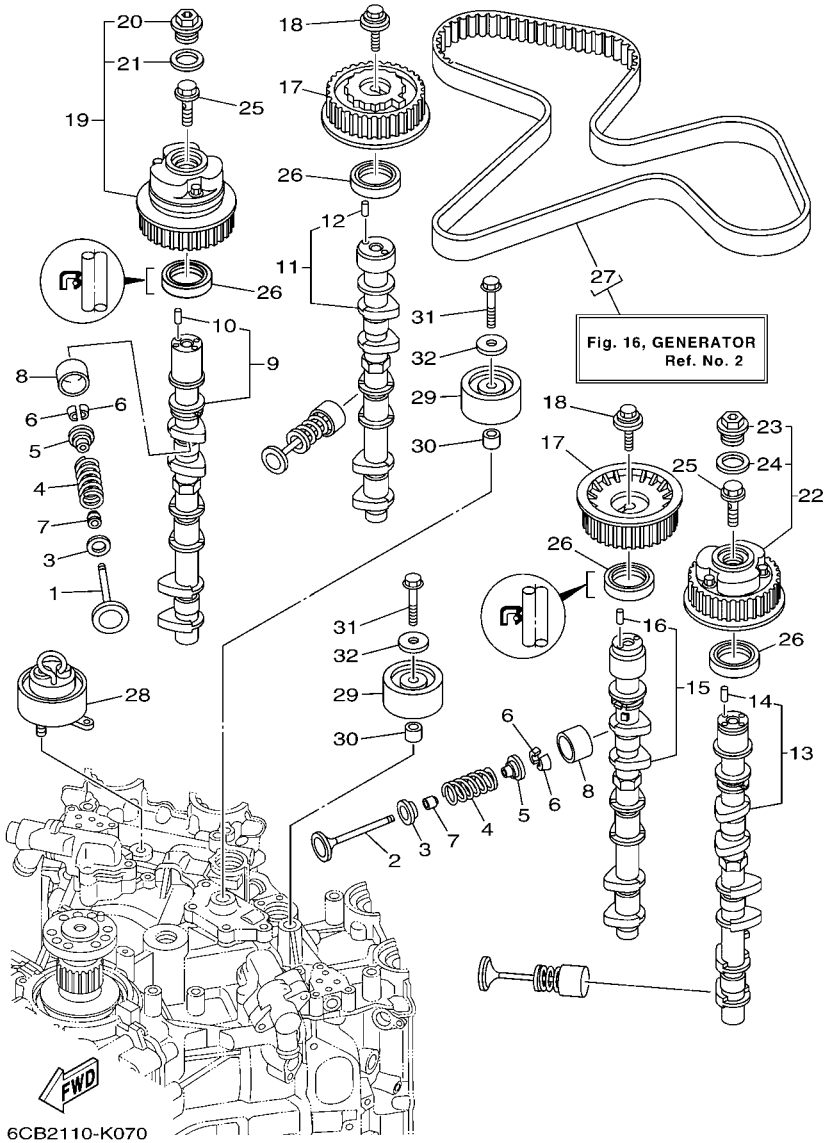

FIG. 7 VALVE — SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–12111–00	VALVE, INTAKE SOUPAPE, ADMISSION	12	12				
2	6CB–12121–00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	12	12				
3	K0F–A3743–00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	24	24				
4	6CB–12113–00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	24	24				
5	K0F–A3741–00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	24	24				
6	K0F–A3742–00	LOCK, VALVE SPRING RETAINER FRAISE, SOUPAPE	48	48				
7	51Y–12119–00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	24	24				
8	K0F–A3751–00	LIFTER, VALVE (000) LEVE-SOUPAPE (000)	24	24				UR UR
	K0F–A3751–10	LIFTER, VALVE (025) LEVE-SOUPAPE (025)	24	24				UR UR
	K0F–A3751–20	LIFTER, VALVE (050) LEVE-SOUPAPE (050)	24	24				UR UR
	K0F–A3751–30	LIFTER, VALVE (075) LEVE-SOUPAPE (075)	24	24				UR UR
	K0F–A3751–40	LIFTER, VALVE (100) LEVE-SOUPAPE (100)	24	24				UR UR
	K0F–A3751–50	LIFTER, VALVE (122) LEVE-SOUPAPE (122)	24	24				UR UR
	K0F–A3751–60	LIFTER, VALVE (142) LEVE-SOUPAPE (142)	24	24				UR UR
	K0F–A3751–70	LIFTER, VALVE (162) LEVE-SOUPAPE (162)	24	24				UR UR
	K0F–A3751–80	LIFTER, VALVE (182) LEVE-SOUPAPE (182)	24	24				UR UR
	K0F–A3751–90	LIFTER, VALVE (202) LEVE-SOUPAPE (202)	24	24				UR UR
	K0F–A3751–A0	LIFTER, VALVE (222) LEVE-SOUPAPE (222)	24	24				UR UR
	K0F–A3751–B0	LIFTER, VALVE (242) LEVE-SOUPAPE (242)	24	24				UR UR
	K0F–A3751–C0	LIFTER, VALVE (262) LEVE-SOUPAPE (262)	24	24				UR UR
	K0F–A3751–D0	LIFTER, VALVE (282) LEVE-SOUPAPE (282)	24	24				UR UR
	K0F–A3751–E0	LIFTER, VALVE (302) LEVE-SOUPAPE (302)	24	24				UR UR
	K0F–A3751–F0	LIFTER, VALVE (322) LEVE-SOUPAPE (322)	24	24				UR UR
	K0F–A3751–G0	LIFTER, VALVE (342) LEVE-SOUPAPE (342)	24	24				UR UR
	K0F–A3751–H0	LIFTER, VALVE (362) LEVE-SOUPAPE (362)	24	24				UR UR
	K0F–A3751–J0	LIFTER, VALVE (382) LEVE-SOUPAPE (382)	24	24				UR UR
	K0F–A3751–K0	LIFTER, VALVE (402) LEVE-SOUPAPE (402)	24	24				UR UR

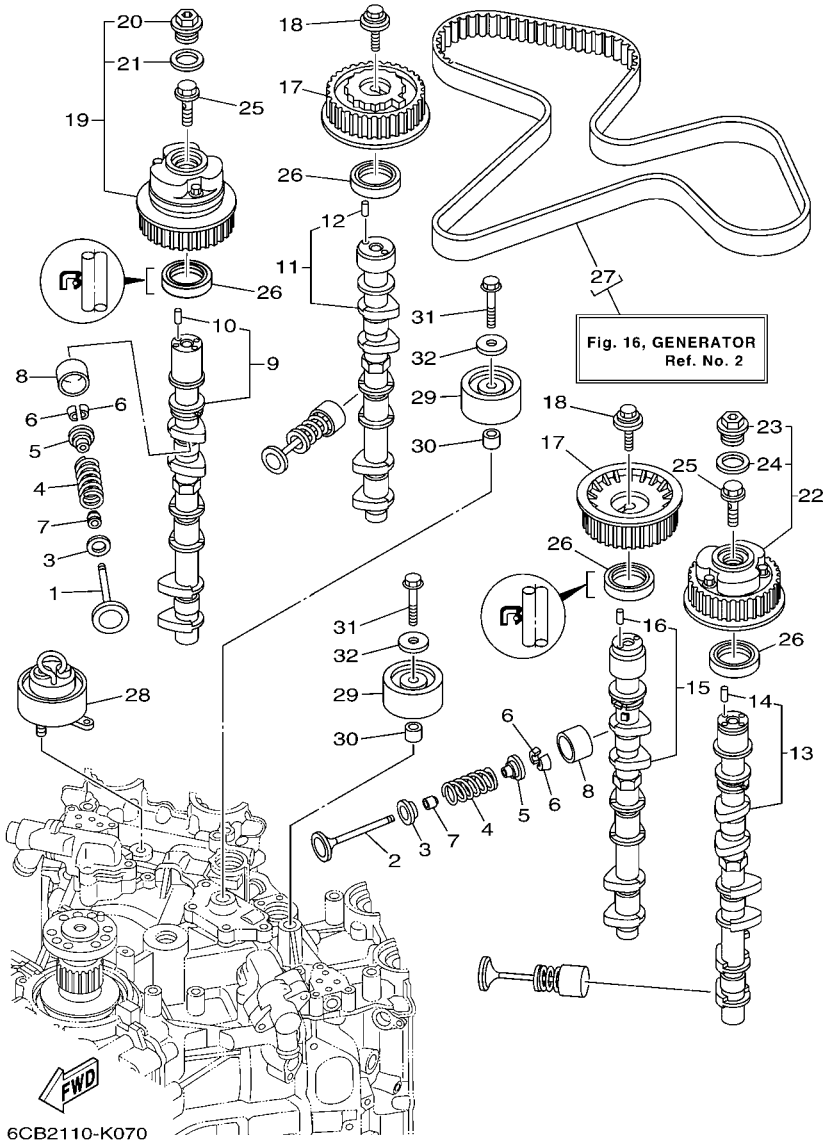

FIG. 7 VALVE — SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
8	K0F–A3751–L0	LIFTER, VALVE (422) LEVE-SOUPAPE (422)	24	24				UR UR
	K0F–A3751–M0	LIFTER, VALVE (442) LEVE-SOUPAPE (442)	24	24				UR UR
	K0F–A3751–N0	LIFTER, VALVE (462) LEVE-SOUPAPE (462)	24	24				UR UR
	K0F–A3751–P0	LIFTER, VALVE (482) LEVE-SOUPAPE (482)	24	24				UR UR
	K0F–A3751–R0	LIFTER, VALVE (502) LEVE-SOUPAPE (502)	24	24				UR UR
	K0F–A3751–S0	LIFTER, VALVE (522) LEVE-SOUPAPE (522)	24	24				UR UR
	K0F–A3751–T0	LIFTER, VALVE (542) LEVE-SOUPAPE (542)	24	24				UR UR
	K0F–A3753–00	LIFTER, VALVE (562) LEVE-SOUPAPE (562)	24	24				UR UR
	K0F–A3753–10	LIFTER, VALVE (582) LEVE-SOUPAPE (582)	24	24				UR UR
	K0F–A3753–20	LIFTER, VALVE (602) LEVE-SOUPAPE (602)	24	24				UR UR
	K0F–A3753–30	LIFTER, VALVE (625) LEVE-SOUPAPE (625)	24	24				UR UR
	K0F–A3753–40	LIFTER, VALVE (650) LEVE-SOUPAPE (650)	24	24				UR UR
	K0F–A3753–50	LIFTER, VALVE (675) LEVE-SOUPAPE (675)	24	24				UR UR
	K0F–A3753–60	LIFTER, VALVE (700) LEVE-SOUPAPE (700)	24	24				UR UR
	K0F–A3753–70	LIFTER, VALVE (725) LEVE-SOUPAPE (725)	24	24				UR UR
9	6CB–12171–00	CAMSHAFT 1 ARBRE A CAMES 1	1	1				
10	93605–10108	.PIN, DOWEL .AXE	1	1				
11	6CB–12181–00	CAMSHAFT 2 ARBRE A CAMES 2	1	1				
12	93605–10108	.PIN, DOWEL .AXE	1	1				
13	6CB–12172–00	CAMSHAFT 3 ARBRE A CAMES 3	1	1				
14	93605–10108	.PIN, DOWEL .AXE	1	1				
15	6CB–12182–00	CAMSHAFT 4 ARBRE A CAMES 4	1	1				
16	93605–10108	.PIN, DOWEL .AXE	1	1				
17	6CB–11567–00	GEAR, DRIVEN 2 PIGNON SECONDAIRE 2	2	2				
18	90119–10050	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
19	6CB–12645–01	PULLEY ASSY 1 POULIE COMPLET 1	1	1				
20	6P2–12623–00	.BOLT .BOULON	1	1				

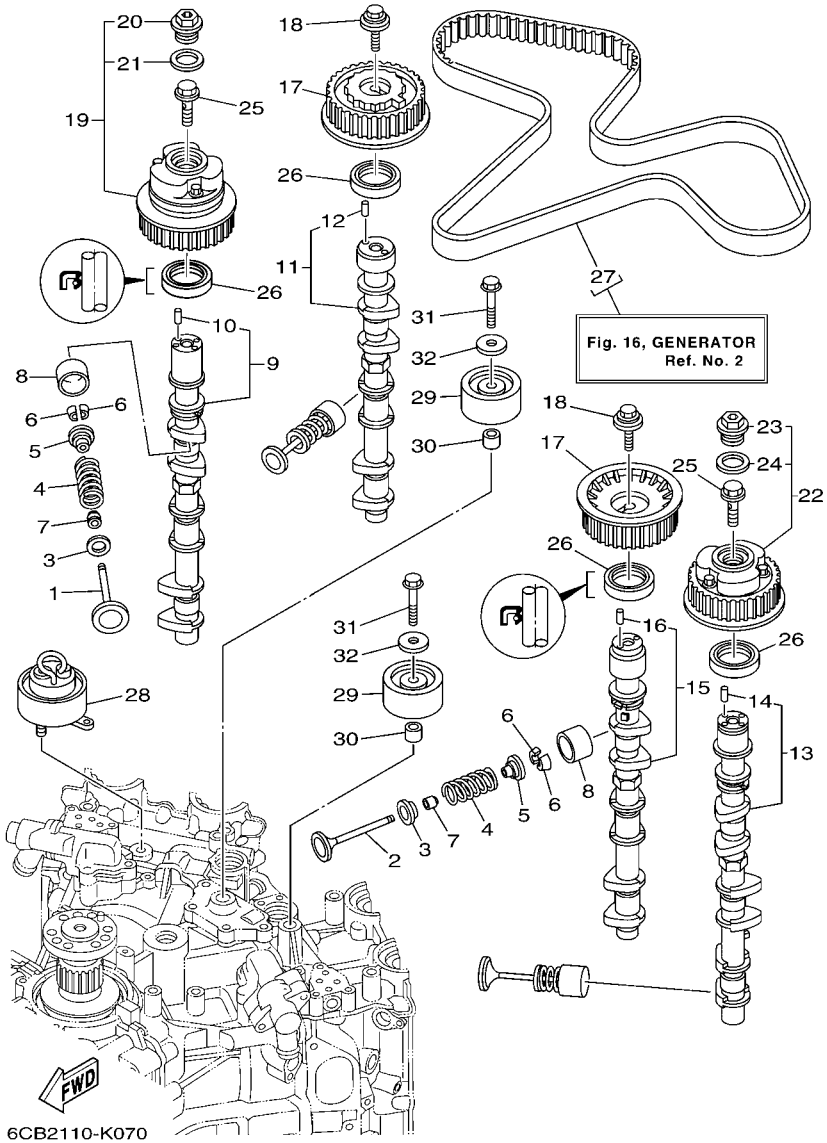

FIG. 7 VALVE — SOUPAPE

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
21	6P2–12663–00	.GASKET .JOINT	1	1				
22	6CB–1264A–01	PULLEY ASSY 2 POULIE COMPLET 2	1	1				
23	6P2–12623–00	.BOLT .BOULON	1	1				
24	6P2–12663–00	.GASKET .JOINT	1	1				
25	6P2–12615–00	BOLT BOULON	2	2				
26	93102–38008	OIL SEAL JOINT SPY	4	4				
27	6CB–W4624–00	BELT (WITH ROTOR BOLTS) COURROIE (AVEC BOULON)	1	1				
28	6CB–11590–01	TENSIONER ASSY TENDEUR (ENS.)	1	1				
29	6CB–15512–00	GEAR, IDLER 1 PIGNON, INTERMEDIAIRE 1	2	2				
30	99530–14016	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2				
31	90119–10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
32	90201–10M01	WASHER, PLATE RONDELLE, PLATE	2	2				

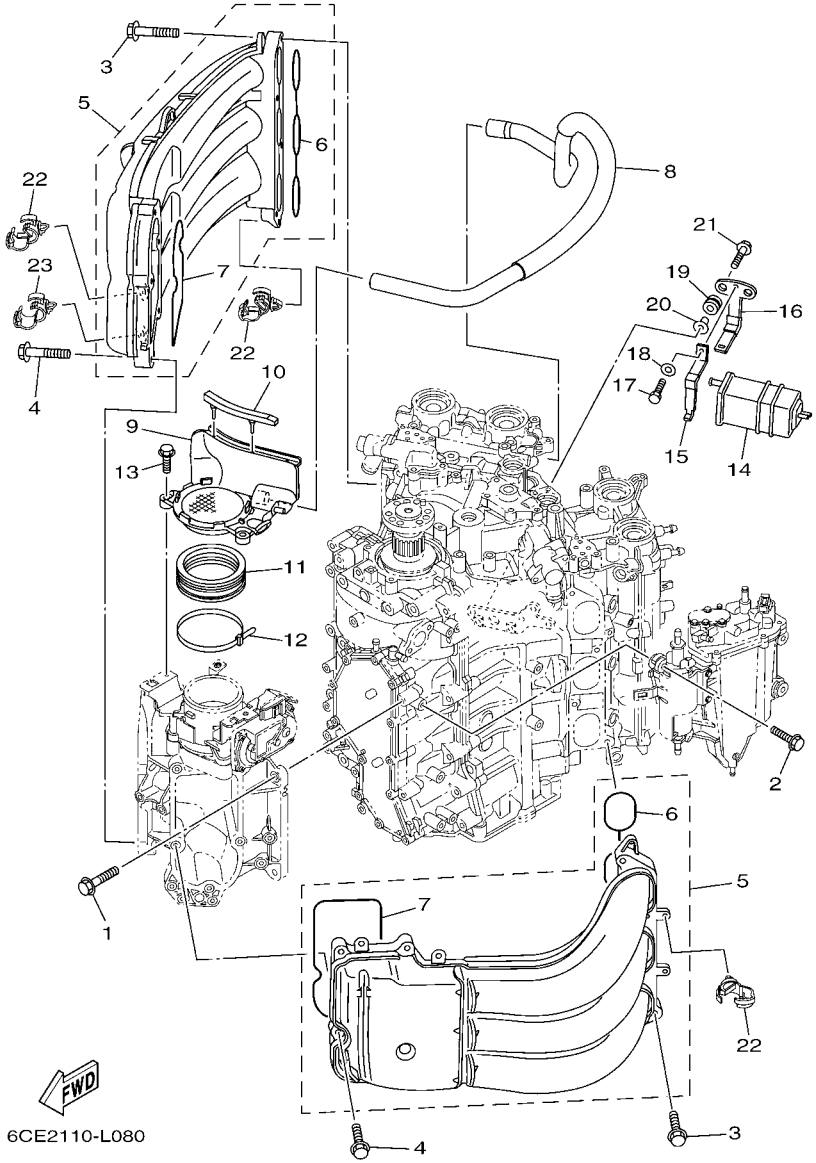

FIG. 8 INTAKE 1 **ADMISSION 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	95875–08030	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
2	90119–06M24	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
3	90119–08020	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8				
4	90105–06035	BOLT, FLANGE BOULON	10	10				
5	6CE–13641–00	MANIFOLD 1 TUBULURE 1	2	2				
6	6CB–13645–00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1				
7	6CB–13646–00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1	1				
8	6CB–15373–00	PIPE, BREATHER DURITE DE RENIFLARD	1	1				
9	6CB–14440–01	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1				
10	6CB–85547–00	DAMPER AMORTISSEUR	1	1				
11	6AW–1441J–00	PIPE, SILENCER DURITE, DE SILENCIEUX	1	1				
12	90464–99004	CLAMP BRIDE	1	1				
13	95895–06020	BOLT, FLANGE BOULON	2	2				
14	69J–24170–00	CANISTER ASSY BANDE, RASERVOIR A ESSENCE	1	1				
15	69J–2419A–01	HOLDER SUPPORT	1	1				
16	69J–2134X–00	BRACKET, CANISTER SUPPORT	1	1				
17	97095–06016	BOLT BOULON	1	1				
18	92995–06600	WASHER RONDELLE	1	1				
19	90480–10M23	GROMMET PASSE-FIL	2	2				
20	90387–06M60	COLLAR COLLERETTE	2	2				
21	90119–06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
22	90464–13249	CLAMP BRIDE	8	8				
23	90464–20181	CLAMP BRIDE	1	1				

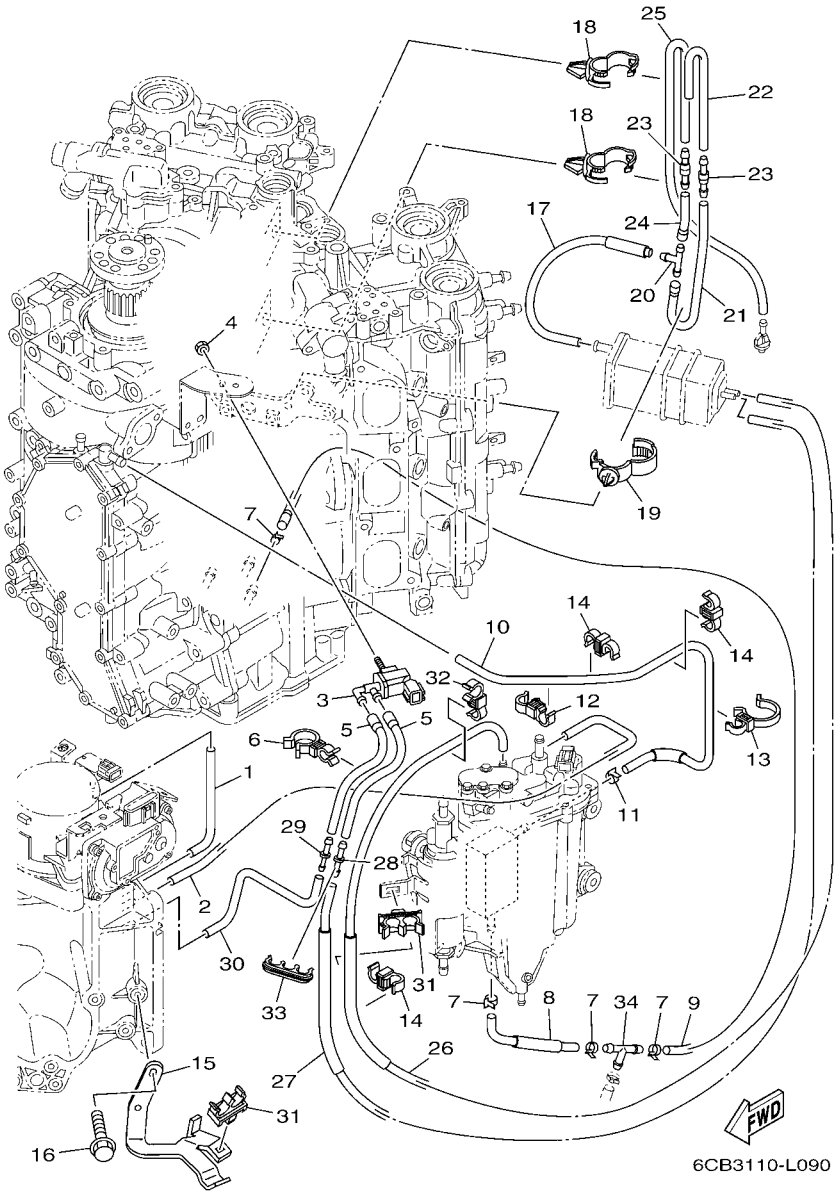

FIG. 9 INTAKE 2 **ADMISSION 2**

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–13533–00	HOSE, VACUUM SENSING 4 DURITE 4	1	1				
2	6CB–13532–00	HOSE, VACUUM SENSING 3 DURITE 3	1	1				
3	6C5–86120–00	SOLENOID VALVE ASSY SOLENOIDE	1	1				
4	95380–06600	NUT, HEXAGON ECROU	1	1				
5	6CB–2416A–00	HOSE DURITE	2	2				
6	90464–23001	CLAMP BRIDE	2	2				
7	90465–11M10	CLAMP BRIDE	4	4				
8	6CE–12482–10	PIPE 2 DURITE 2	1	1				
9	90445–097F7	HOSE (L780) DURITE (L780)	1	1				
10	6CB–12484–00	PIPE 4 DURITE 4	1	1				
11	90465–11M10	CLAMP BRIDE	1	1				
12	90464–12010	CLAMP BRIDE	1	1				
13	90464–26002	CLAMP BRIDE	1	1				
14	90464–09013	CLAMP BRIDE	3	3				
15	6CB–13782–00	STAY SUPPORT	1	1				
16	95895–06016	BOLT, FLANGE BOULON	2	2				
17	6CB–13545–00	HOSE 1 DURITE 1	1	1				
18	90464–20181	CLAMP BRIDE	2	2				
19	90464–07209	CLAMP BRIDE	1	1				
20	688–24378–00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1				
21	6CB–13546–00	HOSE 2 DURITE 2	1	1				
22	6CB–13547–00	HOSE 3 DURITE 3	1	1				
23	6E5–21744–00	BREATHER RENIFLARD	2	2				
24	6CB–13548–00	HOSE, AIR 4 DURITE, A AIR 4	1	1				
25	6CB–12483–00	PIPE 3 DURITE 3	1	1				
26	6CB–1475A–00	PIPE 1 DURITE 1	1	1				
27	6CB–1475F–00	PIPE 3 DURITE 3	1	1				

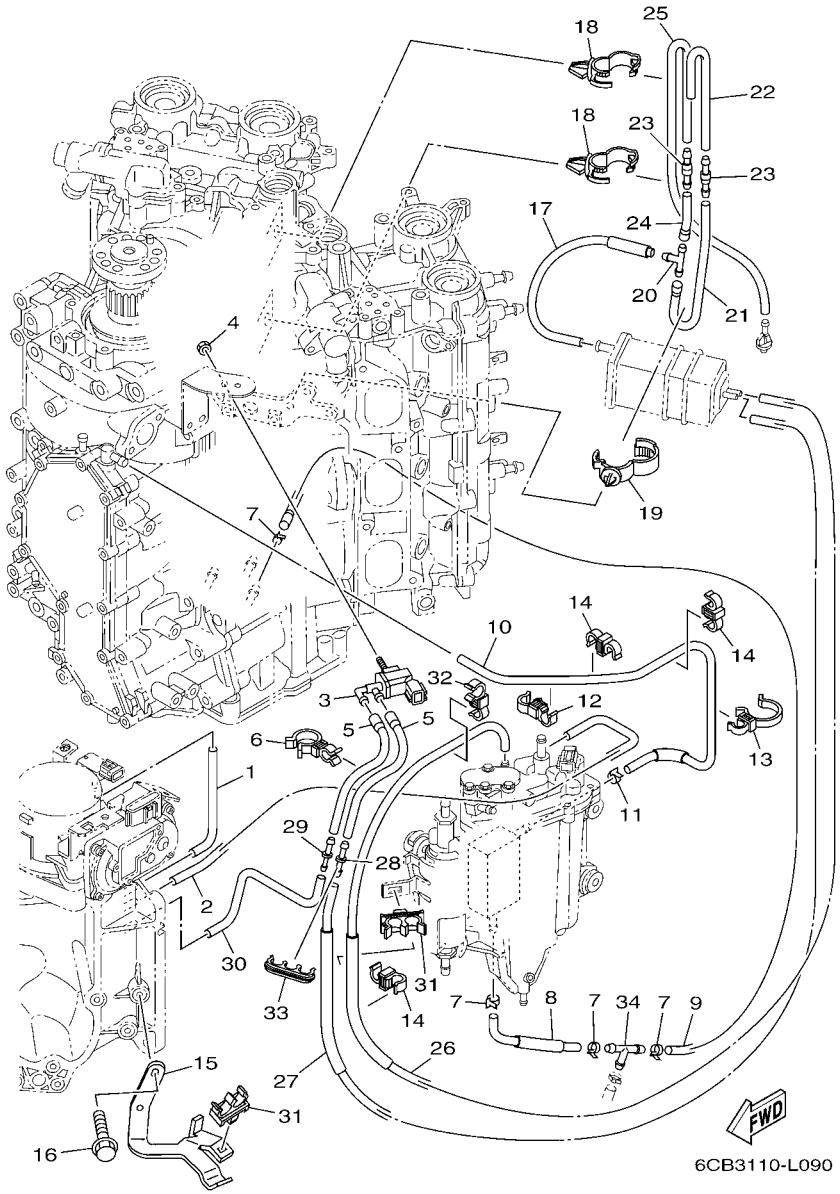

FIG. 9 INTAKE 2 **ADMISSION 2**

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	6G8–24376–00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1				
29	6CB–14989–00	ORIFICE, AIR VENT OR1F1CE	1	1				
30	6CB–1475G–00	PIPE 4 DURITE 4	1	1				
31	90464–11012	CLAMP BRIDE	2	2				
32	90464–12010	CLAMP BRIDE	1	1				
33	90464–10011	CLAMP BRIDE	1	1				
34	688–24378–00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1				

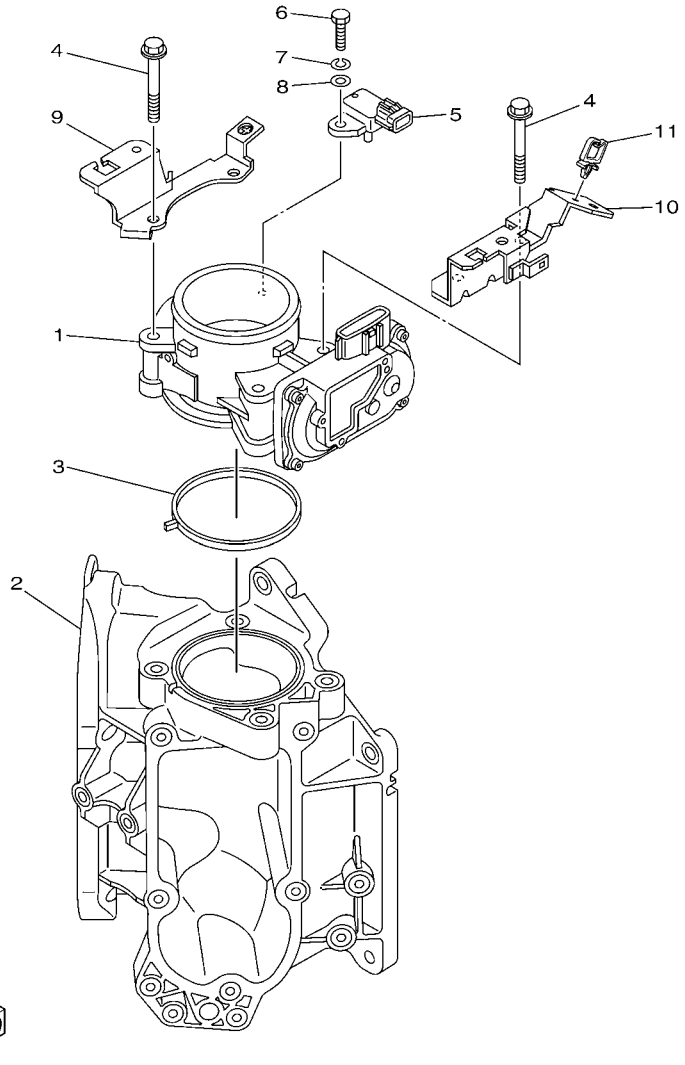

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FIG. 10 THROTTLE BODY ASSY 1 CARTER D'ACCELERATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–13751–00	BODY, THROTTLE 1 CARTER 1	1	1				
2	6CB–13711–00	MIXING BODY CHAMBRE DE MELANGE	1	1				
3	6CB–13556–00	GASKET, MANIFOLD JOINT, TUBULURE	1	1				
4	95875–08060	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
5	6P2–82380–00	SENSOR, PRESSURE SONDE DE PRESSION	1	1				
6	97075–06020	BOLT BOULON	1	1				
7	92995–06100	WASHER, SPRING RONDELLE, GROWER	1	1				
8	92995–06600	WASHER RONDELLE	1	1				
9	6CB–13898–00	HOLDER SUPPORT	1	1				
10	6CB–13898–10	HOLDER SUPPORT	1	1				
11	90464–08004	CLAMP BRIDE	1	1				

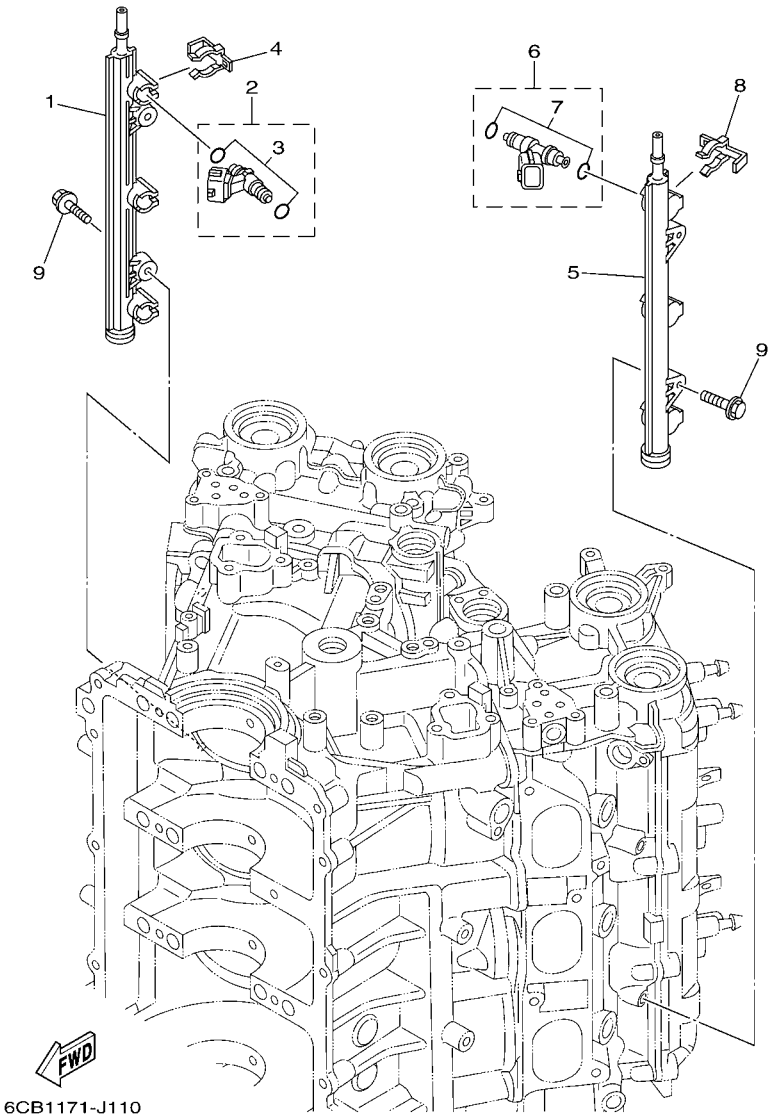


FIG. 11 THROTTLE BODY ASSY 2 CARTER D'ACCELERATEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–13161–00	PIPE, DELIVERY 1 DURITE REFOULEMENT 1	1	1				
2	6AW–13761–00	INJECTOR INJECTEUR	3	3				
3	6AW–1410B–00	.PACKING KIT .POCHETTE DE JOINTS	1	1				
4	6CB–13577–00	CLIP AGRAFE	3	3				
5	6CB–13171–00	PIPE, DELIVERY 2 DURITE REFOULEMENT	1	1				
6	6AW–13761–00	INJECTOR INJECTEUR	3	3				
7	6AW–1410B–00	.PACKING KIT .POCHETTE DE JOINTS	1	1				
8	6CB–13577–00	CLIP AGRAFE	3	3				
9	90105–06M08	BOLT, FLANGE BOULON	4	4				

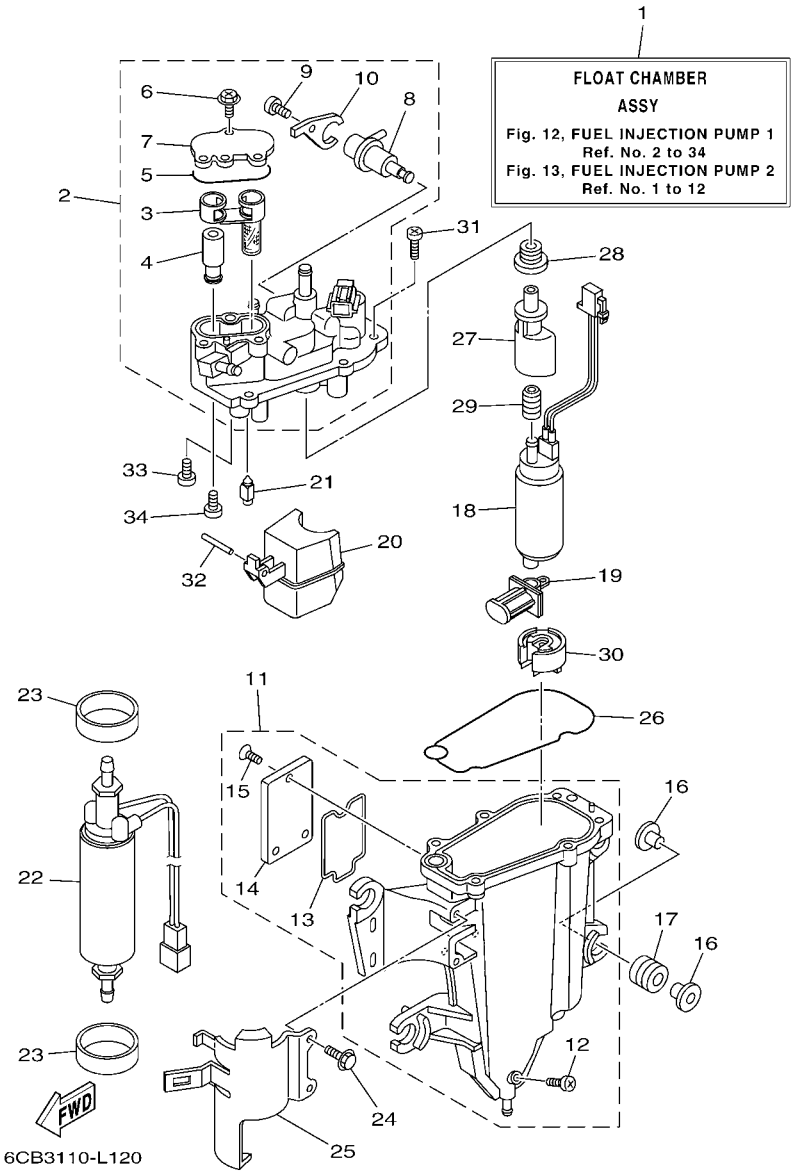


FIG. 12 FUEL INJECTION PUMP 1 POMPE A INJECTEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–14180–03	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1	1				
2	6CB–14182–01	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1				
3	6CB–24501–01	.FILTER, FUEL .FILTRE	1	1				
4	6CB–24460–00	.RELIEF VALVE ASSY .SOUPAPE DE SECURITE COMPLET	1	1				
5	6CB–13016–00	.O-RING .JOINT TORIQUE	1	1				
6	6CB–14216–00	.SCREW .VIS	3	3				
7	6CB–24217–00	.COVER .COUVERCLE	1	1				
8	6CB–13906–01	.REGULATOR, PRESSURE .REGULATEUR DE PRESSION	1	1				
9	6CB–14564–00	.SCREW .VIS	1	1				
10	6CB–14146–00	.PLATE .PLAQUE	1	1				
11	6CB–14181–00	BODY, FLOAT CHAMBER 1 CORPS, CUVE DE FLOTTEUR 1	1	1				
12	6P2–14191–00	.PLUG, DRAIN .PLOT, VIDANGE	1	1				
13	6CB–14239–00	.SEAL .JOINT	1	1				
14	6CB–24452–00	.COVER .COUVERCLE	1	1				
15	6CB–14429–00	.SCREW .VIS	3	3				
16	69J–13716–00	COLLAR COLLERETTE	8	8				
17	6CB–13593–00	DAMPER AMORTISSEUR	4	4				
18	6CB–13907–10	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1	1				
19	63P–13915–00	FILTER FILTRE	1	1				
20	6CB–14985–00	FLOAT FLOTTEUR	1	1				
21	6CB–14546–00	VALVE, NEEDLE POINTEAU	1	1				
22	6CB–24410–00	FUEL PUMP ASSY POMPE A ESSENCE	1	1				
23	6CB–24492–00	BUSH, FUEL PUMP BAGUE	2	2				
24	6CB–24592–00	BOLT BOLTE	2	2				
25	6CB–24491–00	BRACKET, FUEL PUMP SUPPORT, POMPE A ESSENCE	1	1				
26	6CB–14984–00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1				
27	6AW–13132–00	JOINT RACCORD	1	1				

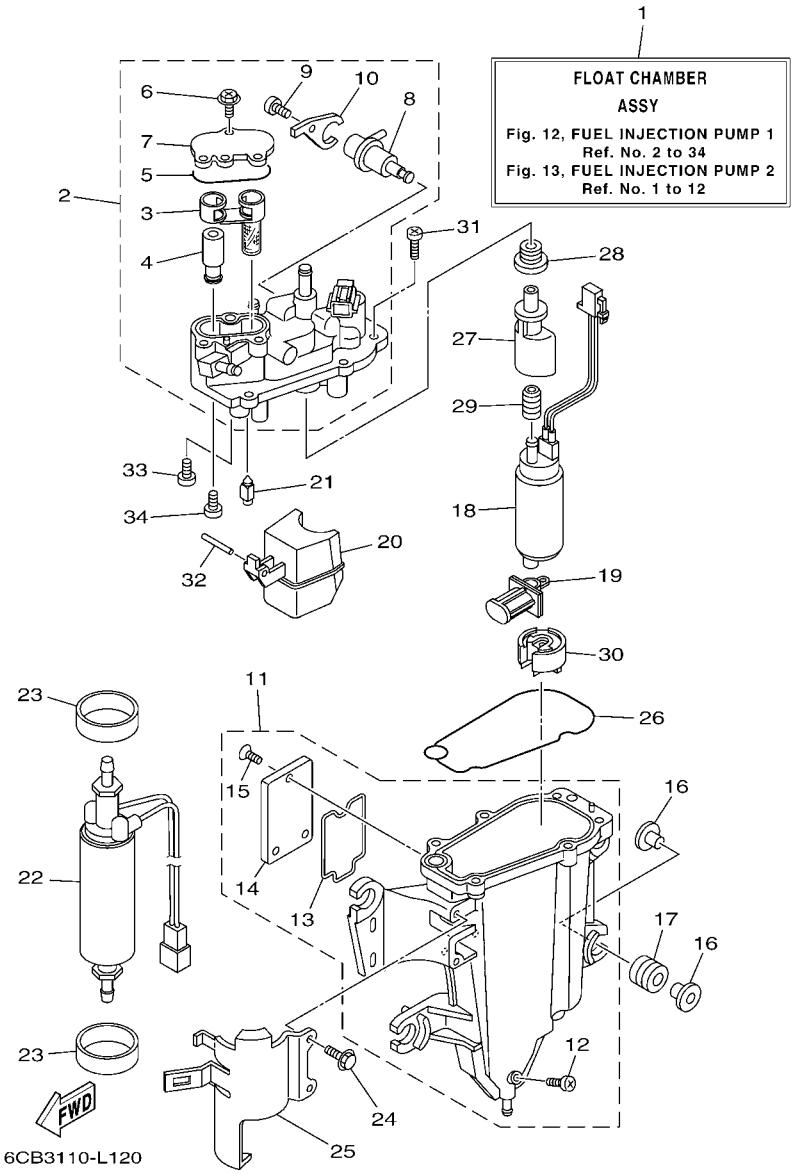
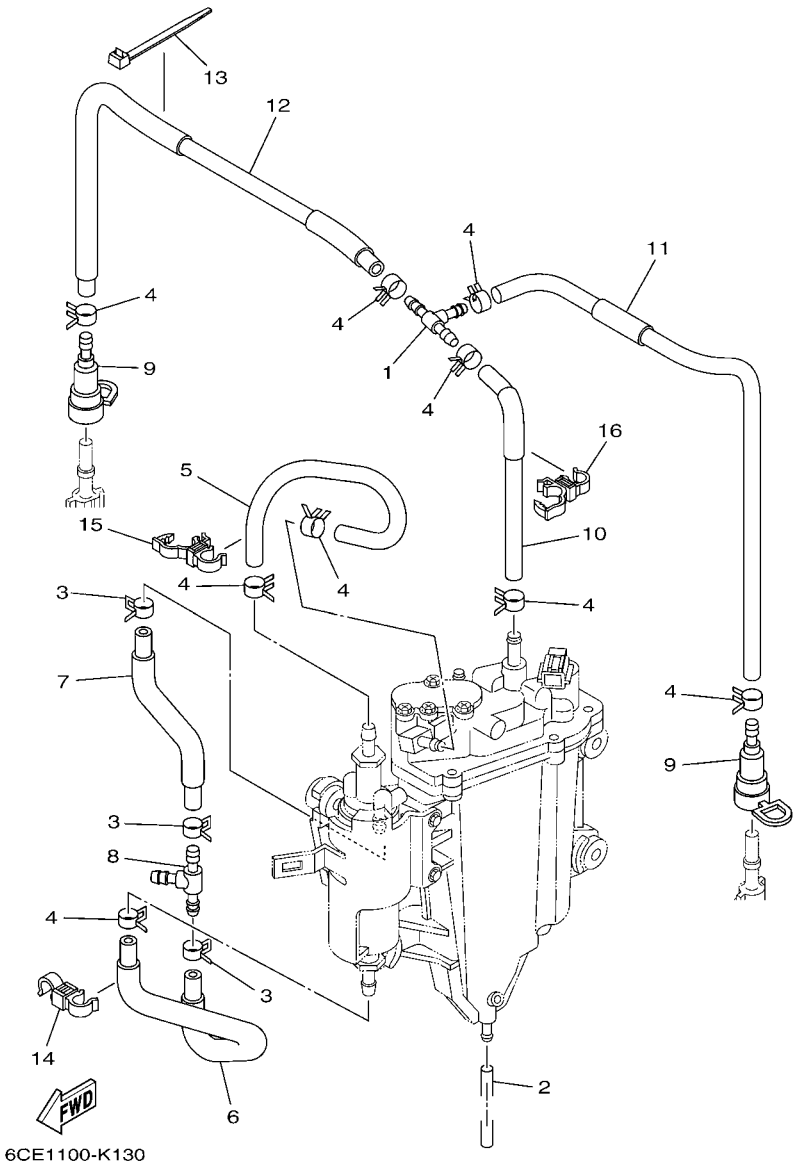


FIG. 12 FUEL INJECTION PUMP 1 POMPE A INJECTEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	6CB–1447B–00	BUSH 1 DOUILLE 1	1	1				
29	6AW–13781–00	DAMPER, PUMP AMORTISSEUR, POMPE	1	1				
30	6AW–13784–00	COVER, PUMP COUVERCLE, POMPE	1	1				
31	63P–14567–00	SCREW VIS	6	6				
32	6P2–14386–00	PIN, FLOAT AXE, FLOTTEUR	1	1				
33	4SV–24453–00	SCREW VIS	1	1				
34	98507–04008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1				



6CE1100-K130

FIG. 13 FUEL INJECTION PUMP 2 POMPE A INJECTEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–24461–00	PIPE, JOINT DURITE, RACCORDEMENT	1	1				
2	6P2–14149–00	PIPE DURITE	1	1				
3	69J–14137–00	CLIP JONC	3	3				
4	68V–13577–00	CLIP AGRAFE	9	9				
5	6CB–24324–00	PIPE 13 DURITE 13	1	1				
6	6CB–24317–00	PIPE 7 DURITE 7	1	1				
7	6CB–24323–00	PIPE 12 DURITE 12	1	1				
8	6E5–24378–00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1				
9	60E–24300–01	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	2	2				
10	6CB–13971–01	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1				
11	6CB–13974–00	PIPE, FUEL 4 TUBE 4, CARBURANT	1	1				
12	6CB–13972–00	PIPE, FUEL 2 TUBE 2, CARBURANT	1	1				
13	90465–14M66	CLAMP BRIDE	1	1				
14	90464–12009	CLAMP BRIDE	1	1				
15	90464–12012	CLAMP BRIDE	1	1				
16	90464–12012	CLAMP BRIDE	1	1				

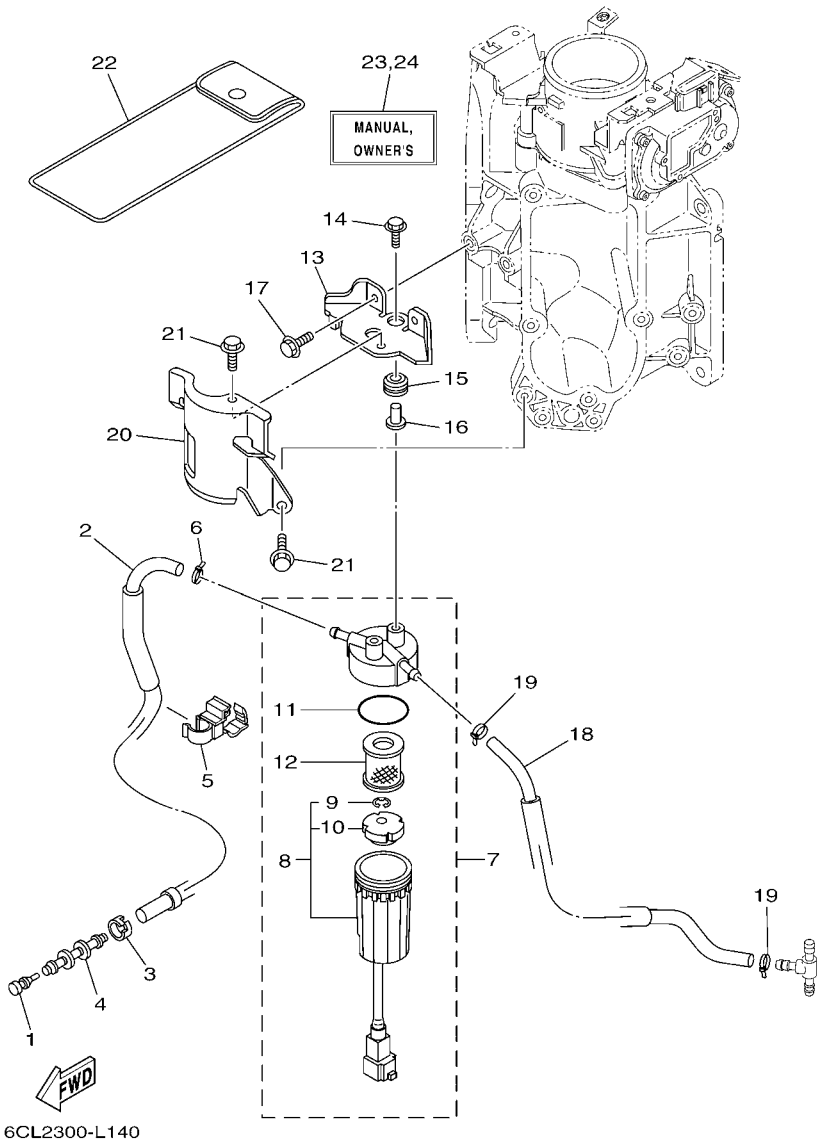


FIG. 14 FUEL 1 — CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	689–85547–00	DAMPER AMORTISSEUR	1	1				
2	6CB–24314–01	PIPE 4 DURITE 4	1	1				
3	6E5–24351–51	BAND 1 COLLIER 1	1	1				
4	6AW–24377–01	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1	1				
5	90464–12012	CLAMP BRIDE	1	1				
6	90465–11M10	CLAMP BRIDE	1	1				
7	6P3–24560–22	FILTER ASSY ENS FILTRE	1	1				
8	6P3–24562–21	.CUP, FILTER .CUVETTE, FILTRE	1	1				
9	6P3–24519–00	..CLIP ..JONC	1	1				
10	6P3–24469–00	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1				
11	6P3–24564–00	.GASKET .JOINT	1	1				
12	6P3–24563–01	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1				
13	6CB–24566–00	BRACKET, FILTER SUPPORT, FILTRE	1	1				
14	90119–06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
15	90480–10M23	GROMMET PASSE-FIL	2	2				
16	90387–06M60	COLLAR COLLERETTE	2	2				
17	95895–06016	BOLT, FLANGE BOULON	2	2				
18	6CB–24313–00	PIPE 3 DURITE 3	1	1				
19	90465–11M10	CLAMP BRIDE	2	2				
20	6CB–24596–01	COVER COUVERCLE	1	1				
21	95895–06014	BOLT, FLANGE BOULON	2	2				
22	69J–28100–01	TOOL KIT TROUSSE A OUTILS	1	1				AP AP
23	6CE–28199–71–E0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (E) UR (E)
	6CE–28199–71–F0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (F) UR (F)
	6CE–28199–71–S0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (ES) UR (ES)
	6CE–28199–71–G0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (D) UR (D)
	6CE–28199–71–D0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (NL) UR (NL)

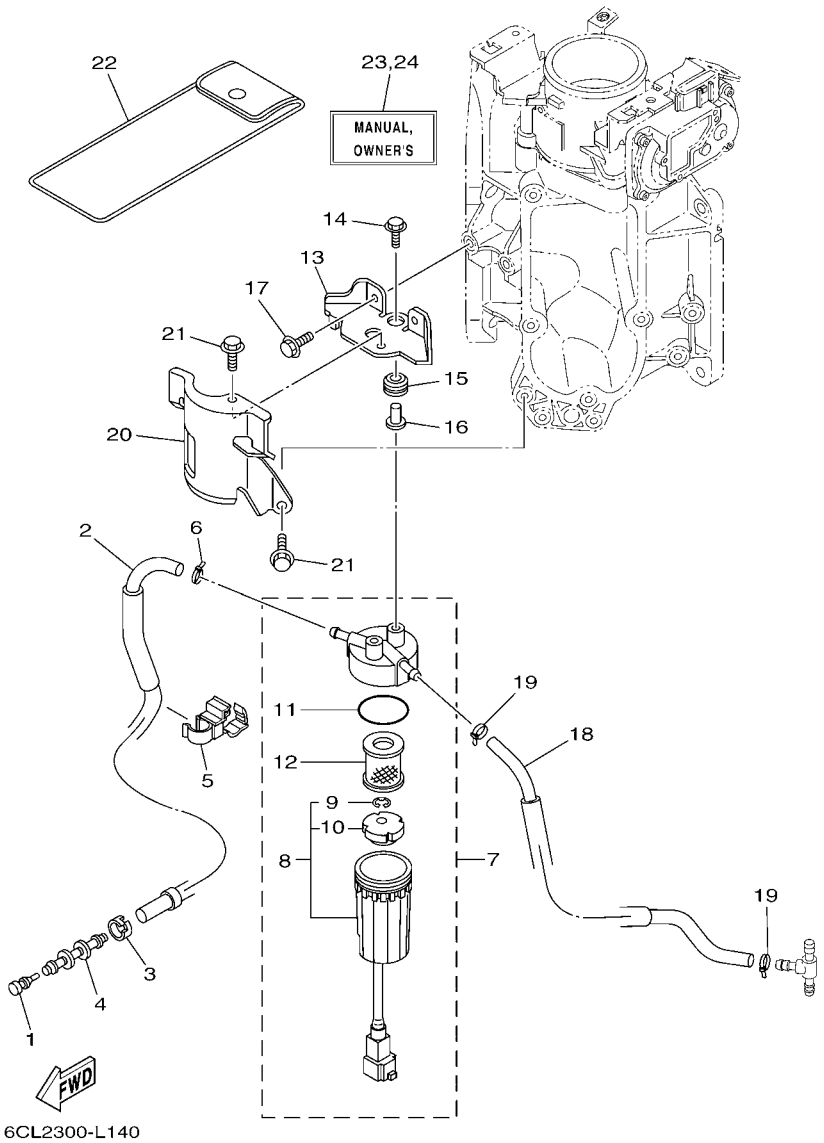
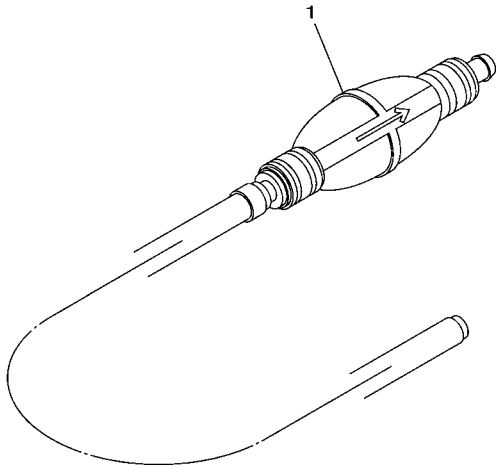


FIG. 14 FUEL 1 **CARBURANT 1**

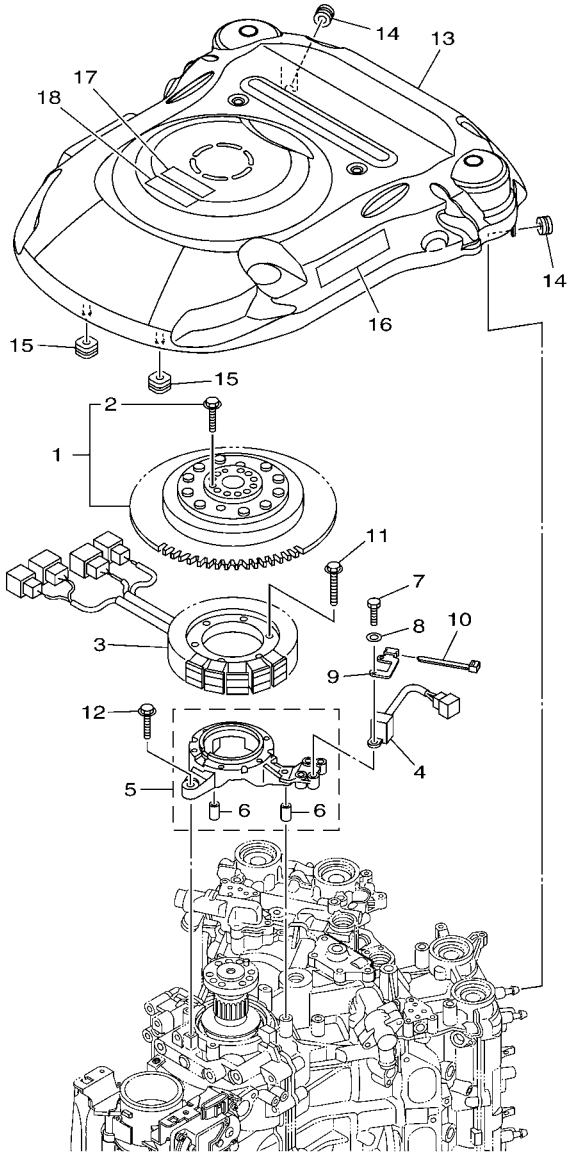
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
23	6CE–28199–71–H0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (I) UR (I)
24	6CE–28199–81–K0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (DK) UR (DK)
	6CE–28199–81–R0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (GR) UR (GR)
	6CE–28199–81–P0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (P) UR (P)
	6CE–28199–81–N0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (N) UR (N)
	6CE–28199–81–M0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (S) UR (S)
	6CE–28199–81–L0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1				UR (SF) UR (SF)

FIG. 15 FUEL 2 — CARBURANT 2



69J2300-3140

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6YK–24307–42	FUEL PIPE COMP. 2 DURITE A ESSENCE 2	1	1				AP AP

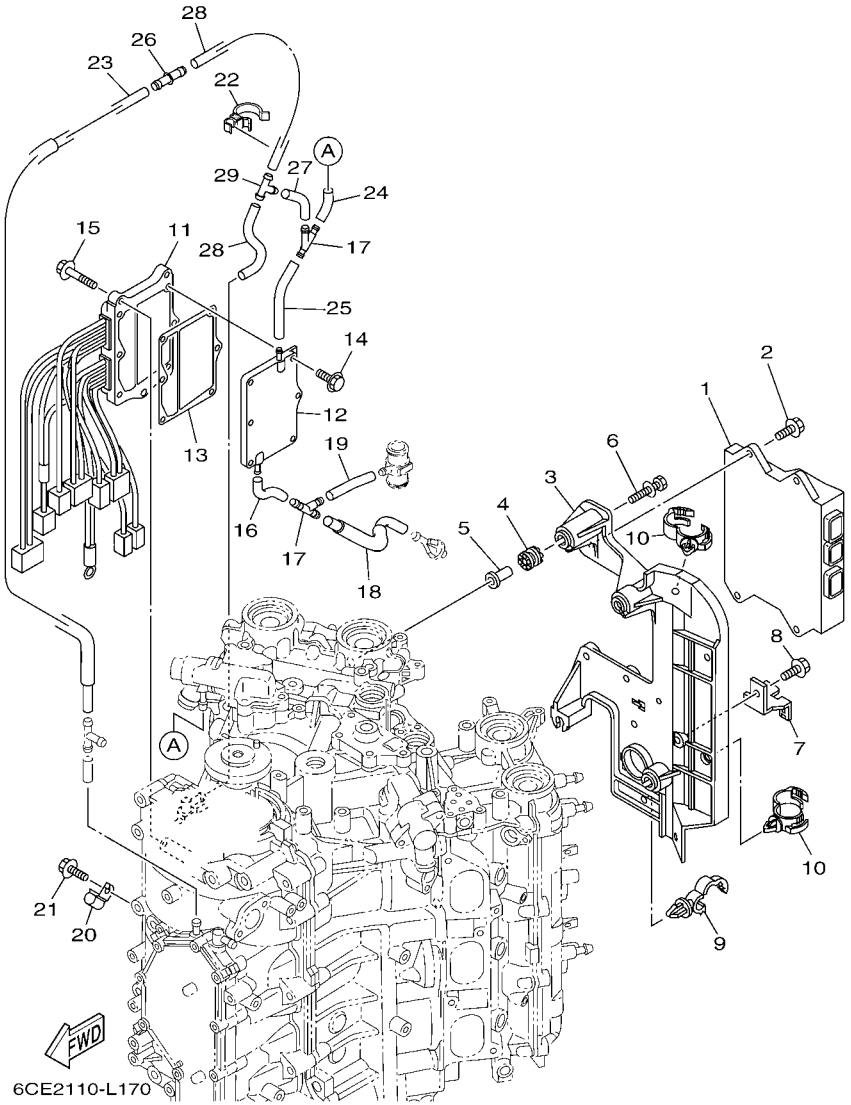


6CE1300-K160

FIG. 16 GENERATOR GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–W8145–01	ROTOR ASSY WITH BOLTS ROTOR COMPLET AVEC BOULON	1	1				
2	6AW–W9011–00	.BOLT SET (FOR ROTOR ASSY) .BOULON ENS. (POUR ROTOR COMPL)	1	1				
3	6CE–81410–00	STATOR ASSY STATOR COMPLET	1	1				
4	6CB–85580–00	COIL, PULSER BOBINE, PULSEUR	1	1				
5	6CB–85561–00	BASE, MAGNETO BASE, MAGNETO	1	1				
6	99530–08012	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	2	2				
7	97095–05020	BOLT BOULON	2	2				
8	92995–05600	WASHER RONDELLE	2	2				
9	6CE–85592–00	STAY, PULSER SUPPORT, PULSATION BOBINE	1	1				
10	90465–11M10	CLAMP BRIDE	1	1				
11	95022–06035	BOLT, FLANGE BOULON, A COLLERETTE	6	6				
12	95895–06030	BOLT, FLANGE BOULON	4	4				
13	6CB–81337–00	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1				
14	90480–12314	GROMMET PASSE-FIL	2	2				
15	6CB–85516–00	SPACER ENTRETOISE	2	2				
16	6CE–13437–60	MARK, CAUTION MAKER	1	1				
17	6AH–81994–40	LABEL, SAFETY ETIQUETTE, SECURITE	1	1				
18	6AH–81994–50	LABEL, SAFETY ETIQUETTE, SECURITE	1	1				

FIG. 17 ELECTRICAL 1 PARTIE ELECTRIQUE 1



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CL–8591A–00	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1	1				
2	95895–06020	BOLT, FLANGE BOULON	4	4				
3	6CB–82316–01	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	1				
4	64J–85516–00	SPACER ENTRETOISE	4	4				
5	69M–42758–01	COLLAR ENTRETOISE	4	4				
6	90119–06M56	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
7	6BR–81845–00	PLATE PLAQUE	1	1				
8	95895–06012	BOLT, FLANGE BOULON	1	1				
9	90464–13249	CLAMP BRIDE	1	1				
10	90464–20181	CLAMP BRIDE	2	2				
11	6CE–81960–00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1				
12	6CE–81972–00–9S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1				
13	6CE–81975–00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1				
14	90119–06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6				
15	95895–06025	BOLT, FLANGE BOULON	3	3				
16	6CE–1248A–00	PIPE 8 DURITE 8	1	1				
17	6CE–24377–00	PIPE, JOINT 2 DURITE RACCORDEMENT 2	2	2				
18	6CE–12483–00	PIPE 3 DURITE 3	1	1				
19	90445–107A5	HOSE (L30) DURITE (L30)	1	1				
20	90462–06013	CLAMP BRIDE	1	1				
21	95023–06012	BOLT BOULON, A COLLERETTE	1	1				
22	90464–26002	CLAMP BRIDE	1	1				
23	6CE–12481–10	PIPE 1 DURITE 1	1	1				
24	6CE–14872–00	PIPE 2 DURITE 2	1	1				
25	6CE–12485–00	PIPE 5 DURITE 5	1	1				
26	6CE–24376–00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1				
27	6CE–14872–00	PIPE 2 DURITE 2	1	1				

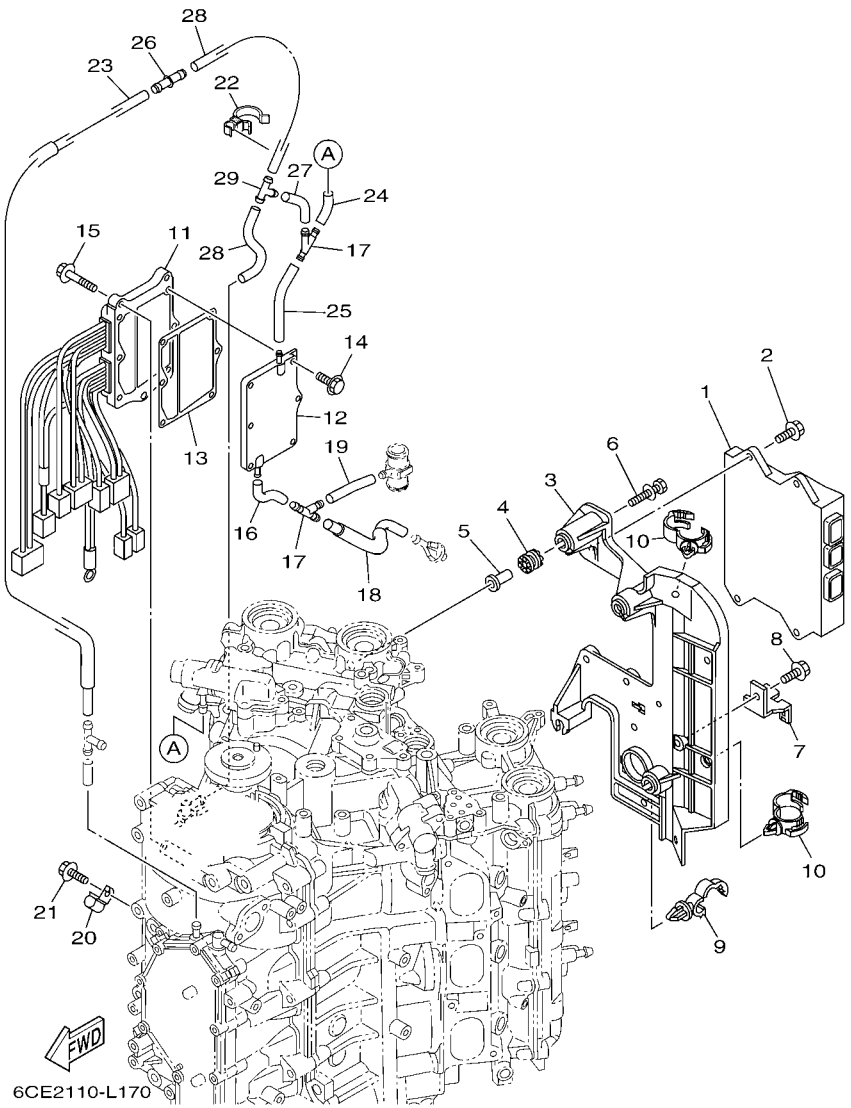


FIG. 17 ELECTRICAL 1 — PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	90445–09068	HOSE (L110) DURITE (L110)	2	2				
29	688–24378–00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1				

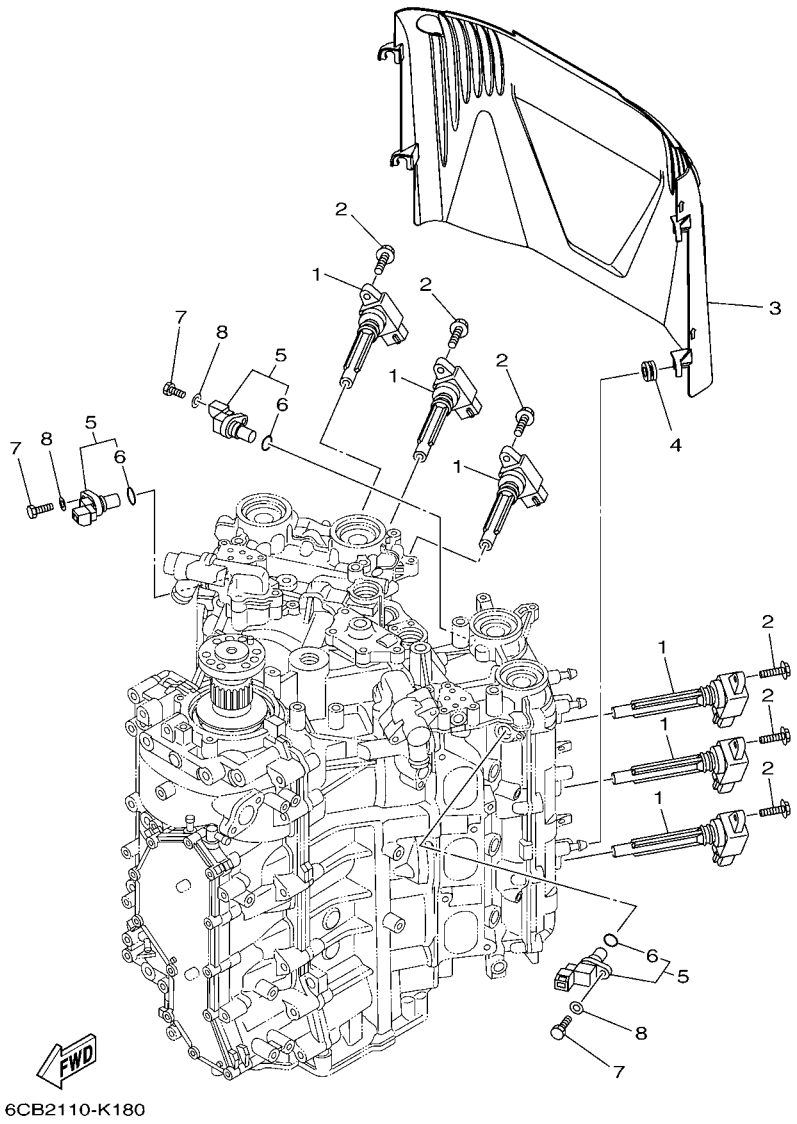
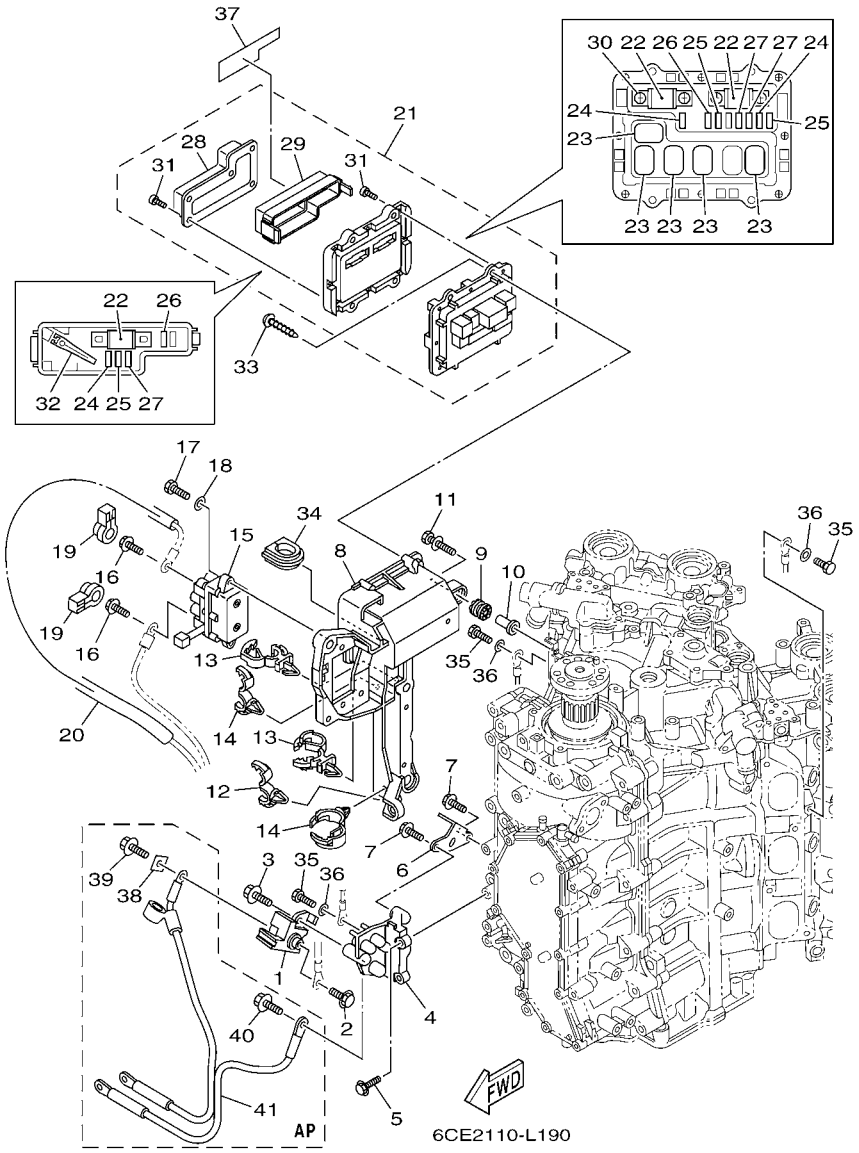


FIG. 18 ELECTRICAL 2 PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–82310–00	IGNITION COIL ASSY BOBINE D'ALLUMAGE	6	6				
2	95895–06025	BOLT, FLANGE BOULON	6	6				
3	6CB–82314–00	COVER, IGNITION COIL COUVERCLE, BOBINE D'ALLUMAGE	1	1				
4	90480–12314	GROMMET PASSE-FIL	4	4				
5	6P2–85896–00	SENSOR, CAM POSITION SONDE DE CAME	3	3				
6	6P2–85075–00	.O-RING .JOINT TORIQUE	1	1				
7	97095–06020	BOLT BOULON	3	3				
8	92995–06600	WASHER RONDELLE	3	3				

FIG. 19 ELECTRICAL 3 PARTIE ELECTRIQUE 3



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6P2–81925–01	TERMINAL BORNE	1	1				
2	95895–08016	BOLT, FLANGE BOULON	1	1				
3	95814–08020	BOLT, FLANGE BOULON, A COLLERETTE	1	1				
4	6CB–81929–00	BRACKET, TERMINAL SUPPORT	1	1				
5	95895–06020	BOLT, FLANGE BOULON	2	2				
6	6CE–82588–00	PLATE PLAQUE	1	1				
7	95895–06016	BOLT, FLANGE BOULON	2	2				
8	6CB–81948–01	BRACKET SUPPORT	1	1				
9	64J–85516–00	SPACER ENTRETOISE	5	5				
10	69M–42758–01	COLLAR ENTRETOISE	5	5				
11	90119–06M56	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5				
12	90464–13249	CLAMP BRIDE	1	1				
13	90464–12183	CLAMP BRIDE	2	2				
14	90464–20181	CLAMP BRIDE	2	2				
15	6AW–81950–00	RELAY ASSY RELAIS COMPLET	1	1				
16	97595–06610	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2				
17	97013–06020	BOLT BOULON	2	2				
18	92903–06600	WASHER, PLATE RONDELLE, PLATE	2	2				
19	6P2–8183X–00	CAP, TERMINAL COUVERCLE, BORNE	2	2				
20	90446–15003	HOSE (L100) DURITE (L100)	1	1				
21	6CE–82170–00	FUSE BOX ASSY BOITE A FUSIBLES	1	1				
22	6CE–82151–00	.FUSE (100A) .FUSIBLE (100A)	3	3				
23	68F–8195A–00	.RELAY ASSY .RELAIS COMPLET	5	5				
24	67F–82151–40	.FUSE (10A) .FUSIBLE (10A)	3	3				
25	67F–82151–50	.FUSE (15A) .FUSIBLE (15A)	3	3				
26	67F–82151–00	.FUSE (20A) .FUSIBLE (20A)	2	2				
27	67F–82151–10	.FUSE (30A) .FUSIBLE (30A)	3	3				

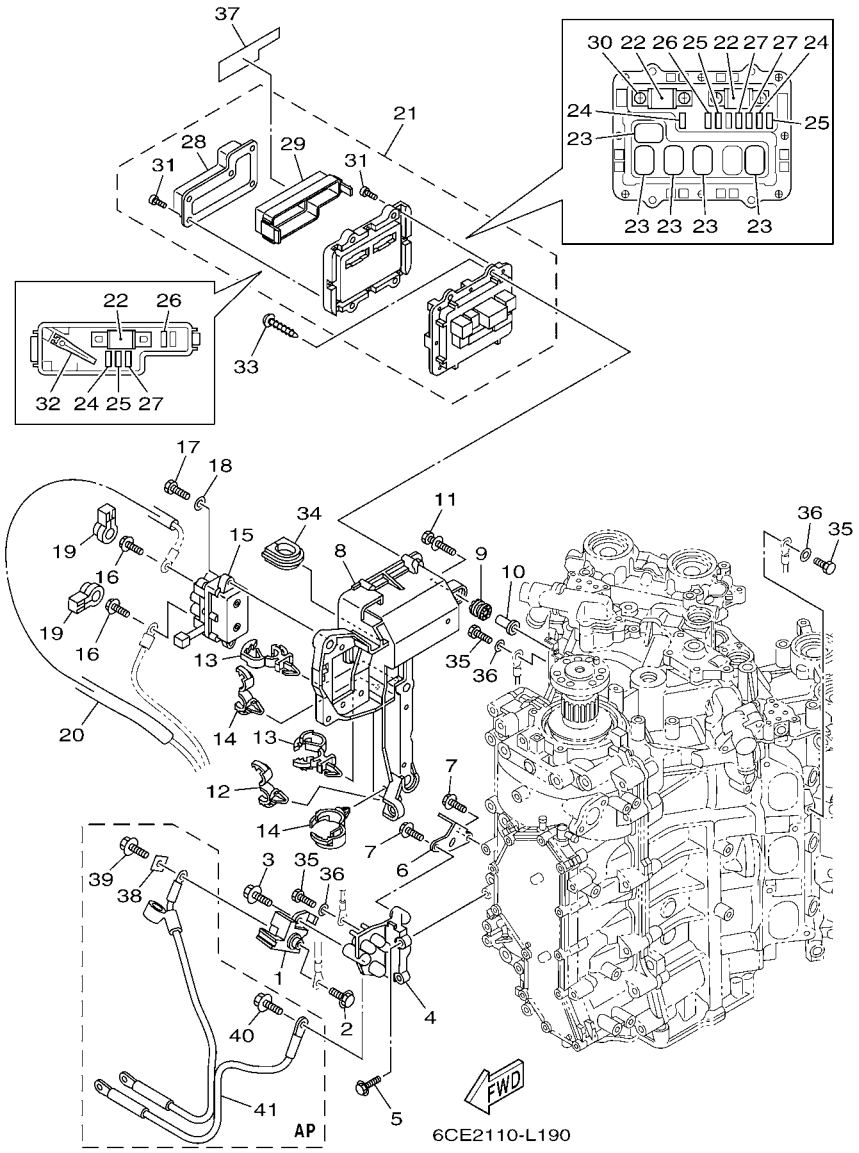
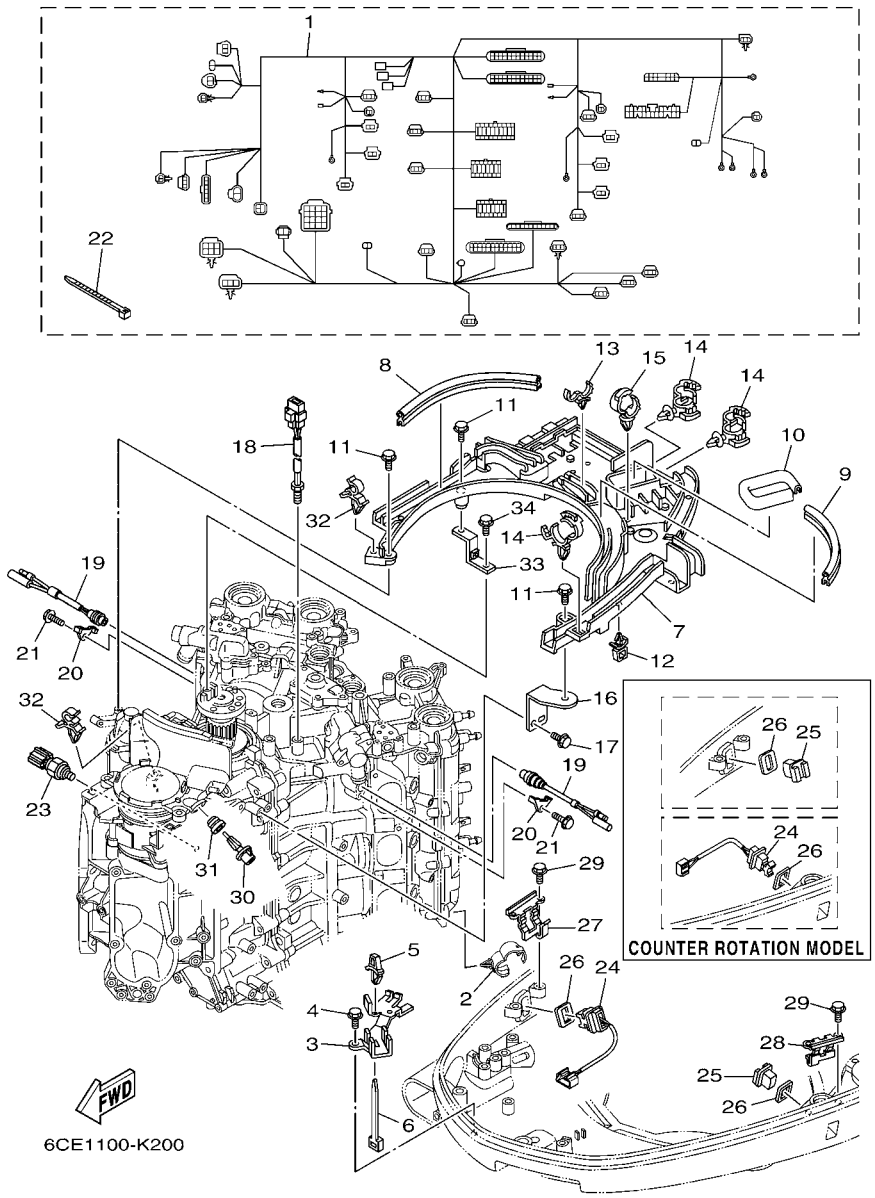


FIG. 19 ELECTRICAL 3 — PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	6CB–81639–00	.PLATE, ARMATURE FITTING .PLAQUE, FIXATION D'INDUIT	1	1				
29	6CB–85544–00	.CASE .BOITIER	1	1				
30	68F–82846–00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	4	4				
31	6P2–82113–00	.SCREW .VIS	13	13				
32	67F–2812A–00	.PULLER, FUSE .TENDEUR, FUSIBLE	1	1				
33	97780–50620	SCREW, TAPPING VIS, TETE BOMBEE	4	4				
34	6P2–81336–00	GROMMET OEILLET CAOUTCHOUC	1	1				
35	97095–06016	BOLT BOULON	5	5				
36	92995–06600	WASHER RONDELLE	5	5				
37	6CE–81919–20	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1				
38	6CB–81923–00	WASHER RONDELLE	1	1				AP AP
39	95895–08016	BOLT, FLANGE BOULON	1	1				AP AP
40	95895–08016	BOLT, FLANGE BOULON	1	1				AP AP
41	6CB–82105–00	WIRE HARNESS FAISCEAU DE FILS	1	1				AP AP

FIG. 20 ELECTRICAL 4 PARTIE ELECTRIQUE 4



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–82590–01	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1				
2	90464–20181	CLAMP BRIDE	4	4				
3	6CB–82594–00	CLAMP BRIDE	1	1				
4	95895–06012	BOLT, FLANGE BOULON	2	2				
5	90464–06001	CLAMP BRIDE	1	1				
6	90465–13M24	CLAMP BRIDE	1	1				
7	6CB–82589–00	PROTECTER, WIRE HARNESS PROTECTEUR, FAISCEAU DE FILS	1	1				
8	6BG–42617–00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1				
9	6CB–42617–00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1				
10	6CB–42629–00	SEAL JOINT	1	1				
11	95895–06020	BOLT, FLANGE BOULON	5	5				
12	90464–11121	CLAMP BRIDE	1	1				
13	90464–18246	CLAMP BRIDE	1	1				
14	90464–12183	CLAMP BRIDE	4	4				
15	90464–20181	CLAMP BRIDE	2	2				
16	6CB–82388–00	PLATE PLAQUETTE	1	1				
17	95895–06016	BOLT, FLANGE BOULON	2	2				
18	6CB–85790–00	THERMOSENSOR ASSY SENSITOMETRE	1	1				
19	6P2–82560–01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	2				
20	6E9–82588–00	PLATE PLAQUE	2	2				
21	95895–06012	BOLT, FLANGE BOULON	2	2				
22	90465–14M66	CLAMP BRIDE	1	1				
23	6AW–83651–00	SENDER, OIL PRESSURE RACCORD, PRESSION D'HUILE	1	1				
24	6BR–82563–00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1				
25	69J–42723–01	COVER, BOTTOM COUVERCLE	1	1				
26	69J–82587–00	GASKET JOINT	2	2				
27	63P–83614–01	BRACKET SUPPORT	1	1				

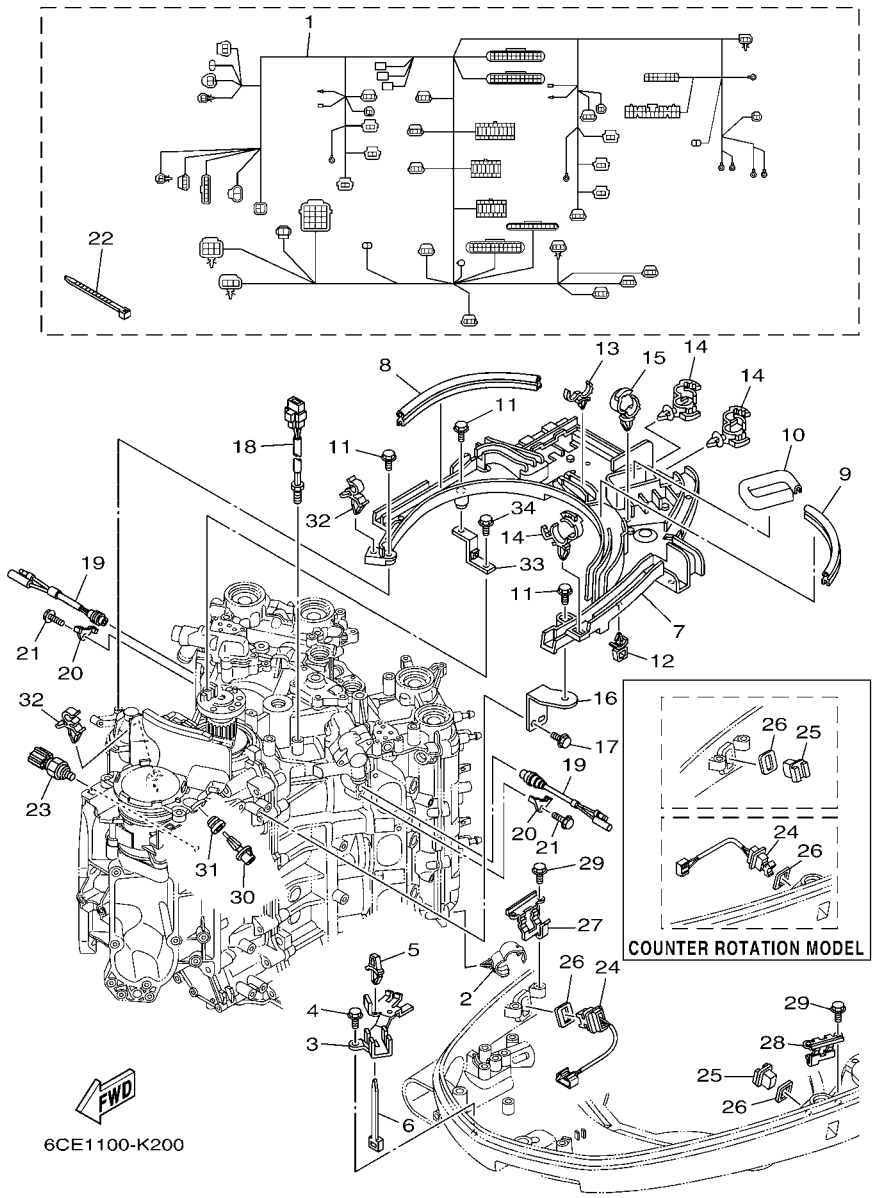


FIG. 20 ELECTRICAL 4 — PARTIE ELECTRIQUE 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	63P–83614–01	BRACKET SUPPORT	1	1				
29	95895–06012	BOLT, FLANGE BOULON	4	4				
30	63P–85886–00	SENSOR, AIR TEMPERATURE SONDE	1	1				
31	63P–14435–00	GROMMET RONDELLE CAOUTCHOUC	1	1				
32	90464–09129	CLAMP BRIDE	2	2				
33	6CB–81952–00	HOLDER, RELAY SUPPORT, RELAIS	1	1				
34	95895–06016	BOLT, FLANGE BOULON	1	1				

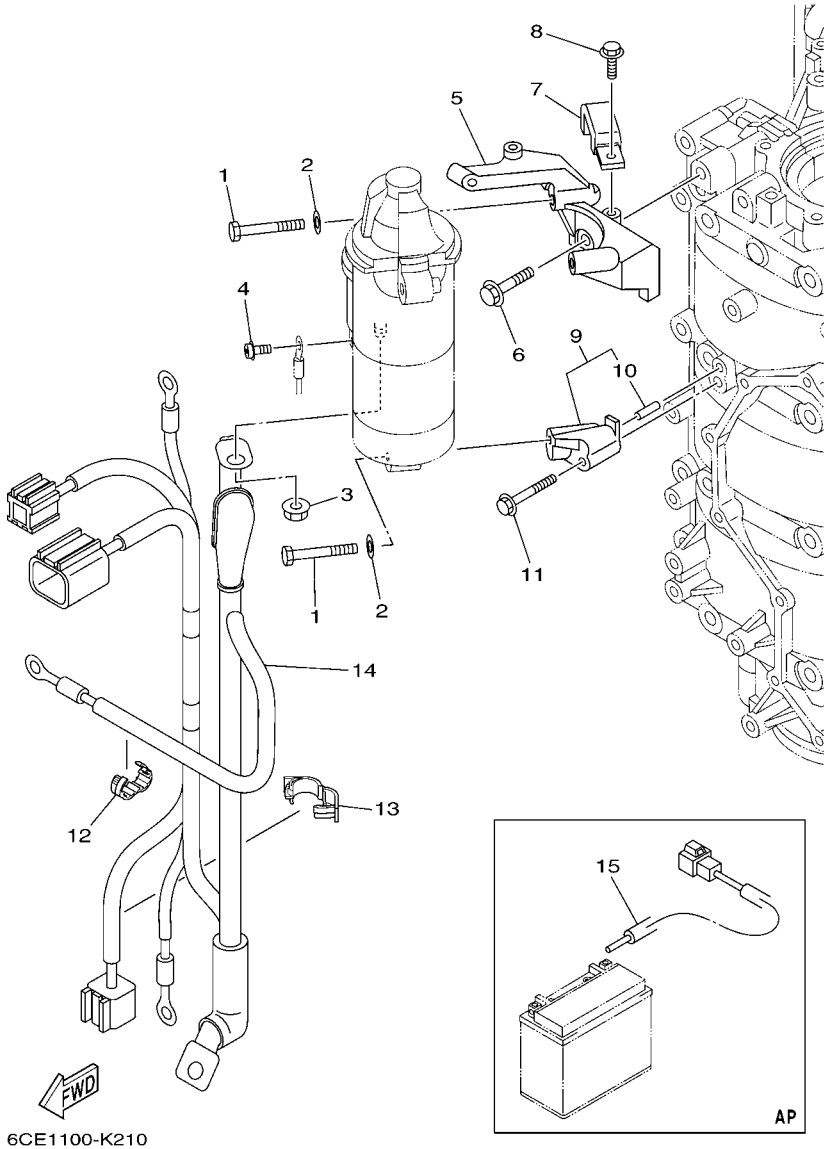


FIG. 21 ELECTRICAL 5 PARTIE ELECTRIQUE 5

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	97013–08045	BOLT BOULON	3	3				
2	92903–08600	WASHER, PLATE RONDELLE, PLATE	3	3				
3	90179–08003	NUT ECROU	1	1				
4	90159–04005	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1				
5	6CB–81822–01	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1				
6	90105–08M87	BOLT, FLANGE BOULON	2	2				
7	6CB–81443–00	CLAMP, LEAD 1 BRIDE, FIL 1	1	1				
8	95895–06016	BOLT, FLANGE BOULON	1	1				
9	6CB–81823–00	STAY, STARTING MOTOR SUPPORT	1	1				
10	93606–12019	.PIN, DOWEL .GOUPILLE	1	1				
11	90105–06151	BOLT, FLANGE BOULON	1	1				
12	90464–13227	CLAMP BRIDE	1	1				
13	90464–18004	CLAMP BRIDE	1	1				
14	6CE–8259M–00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1				
15	6CE–81949–00	WIRE, LEAD (ISOLATOR CABLE) FIL (ISOLATOR CABLE)	1	1				AP AP

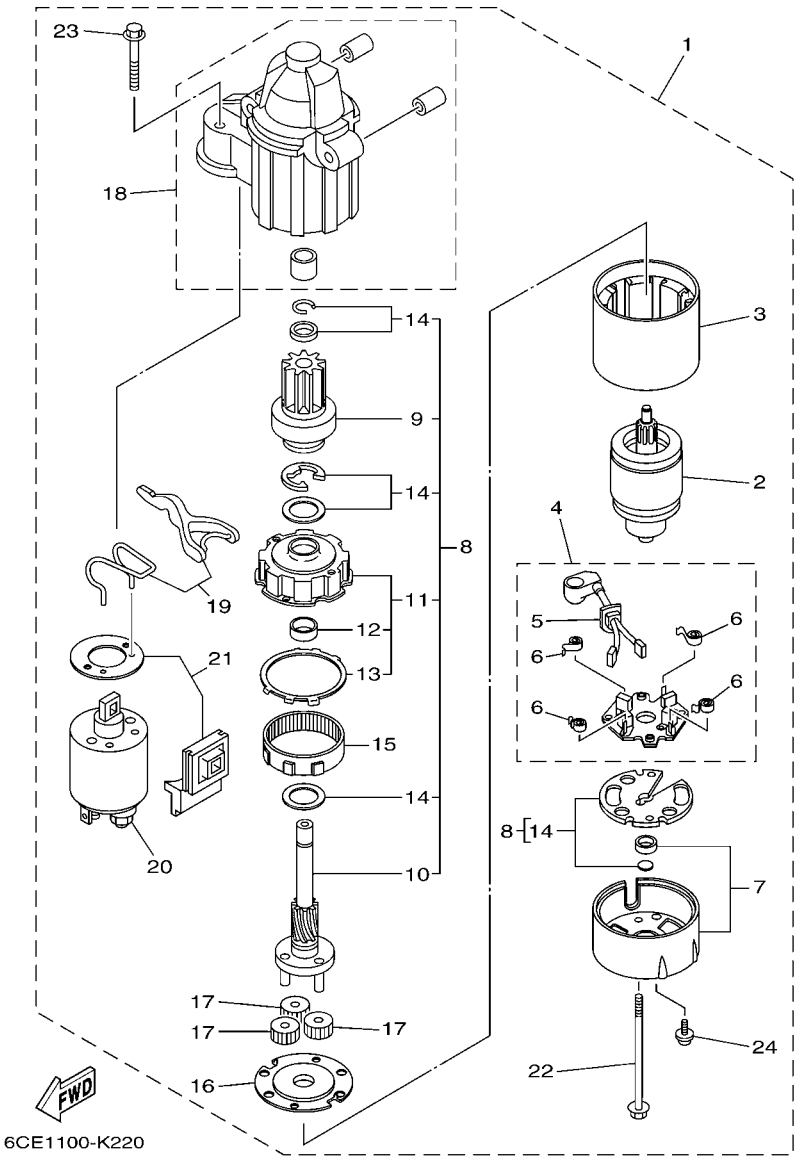


FIG. 22 STARTING MOTOR — DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–81800–00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1				
2	6CE–81850–00	.ARMATURE ASSY .INDUIT	1	1				
3	6CE–81810–00	.STATOR ASSY .STATOR COMPLET	1	1				
4	6CE–81840–00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1				
5	6CE–81801–00	..BRUSH SET ..CHARBON	1	1				
6	67F–81813–00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4	4				
7	6CE–81820–00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1				
8	6CE–81807–00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1				
9	6CB–81832–00	..CLUTCH, OVER RUN ..EMBRAYAGE, ROUE LIBRE	1	1				
10	6CB–81836–00	..SHAFT, PINION ..AXE, PIGNON	1	1				
11	6CE–81821–00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1	1				
12	67F–81841–00	...BEARING ...ROULEMENT	1	1				
13	67F–8183R–00	...GASKET ...JOINT	1	1				
14	6CB–81809–00	..WASHER KIT ..JEU DE RONDELLES	1	1				
15	67F–81891–00	.GEAR, RING .ROUE DENTEE	1	1				
16	6CE–81830–00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1	1				
17	60V–8183T–00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3				
18	6CE–81842–00	.COVER .COUVERCLE	1	1				
19	6CE–81839–00	.LEVER ASSY .LEVIER COMPLET	1	1				
20	6C5–81941–00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1				
21	6CE–81869–00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1				
22	6CB–81826–00	.BOLT .BOULON	2	2				
23	69J–81828–00	.SCREW 2 .VIS 2	2	2				
24	67F–81846–00	.SCREW .VIS	2	2				

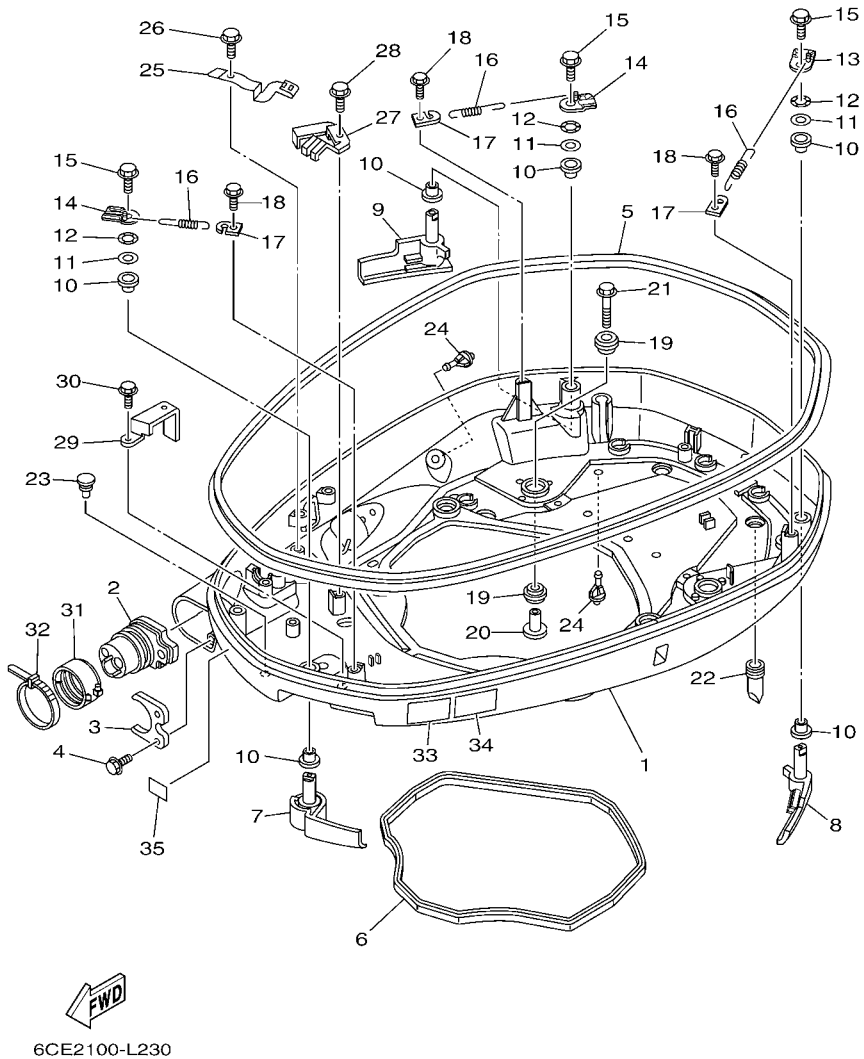


FIG. 23 BOTTOM COWLING 1 CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–42711–01–8D	COWLING, BOTTOM 1 CUVETTE 1	1	1				
2	6CE–42725–01	GROMMET PASSE-FIL	1	1				
3	6CB–42761–00	STOPPER PLAQUETTE	1	1				
4	95895–06014	BOLT, FLANGE BOULON	2	2				
5	6CB–42615–00	SEAL JOINT	1	1				
6	6CB–42716–00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1				
7	6CB–42815–01–8D	LEVER, CLAMP LEVIER, PRESSE	1	1				
8	6CB–42816–01–8D	LEVER, CLAMP LEVIER, PRESSE	1	1				
9	6CB–42817–01–8D	LEVER, CLAMP LEVIER, PRESSE	1	1				
10	90386–15M73	BUSH DOUILLE	6	6				
11	90201–156J2	WASHER, PLATE RONDELLE, PLATE	3	3				
12	90206–15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3				
13	6CB–42818–00	LEVER, CLAMP LEVIER, PRESSE	1	1				
14	6CB–42819–00	LEVER, CLAMP LEVIER, PRESSE	2	2				
15	95880–08012	BOLT, FLANGE BOULON, A COLLERETTE	3	3				
16	90506–22001	SPRING, TENSION RESSORT, TENSION	3	3				
17	66T–43144–00	HOOK, SPRING CROCHET	3	3				
18	95895–06012	BOLT, FLANGE BOULON	3	3				
19	90480–22M81	GROMMET PASSE-FIL	12	12				
20	90387–08M37	COLLAR COLLERETTE	6	6				
21	90119–08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6				
22	6D0–42717–00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2				
23	6H4–42748–00	GROMMET PASSE-FIL	1	1				
24	6P2–44391–00	NIPPLE, HOSE RACCORD D'ESSENCE	2	2				
25	6CB–42743–00	BRACKET SUPPORT	1	1				
26	95895–06012	BOLT, FLANGE BOULON	1	1				
27	6CB–42766–00	BRACKET 2 SUPPORT 2	1	1				

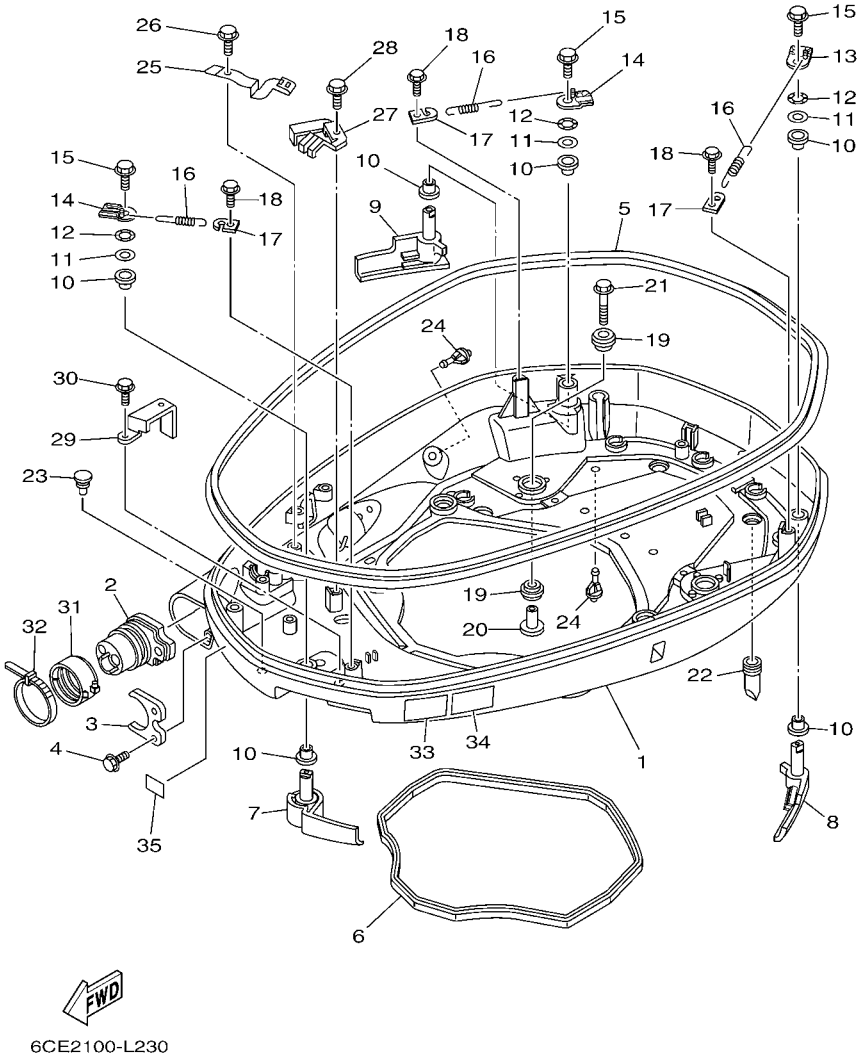


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FIG. 23 BOTTOM COWLING 1 CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	95895–06012	BOLT, FLANGE BOULON	1	1				
29	6CB–42756–00	STAY, CLAMP SUPPORT, COLLIER	1	1				
30	95895–06012	BOLT, FLANGE BOULON	1	1				
31	68F–42753–00	FASTNER ATTACHE	1	1				AP AP
32	90464–20258	CLAMP BRIDE	1	1				AP AP
33	6AH–42794–40	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1	1				
34	6AH–42794–50	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1	1				
35	6AH–81996–00	MARK MARQUE	1	1				

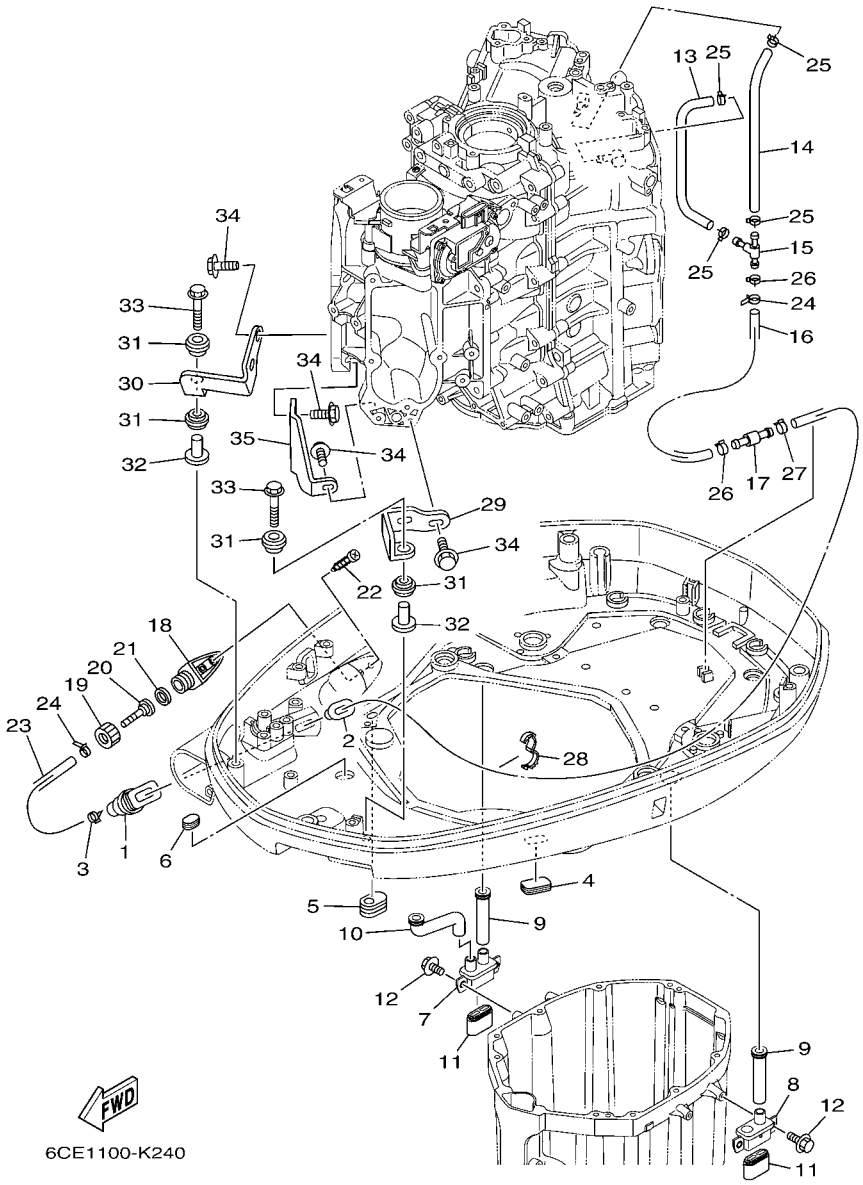

FIG. 24 BOTTOM COWLING 2 CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6H1–42726–21	GROMMET PASSE-FIL	1	1				
2	6BG–42384–00	SEAL, CAP JOINT, CAPUCHON	1	1				
3	90465–11M10	CLAMP BRIDE	2	2				
4	6H4–42726–00	GROMMET PASSE-FIL	1	1				
5	61A–42727–00	GROMMET PASSE-FIL	1	1				
6	64G–42727–00	GROMMET PASSE-FIL	1	1				
7	6CE–42733–00	BOX, DRAIN BOITIER, VIDANGE	1	1				
8	6CE–42734–00	BOX, DRAIN 2 BOITIER, VIDANGE 2	1	1				
9	6CE–42786–00	HOSE, DRAIN 1 DURITE, VIDANGE 1	2	2				
10	6CE–42787–00	HOSE, DRAIN 2 DURITE, VIDANGE 2	1	1				
11	69J–42717–00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2				
12	95895–06016	BOLT, FLANGE BOULON	4	4				
13	6CB–24315–00	PIPE 5 DURITE 5	1	1				
14	90445–14021	HOSE (L185) DURITE (L185)	1	1				
15	6AW–42169–00	JOINT AXE	1	1				
16	90445–16015	HOSE (L300) DURITE (L300)	1	1				
17	6AW–42785–00	PIPE DURITE	1	1				
18	6AW–12572–00	ADAPTER ADAPTATEUR	1	1				
19	6R3–12581–00	JOINT, HOSE 1 JOINT DE TUYAU	1	1				
20	6AW–12582–00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1				
21	6R3–12583–00	GASKET, HOSE JOINT JOINT	1	1				
22	97780–60520	SCREW, TAPPING VIS, TETE BOMBEE	2	2				
23	90445–14019	HOSE (L1460) DURITE (L1460)	1	1				
24	90465–11M10	CLAMP BRIDE	2	2				
25	90467–130A5	CLIP JONC	4	4				
26	90467–140A8	CLIP JONC	2	2				
27	90467–140A9	CLIP JONC	1	1				

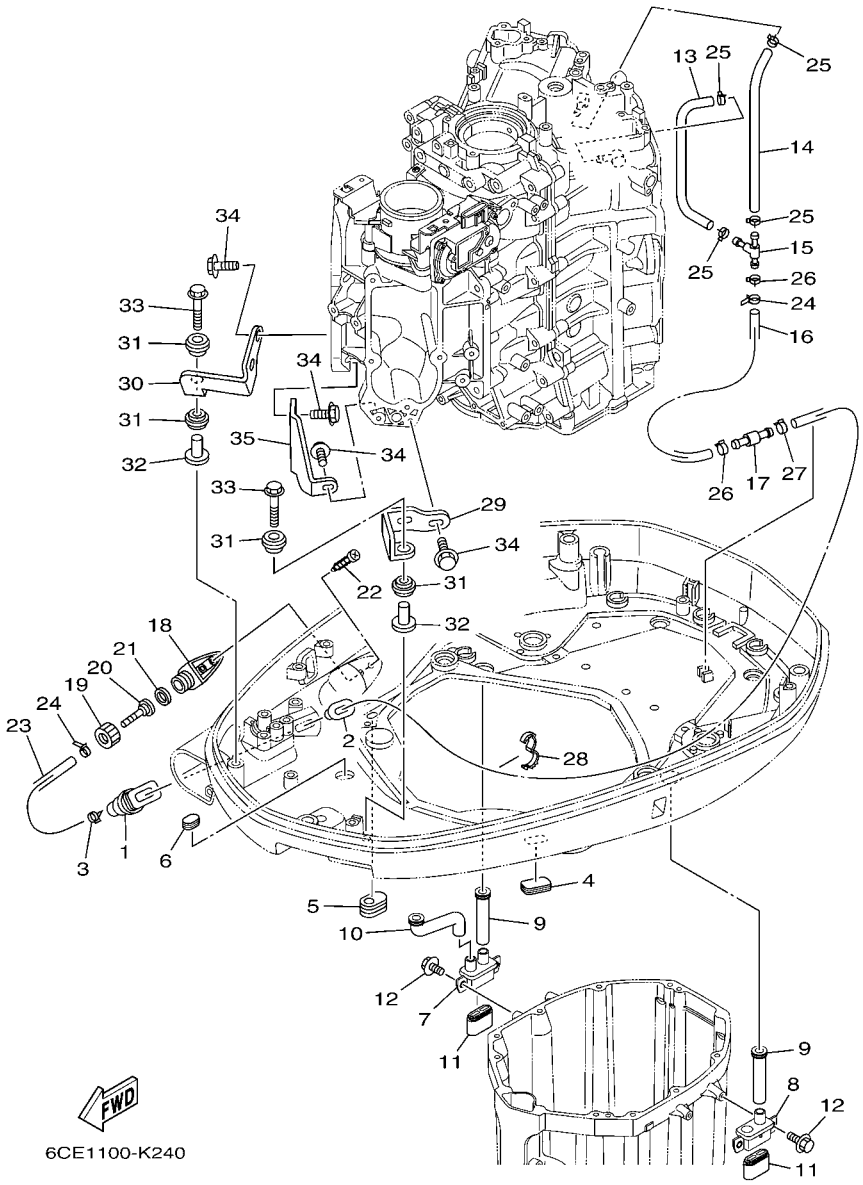

FIG. 24 BOTTOM COWLING 2 CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	90464–16001	CLAMP BRIDE	1	1				
29	6CB–42643–00	PLATE, CLAMP PLAQUE, PRESSE	1	1				
30	6CB–42644–00	PLATE, CLAMP 2 PLAQUE, PRESSE 2	1	1				
31	90480–14029	GROMMET PASSE-FIL	4	4				
32	90387–06M03	COLLAR COLLERETTE	2	2				
33	90119–06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
34	90105–06039	BOLT, FLANGE BOULON	6	6				
35	6CB–42744–00	STAY SUPPORT	1	1				

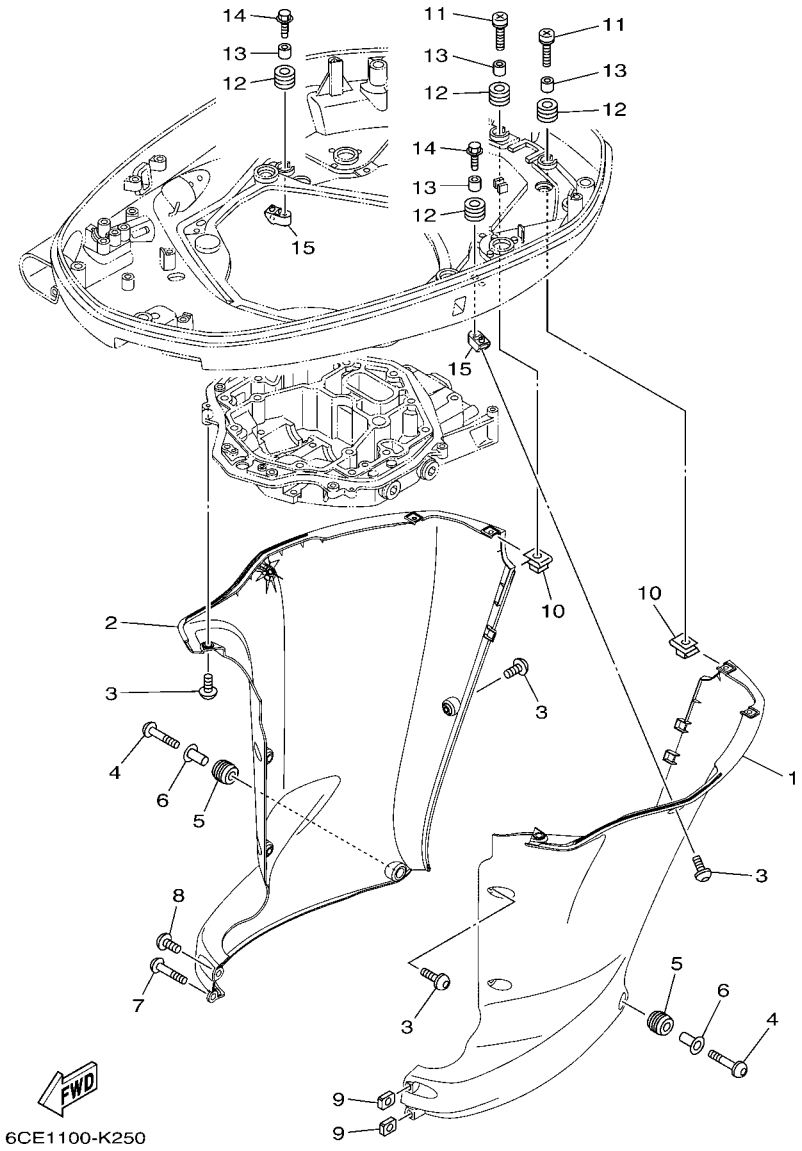

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FIG. 25 BOTTOM COWLING 3 CAPOT INFERIEUR 3

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–42741–00–8D	APRON CAPOT LATERAL	1	1				Go to P/N : PE0-OM-110043
2	6CE–42771–00–8D	APRON CAPOT LATERAL	1	1				Go to P/N : PE0-OM-110043
3	90111–06111	BOLT,HEX. SOCKET BUTTON BOULON	10	10				
4	90111–06113	BOLT,HEX. SOCKET BUTTON BOULON	2	2				
5	90480–16009	GROMMET PASSE-FIL	2	2				
6	90387–07028	COLLAR COLLERETTE	2	2				
7	90111–06113	BOLT,HEX. SOCKET BUTTON BOULON	1	1				
8	90111–06111	BOLT,HEX. SOCKET BUTTON BOULON	1	1				
9	90173–06001	NUT, SQUARE ECROU, CARRE	2	2				
10	90183–061A6	NUT, SPRING ECROU, RESSORT	4	4				
11	90159–06053	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4				
12	90480–13M24	GROMMET PASSE-FIL	6	6				
13	90387–06M43	COLLAR COLLERETTE	6	6				
14	90109–06M80	BOLT BOULON	2	2				
15	6CE–42774–00	STAY, APRON 1 COUSSINET	2	2				

PARTS NEWS

News No. PE0-OM-110043(1/2)

Date:November 21, 2011

Signature:S. Ishibashi

Cause : ☑ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F(L)300B (6CE2/6CF2) / F(L)250D (6CG2/6CH2) / F(L)225F (6CL2/6CM2)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Dec./20/2011 PDF Replace --> Dec./20/2011

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F300CA, F300B	6CE2	6CE:1004332-
LF300CA, FL300B	6CF2	6CF:1001743-
F250CA, F250D	6CG2	6CG:1002401-
LF250CA, FL250D	6CH2	6CH:1000701-
F225CA, F225F	6CL2	6CL:1001179-
LF225CA, FL225F	6CM2	6CM:1000200-

*1: Interchangeability

A	Old Parts	Old Parts
	New Parts	New Parts
B	Old Parts	Old Parts
	New Parts	New Parts
C	Old Parts	Old Parts
	New Parts	New Parts
	These parts are interchangeable with a set	

FIG.25 BOTTOM COWLING 3

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	PART NAME	Q'TY	*Interchangeability	REMARKS
25	1	6CE-42741-00-8D	**6CE-42741-01-8D**	APRON	1	○	***Part number revision**
	2	6CE-42771-00-8D	**6CE-42771-01-8D**	APRON	1	○	

Parts Manager Check	Service Manager Check	Parts Manager File

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Technical Publication Dept.

PARTS NEWS

News No. PE0-OM-110043(2/2)

Date:November 21, 2011

Signature:S. Ishibashi

Cause : ☑ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F(L)300B (6CE2/6CF2) / F(L)250D (6CG2/6CH2) / F(L)225F (6CL2/6CM2)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision Text, Illustration --> Dec./20/2011 PDF Replace --> Dec./20/2011 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.
F300CA, F300BET LF300CA, FL300BET	6CE2 6CF2	2012	1L6CE-100E1
F300CA	6CE2	2012	1L6CE-110E1
LF300CA	6CF2	2012	1L6CF-110E1
F300BET FL300BET	6CE2 6CF2	2012	1L6CE-200S1
F300BET FL300BET	6CE2 6CF2	2012	1L6CE-300F1
F250CA, F250DET LF250CA, FL250DET	6CG2 6CH2	2012	1L6CG-100E1
F250CA	6CG2	2012	1L6CG-110E1
LF250CA	6CH2	2012	1L6CH-110E1
F250DET FL250DET	6CG2 6CH2	2012	1L6CG-200S1
F250DET FL250DET	6CG2 6CH2	2012	1L6CG-300F1
F225CA, F225FET LF225CA, FL225FET	6CL2 6CM2	2012	1L6CL-100E1
F225CA	6CL2	2012	1L6CL-110E1
LF225CA	6CM2	2012	1L6CM-110E1
F225FET FL225FET	6CL2 6CM2	2012	1L6CL-200S1
F225FET FL225FET	6CL2 6CM2	2012	1L6CL-300F1
F225FET F250DET FL225FET FL250DET	6CL2 6CG2 6CM2 6CH2	2012	1L6CL-370E1

Thank you very much for your cooperation.

Parts Manager Check	Service Manager Check	Parts Manager File

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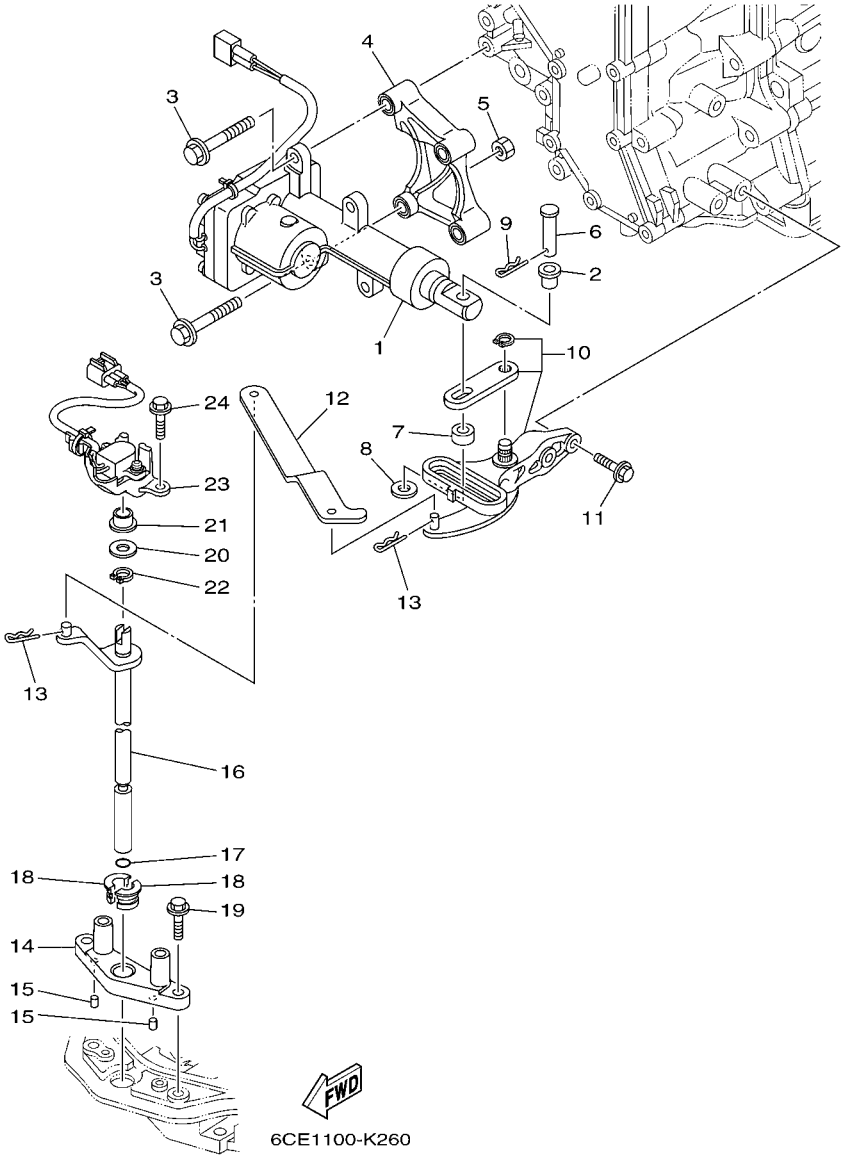
FIG. 26 CONTROL COMMANDE



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–4820A–01	ACTUATOR UNIT ACTUATOR UNIT	1	1				
2	90386–08008	BUSH DOUILLE	1	1				
3	97575–08555	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4				
4	6CE–44142–10	JOINT AXE	1	1				
5	95380–08600	NUT ECROU	1	1				
6	6CE–42195–00	PIN, JOINT 1 GOUPILLE	1	1				
7	6CE–44122–00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1				
8	90201–08M09	WASHER, PLATE RONDELLE, PLATE	1	1				
9	90468–18008	CLIP JONC	1	1				
10	6CE–44100–00	SHIFT LINK ASSY MAILLON DE SELECTEUR	1	1				
11	97575–06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2				
12	6CE–44121–00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1				
13	90468–18008	CLIP JONC	2	2				
14	6CE–44118–00–94	BRACKET SUPPORT	1	1				
15	93604–07M13	PIN, DOWEL CLAVETTE	2	2				
16	6CE–44120–00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1				X(25.3") X(25.3")
	6CE–44120–10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1					U(30.3") U(30.3")
17	93210–09165	O-RING JOINT TORIQUE	1	1				
18	90386–11001	BUSH DOUILLE	2	2				
19	95875–06025	BOLT, FLANGE BOULON, A COLLERETTE	2	2				
20	90201–11008	WASHER, PLATE RONDELLE, PLATE	1	1				
21	90386–10001	BUSH DOUILLE	1	1				
22	93410–10082	CIRCLIP CLIPS	1	1				
23	6CE–68303–00	SENSOR ASSY SONDE (ENS.)	1	1				
24	95875–06025	BOLT, FLANGE BOULON, A COLLERETTE	2	2				

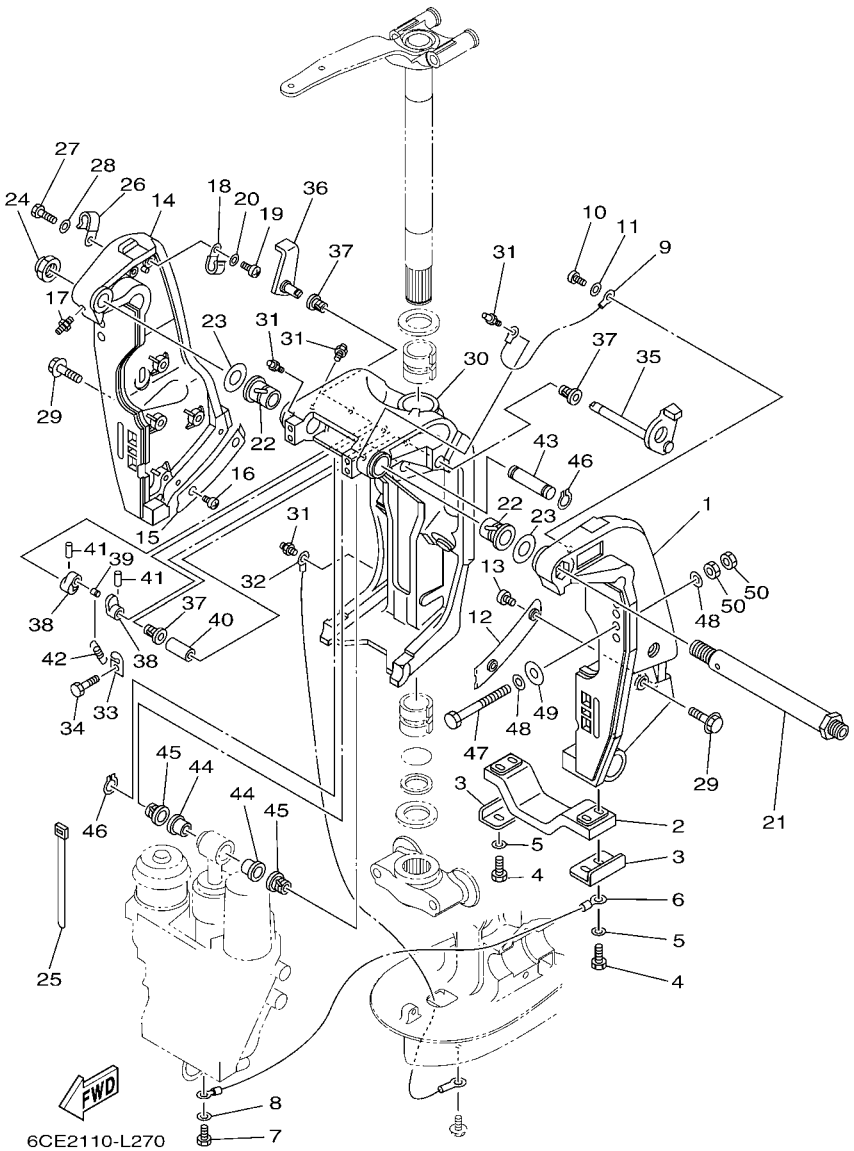


FIG. 27 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	69J–43111–01–8D	BRACKET, CLAMP 1 PRESSE 1	1	1				
2	6G5–45251–02	ANODE ANODE	1	1				
3	6G5–44526–00	PLATE PLAQUE	2	2				
4	97095–06025	BOLT BOULON	4	4				
5	92995–06600	WASHER RONDELLE	4	4				
6	6H1–82148–00	WIRE, LEAD 4 FIL 4	1	1				
7	97095–06010	BOLT BOULON	1	1				
8	92995–06600	WASHER RONDELLE	1	1				
9	6E5–82148–00	WIRE, LEAD 4 FIL 4	1	1				
10	97885–06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1				
11	92995–06600	WASHER RONDELLE	1	1				
12	61A–43132–00	WASHER, FRICTION RONDELLE, FRICTION	1	1				
13	97885–06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2				
14	69J–43112–01–8D	BRACKET, CLAMP 2 PRESSE 2	1	1				
15	61A–43133–00	WASHER,FRICTION RONDELLE	1	1				
16	97885–06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2				
17	93700–06M03	NIPPLE, GREASE PION	1	1				
18	90465–08M83	CLAMP BRIDE	1	1				
19	97885–06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1				
20	92995–06600	WASHER RONDELLE	1	1				
21	6R3–43131–00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1				
22	90386–25M31	BUSH DOUILLE	2	2				
23	90201–26M59	WASHER, PLATE RONDELLE, PLATE	2	2				
24	90185–22M11	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	1	1				
25	90465–11M10	CLAMP BRIDE	4	4				
26	90465–08M83	CLAMP BRIDE	1	1				
27	97095–06014	BOLT BOULON	1	1				

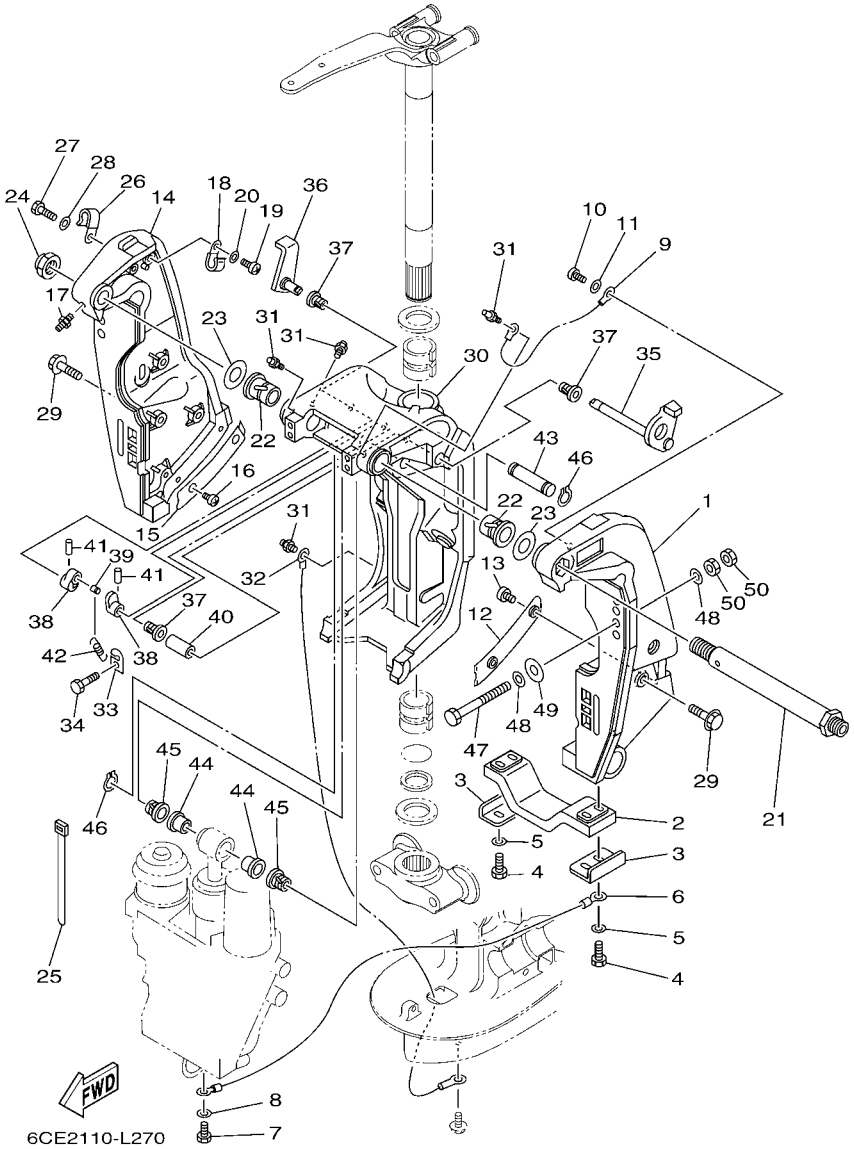
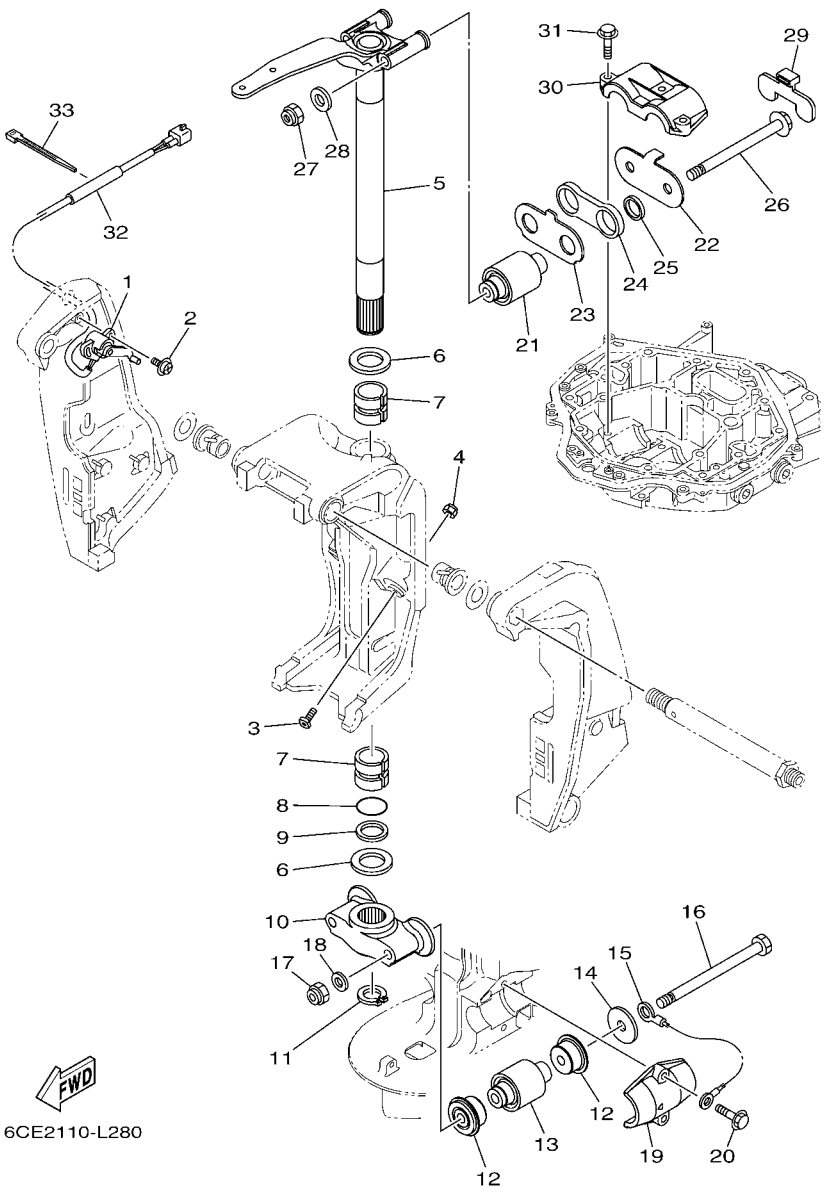


FIG. 27 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	92995–06600	WASHER RONDELLE	1	1				
29	90119–10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8				
30	61A–43311–21–8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1				
31	93700–06M03	NIPPLE, GREASE PION	5	5				
32	69J–82147–00	WIRE, LEAD 5 FIL 5	1	1				
33	6G5–43144–00	HOOK, SPRING CROCHET	1	1				
34	97095–06010	BOLT BOULON	1	1				
35	61A–43181–01	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1	1				
36	6G5–43185–02	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1	1				
37	90386–10M16	BUSH DOUILLE	3	3				
38	6G5–43148–00	COLLAR, DISTANCE ENTRETOISE	2	2				
39	90249–06M19	PIN GOUPILLE	1	1				
40	90387–10M05	COLLAR COLLERETTE	1	1				
41	91690–30020	PIN, SPRING AGRAFFE	2	2				
42	90506–16003	SPRING, TENSION RESSORT, TENSION	1	1				
43	6E5–43126–10	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1				
44	90386–18M63	BUSH DOUILLE	2	2				
45	90386–18M14	BUSH DOUILLE	2	2				
46	93410–18M05	CIRCLIP CLIPS	2	2				
47	90101–12M05	BOLT (L:130MM) BOULON (L:130MM)	4	4				
48	90201–13M01	WASHER, PLATE RONDELLE, PLATE	8	8				
49	90201–12426	WASHER, PLATE RONDELLE, PLATE	4	4				
50	95380–12600	NUT ECROU	8	8				

FIG. 28 BRACKET 2 SUPPORT 2



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	69J–83672–11	TRIM SENDER INCLINER RACCORD	1	1				
2	97985–06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2				
3	61A–43376–00	BOLT, THRUST RECEIVER BOULON	2	2				
4	95780–10300	NUT, FLANGE ECROU	2	2				
5	6CE–42510–00–8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1				
6	90201–40M00	WASHER, PLATE RONDELLE, PLATE	2	2				
7	90386–39M89	BUSH DOUILLE	2	2				
8	93210–35321	O-RING JOINT TORIQUE	1	1				
9	90202–40M47	WASHER, PLATE RONDELLE, PLATE	1	1				
10	6CE–44551–00–8D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFERIEUR	1	1				
11	93410–37M04	CIRCLIP CLIPS	1	1				
12	6CE–44575–00–94	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	4	4				
13	6CE–44555–00–94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2				
14	90201–16032	WASHER, PLATE RONDELLE, PLATE	2	2				
15	6AW–82149–00	WIRE, LEAD 3 FIL 3	1	1				
16	90101–14004	BOLT BOULON	2	2				
17	90185–14M00	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2	2				
18	92995–14600	WASHER RONDELLE	2	2				
19	6CE–44552–00–CA	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFERIEUR	2	2				
20	90119–10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
21	6CE–44514–00–94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	2				
22	6CE–44526–00	PLATE PLAQUE	1	1				
23	6CE–44536–00	PLATE 2 PLAQUETTE 2	1	1				
24	6CE–44532–00	STOPPER, UPPER MOUNT PLAQUETTE	1	1				
25	90387–28013	COLLAR COLLERETTE	2	2				
26	90105–14005	BOLT, FLANGE BOULON	2	2				
27	90185–14M00	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2	2				

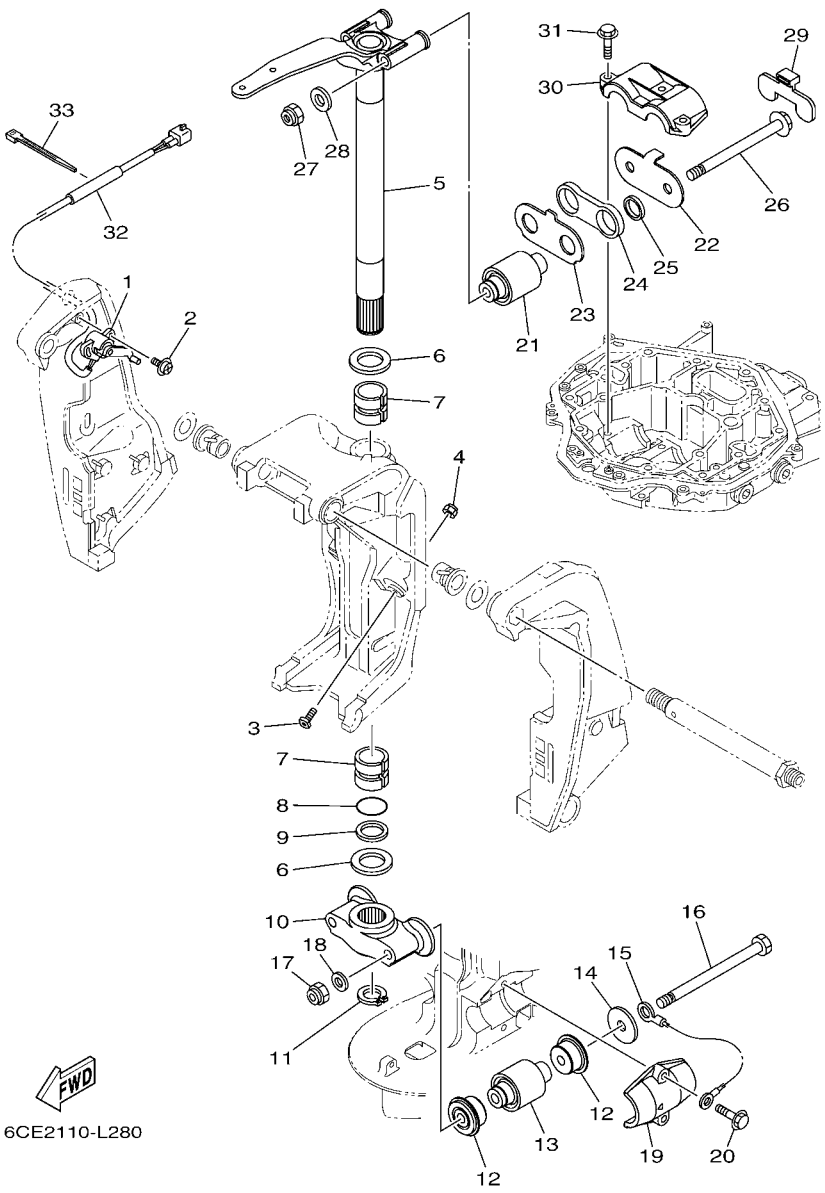


FIG. 28 BRACKET 2 **SUPPORT 2**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	92995–14600	WASHER RONDELLE	2	2				
29	6CE–44533–00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	1	1				
30	6CE–44511–00–94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	1				
31	90119–10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3				
32	90446–15003	HOSE (L100) DURITE (L100)	1	1				
33	90465–11M10	CLAMP BRIDE	1	1				

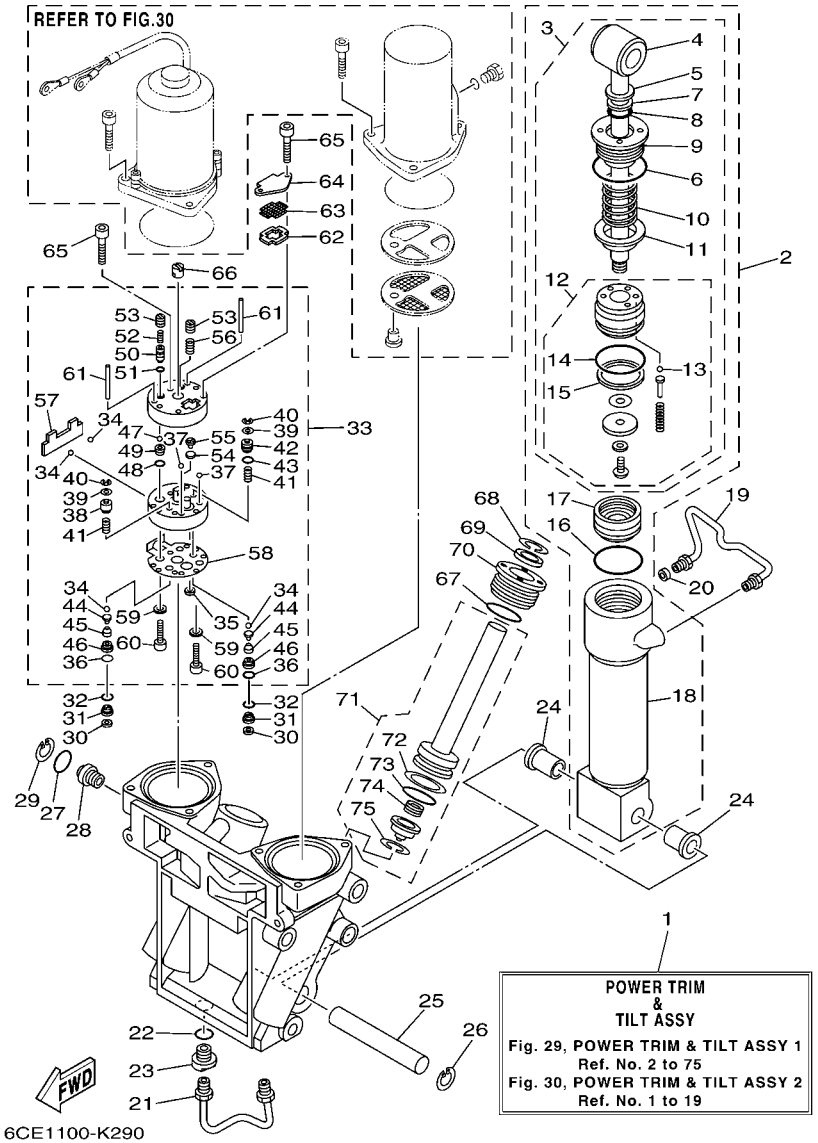


FIG. 29 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	69J–43800–04–8D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1				
2	6CE–43840–00	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	1				
3	6CE–43810–00	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS	1	1				
4	69J–43801–01	..ROD ..TIGE	1	1				
5	93106–19N50	..OIL SEAL ..JOINT SPY	1	1				
6	6H1–43861–00	..O-RING ..JOINT TORIQUE	1	1				
7	6H1–43872–00	..RING, BACK UP ..RESSORT	1	1				
8	61A–4389H–01	..O-RING ..JOINT TORIQUE	1	1				
9	61A–43811–00	..SCREW, CYLINDER END ..VIS, CYLINDRE RACCORD	1	1				
10	69J–4384H–00	..SPRING ..RESSORT	1	1				
11	69J–4382E–00	..ADAPTOR 2 ..ADAPTEUR 2	1	1				
12	6CE–4380P–00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	1				
13	93505–32038	...BALL ...BILLE	5	5				
14	61A–43861–00	...O-RING ...JOINT TORIQUE	1	1				
15	61A–43871–00	...RING, BACK UP ...SEGMENT	1	1				
16	61A–43861–00	.O-RING .JOINT TORIQUE	1	1				
17	6H1–43814–00	.PISTON, FREE .PISTON	1	1				
18	61A–43813–01	.CYLINDER, TILT .CYLINDRE	1	1				
19	61A–43835–01	PIPE TUYAU	1	1				
20	69J–4388J–00	PLUG 2 BOUCHON 2	1	1				
21	69J–43833–00	PIPE TUYAU	1	1				
22	93210–17239	O-RING JOINT TORIQUE	1	1				
23	69J–4388E–01	BOLT ,SCREW VIS	1	1				
24	90386–18M14	BUSH DOUILLE	2	2				
25	61A–43818–00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	1				
26	61A–43876–00	RING, SNAP RESSORT	1	1				
27	6D8–43863–00	O-RING JOINT TORIQUE	1	1				

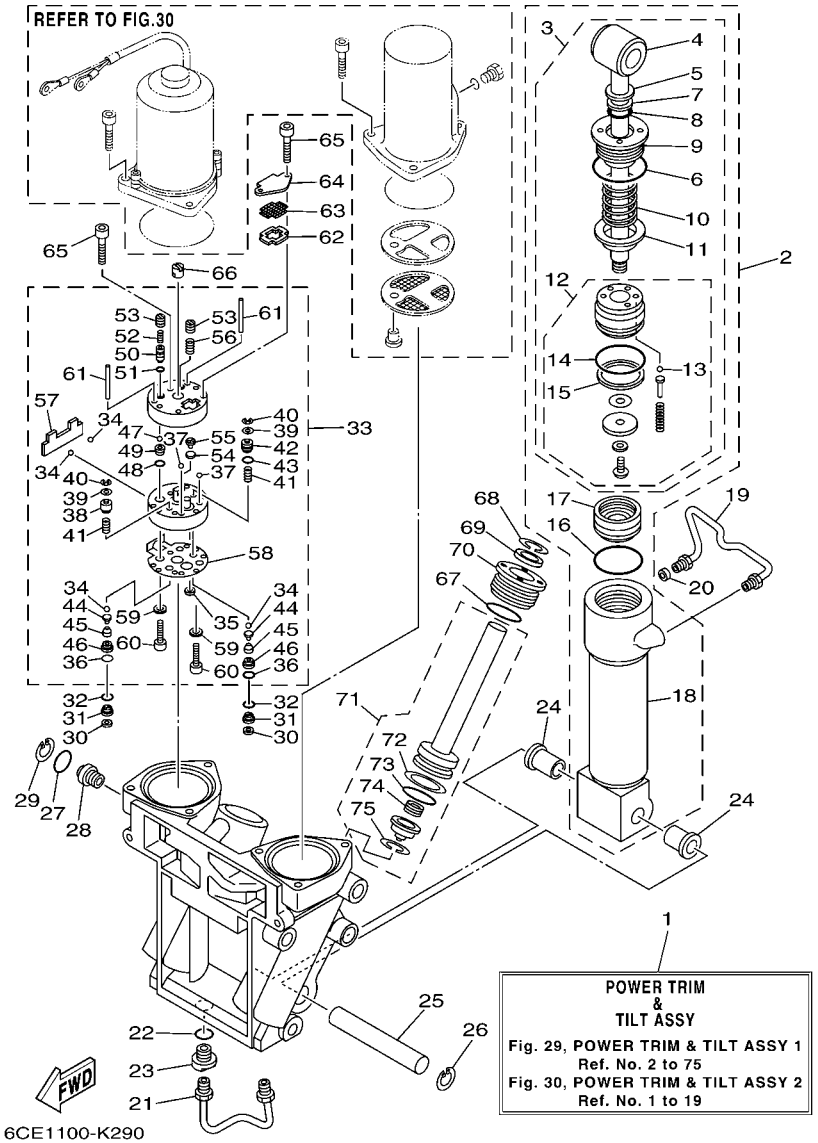


FIG. 29 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	69J–43845–00	SCREW, MANUAL RELEASE VIS	1	1				
29	6H1–43875–00	RING, SNAP RESSORT	1	1				
30	69J–4381C–00	FILTER 3 FILTRE 3	2	2				
31	69J–43899–01	PLATE STOPPER PLAQUETTE	2	2				
32	69J–4389J–00	O-RING JOINT TORIQUE	2	2				
33	69J–43830–01	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1				
34	93505–32038	.BALL .BILLE	4	4				
35	69J–4381C–00	.FILTER 3 .FILTRE 3	1	1				
36	69J–4389J–00	.O-RING .JOINT TORIQUE	2	2				
37	93503–16003	.BALL .BILLES	2	2				
38	6CJ–4384M–00	.PISTON, SHUTTLE 2 .PISTON 2	1	1				
39	69A–4384F–00	.SEAL, MAIN VALVE .JOINT	2	2				
40	99002–03600	.CLIP .CIRCLIP	2	2				
41	69J–43894–00	.SPRING, SHUTTLE RETURN .RESSORT	2	2				
42	6CJ–43841–00	.PISTON, SHUTTLE .PISTON	1	1				
43	6H1–43883–00	.O-RING .JOINT TORIQUE	1	1				
44	60V–4386A–00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	2	2				
45	69J–43853–00	.SPRING, MAIN VALVE .RESSORT	2	2				
46	6CJ–43893–00	.WASHER .RONDELLE	2	2				
47	93501–08001	.BALL .BILLE	2	2				
48	93210–08391	.O-RING .JOINT TORIQUE	1	1				
49	69J–43851–00	.SEAT, RELIEF VALVE .SIEGE	1	1				
50	6CJ–43844–00	.PIN, VALVE SUPPORT .GOUPILLE	1	1				
51	93210–064A5	.O-RING .JOINT TORIQUE	1	1				
52	69J–43855–00	.SPRING, UP RELIEF .RESSORT	1	1				
53	6CJ–43843–00	.SCREW, VALVE LOCK .VIS	2	2				
54	6H1–4384G–11	.SEAL, RELIEF VALVE .JOINT	1	1				

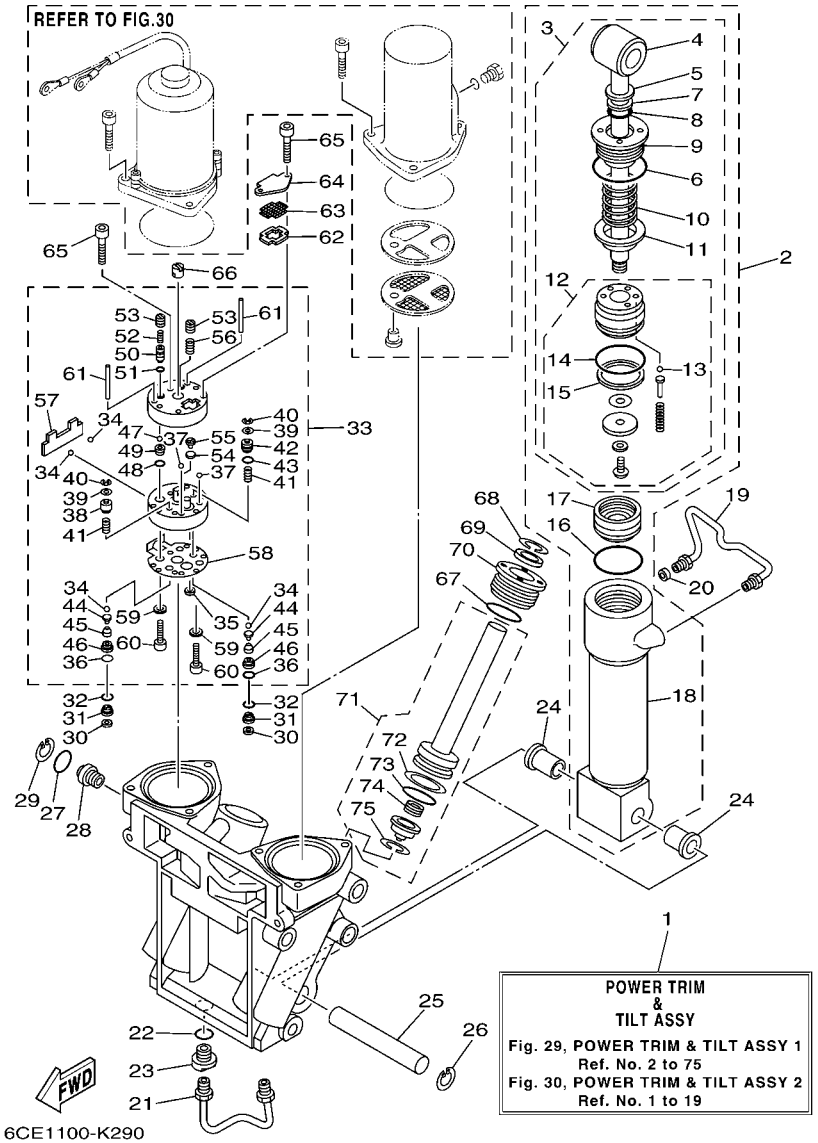


FIG. 29 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
55	6H1–43844–10	.PIN, VALVE SUPPORT .GOUPILLE	1	1				
56	6H1–43856–10	.SPRING, DOWN RELIEF .RESSORT	1	1				
57	69J–43854–00	.SPRING, MANUAL RELEASE .RESSORT	1	1				
58	69J–4384G–00	.SEAL, RELIEF VALVE .JOINT	1	1				
59	CS3–4387G–00	.WASHER .RONDELLE	2	2				
60	91318–05025	.BOLT .BOULON	2	2				
61	93604–35236	.PIN, DOWEL .CLAVETTE	2	2				
62	69J–43871–00	RING, BACK UP SEGMENT	1	1				
63	69J–43816–00	FILTER 1 FILTRE 1	1	1				
64	69J–4381J–00	PLATE PLAQUE	1	1				
65	91318–05040	BOLT BOULON	3	3				
66	69J–43831–00	CONNECTOR, SHAFT RACCORD	1	1				
67	61A–43861–00	O-RING JOINT TORIQUE	2	2				
68	6T4–43875–01	RING, SNAP RESSORT	2	2				
69	61A–43822–00	SEAL, TRIM DUST JOINT	2	2				
70	61A–43821–00	SCREW, TRIM CYLINDER END VIS	2	2				
71	69J–43820–00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2				
72	61A–43874–00	.RING, BACK UP .RESSORT	1	1				
73	61A–43864–00	.O-RING .JOINT TORIQUE	1	1				
74	61A–4384H–10	.SPRING .RESSORT	1	1				
75	61A–43875–10	.RING, SNAP .RESSORT	1	1				

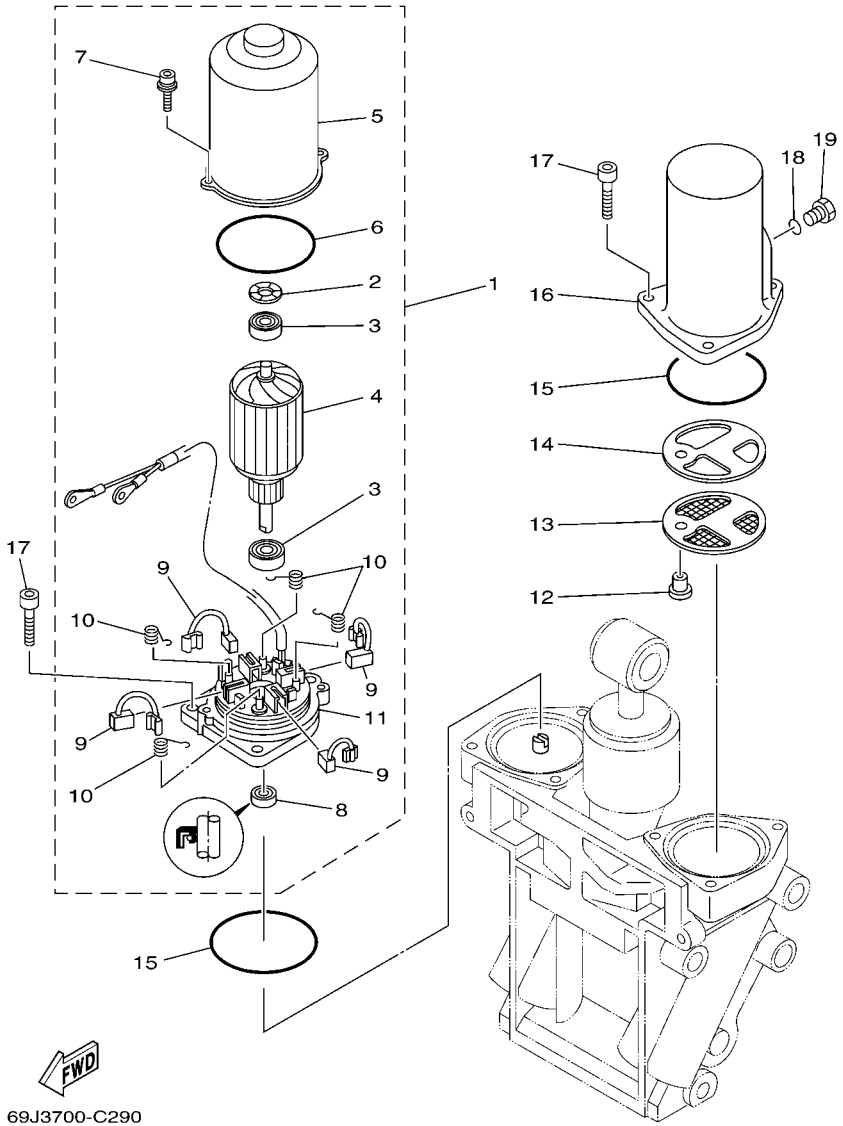


FIG. 30 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	69J–43880–01	MOTOR ASSY MOTEUR (ENS.)	1	1				
2	90206–14N50	.WASHER, WAVE .RONDELLE, ONDULEE	1	1				
3	93399–999T6	.BEARING .ROULEMENT	2	2				
4	69J–43805–00	.ARMATURE ASSY .INDUIT (ENS.)	1	1				
5	69J–43804–00	.STATOR ASSY .STATOR (ENS.)	1	1				
6	69J–43861–00	.O-RING .JOINT TORIQUE	1	1				
7	69J–43886–00	.BOLT .BOULON	2	2				
8	69J–43882–00	.OIL SEAL .JOINT SPI	1	1				
9	69J–43891–00	.BRUSH 1 .BALAI 1	4	4				
10	69J–4386K–00	.SPRING, BRUSH .RESSORT, BALAI	4	4				
11	69J–43881–01	.FRAME, END .BATI	1	1				
12	69J–4388H–00	PLUG BOUCHON	1	1				
13	69J–43817–00	FILTER 2 FILTRE 2	1	1				
14	69J–4388F–00	SPACER ENTRETOISE	1	1				
15	6H1–43869–00	O-RING JOINT TORIQUE	2	2				
16	69J–43828–00	BODY, RESERVOIR CORPS	1	1				
17	69J–43888–00	BOLT, SOCKET BOULON	6	6				
18	93210–09165	O-RING JOINT TORIQUE	1	1				
19	6H1–43829–00	PLUG, RESERVOIR BOUCHON	1	1				

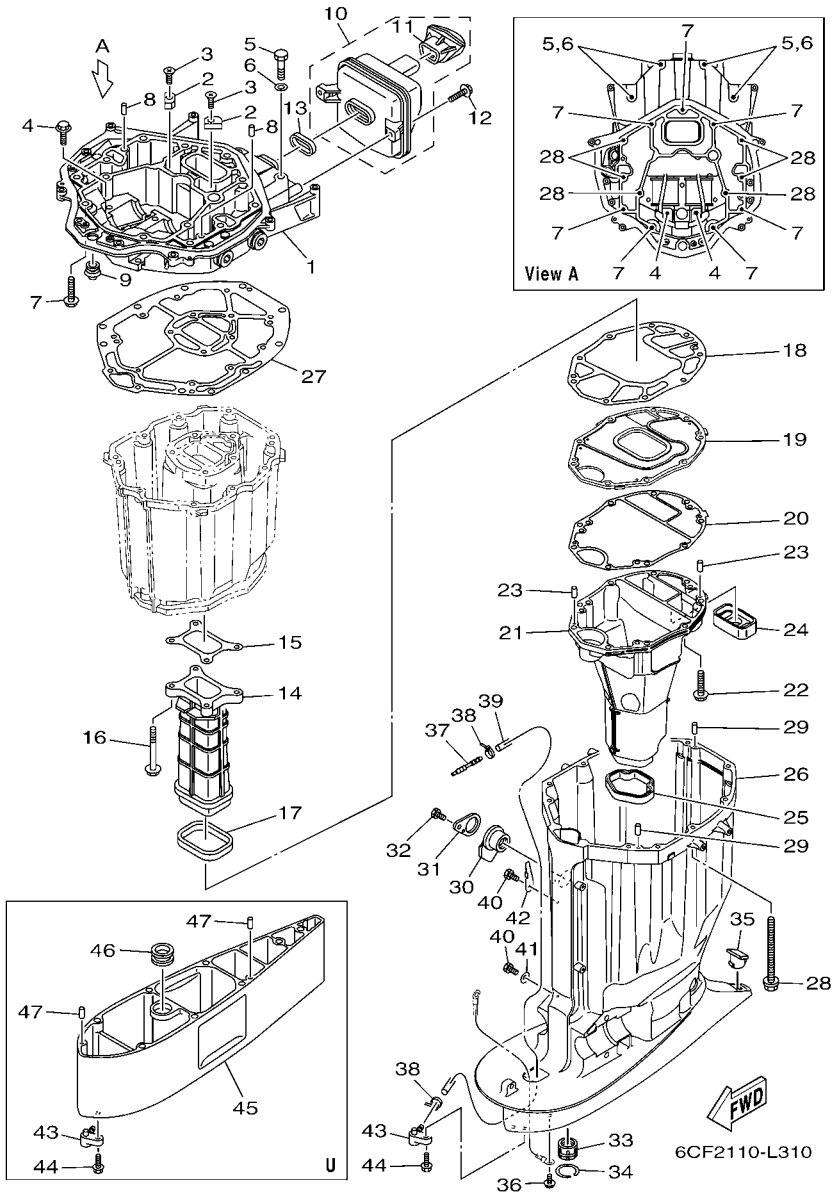
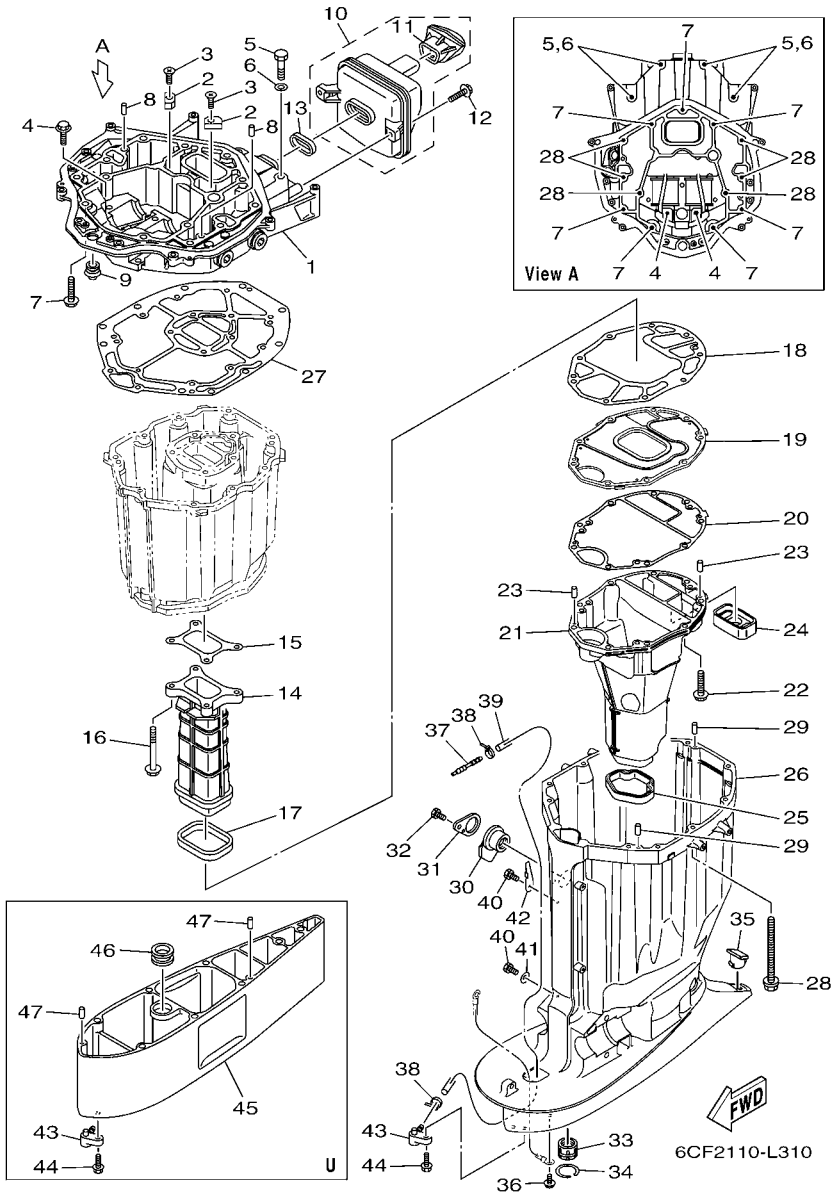


FIG. 31 UPPER CASING FOURREAU

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–41137–00–CA	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1				
2	63P–11325–11	ANODE ANODE	2	2				
3	90151–06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2				
4	90119–08102	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
5	97075–10045	BOLT BOULON	4	4				
6	92995–10600	WASHER RONDELLE	4	4				
7	97575–10535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	7	7				
8	93608–16M16	PIN, DOWEL AXE	2	2				
9	6E5–42724–00	GROMMET PASSE-FIL	1	1				
10	6CB–14760–00	SILENCER ASSY 2 SILENCIEUX 2	1	1				
11	6CB–42769–00	.SEAL, RUBBER .BOURRELET, CAOUTCHOUC	1	1				
12	95875–06020	BOLT, FLANGE BOULON, A COLLERETTE	2	2				
13	6CB–14755–00	GASKET, SILENCER JOINT, SILENCIEUX	1	1				
14	6CB–41132–00–9S	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	1				
15	6CB–41134–00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1				
16	97575–08560	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4				
17	6CB–41138–00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1				
18	6CB–41135–00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1				
19	6CE–45181–00–9S	PLATE PLAQUETTE	1	1				
20	6CE–41136–00	GASKET, EXHAUST MANIFOLD 4 JOINT, PIPE D'ECHAPPEMENT 4	1	1				
21	6CE–14711–00–9S	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1				
22	97575–08535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	9	9				
23	93606–19M23	PIN, DOWEL GOUPILLE	2	2				
24	6CE–45127–00	SEAL JOINT	1	1				
25	6CE–45123–00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1				
26	6CE–45111–00–8D	CASING, UPPER FOURREAU	1	1				
27	6CB–45113–00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1				

FIG. 31 UPPER CASING FOURREAU



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	90119–10007	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6				
29	93608–16M16	PIN, DOWEL AXE	2	2				
30	6BB–15316–00	DAMPER 1 AMORTISSEUR 1	1	1				
31	6BB–45152–01	COVER, UPPER CASING 2 CAPUCHON FOURREAU	1	1				
32	97095–06014	BOLT BOULON	1	1				
33	69J–45318–01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1				
34	93420–36M01	CIRCLIP CIRCLIP, TYPE S	1	1				
35	61A–45155–00	CAP CAPUCHON	1	1				
36	95895–06010	BOLT, FLANGE BOULON	1	1				
37	6E5–83558–00	END, NIPPLE RACCORD DE NIPPLE	1	1				
38	90465–11M10	CLAMP BRIDE	2	2				
39	90445–07032	HOSE (L1920) DURITE (L1920)	1	1				X(25.3") X(25.3")
	90445–07033	HOSE (L2050) DURITE (L2050)	1					U(30.3") U(30.3")
40	97095–06010	BOLT BOULON	2	2				
41	90201–06M02	WASHER, PLATE RONDELLE, PLATE	1	1				
42	90462–10061	CLAMP BRIDE	1	1				
43	63P–45379–00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1				
44	90119–06M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1				
45	6CE–45211–00–8D	EXTENSION EXTENSION	1					U(30.3") U(30.3")
46	6AW–44366–00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1					U(30.3") U(30.3")
47	93608–16M16	PIN, DOWEL AXE	2					U(30.3") U(30.3")

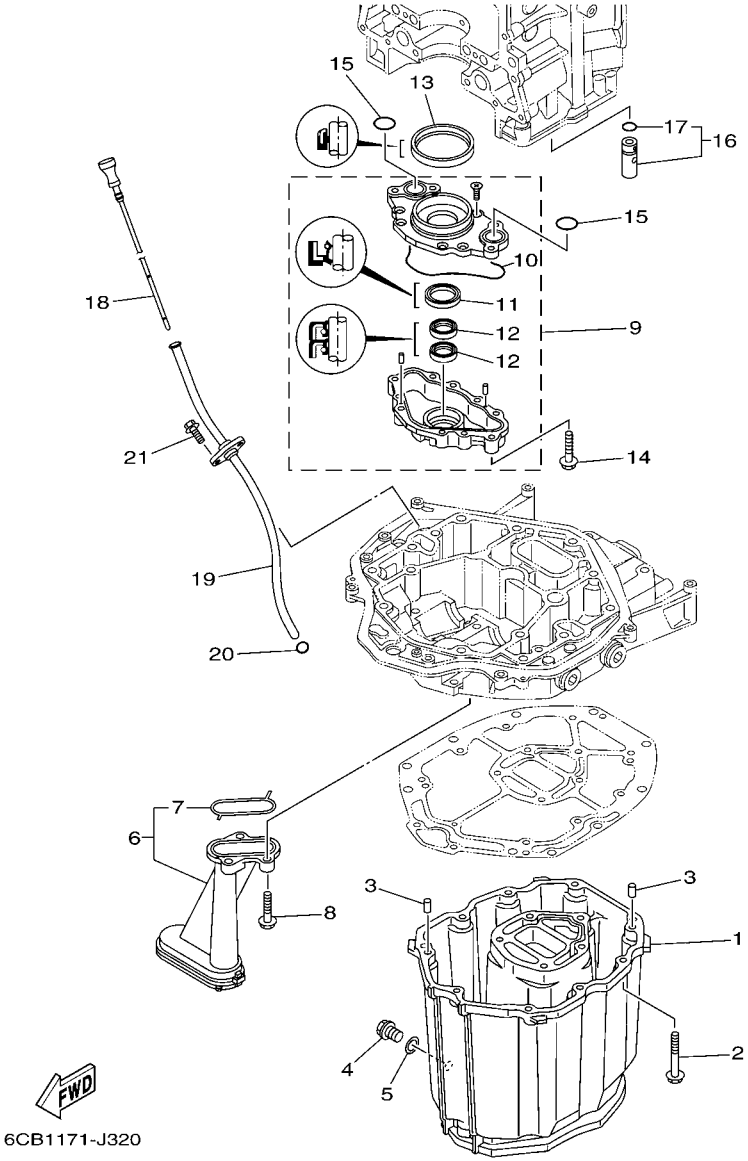


FIG. 32 OIL PAN — VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–15311–00–CA	OIL PAN VENTILATEUR D'HUILE	1	1				
2	97575–08535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	10	10				
3	93608–16M16	PIN, DOWEL AXE	2	2				
4	90340–14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1				
5	90430–14M09	GASKET JOINT	1	1				
6	6CB–13411–00	STRAINER, OIL FILTRE, HUILE	1	1				
7	6AW–13415–00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1				
8	95812–06025	BOLT, FLANGE BOULON	3	3				
9	6CB–13300–00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1				
10	6CB–13329–00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1				
11	6AW–13119–00	.OIL SEAL .JOINT SPY	1	1				
12	69J–13631–00	.OIL SEAL .JOINT SPY	2	2				
13	6CB–11355–00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	1				
14	95875–06040	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
15	93210–26658	O-RING JOINT TORIQUE	2	2				
16	6CB–13490–00	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1				
17	6CB–13473–00	.O-RING .JOINT TORIQUE	1	1				
18	6CB–15362–00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1				
19	6CB–15377–00	GUIDE, INLET GUIDE D'ADMISSION	1	1				
20	93210–19MJ3	O-RING JOINT TORIQUE	1	1				
21	95875–06016	BOLT, FLANGE BOULON, A COLLERETTE	2	2				

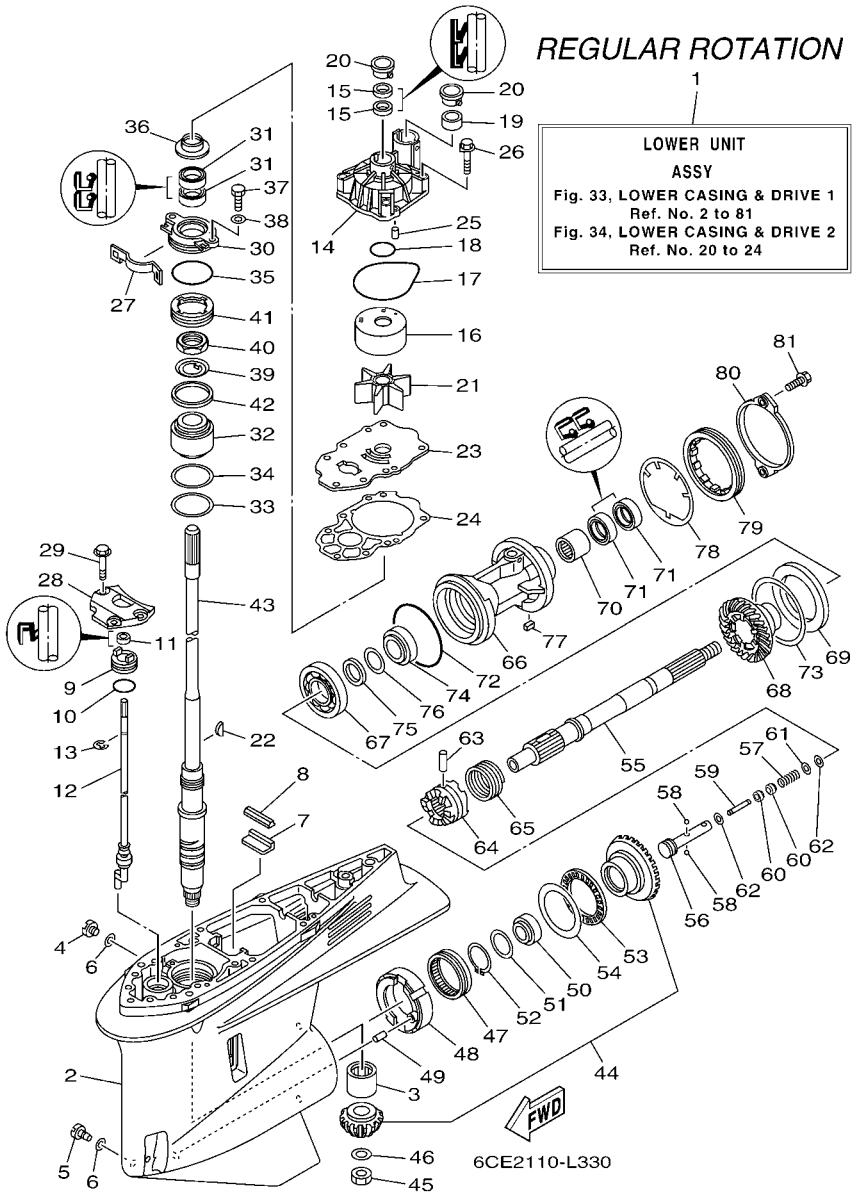

REGULAR ROTATION
LOWER UNIT ASSY
Fig. 33, LOWER CASING & DRIVE 1 Ref. No. 2 to 81
Fig. 34, LOWER CASING & DRIVE 2 Ref. No. 20 to 24
FWD
6CE2110-L330

FIG. 33 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–45300–00–8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1					X(25.3") X(25.3")
	6CE–45300–10–8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1					U(30.3") U(30.3")
2	6CE–45301–00–8D	CASING, LOWER BEQUILLE	1					
3	93311–83280	BEARING ROULEMENT	1					
4	90340–08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1					
5	688–45341–10	PLUG, DRAIN BOUCHON DE VIDANGE	1					
6	90430–08020	GASKET JOINT	2					
7	663–45376–00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1					
8	6CE–45375–00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1					
9	65N–45321–00	PLATE PLAQUETTE	1					
10	93210–33M49	O-RING JOINT TORIQUE	1					
11	93106–09014	OIL SEAL JOINT SPY	1					
12	6CE–44150–00	SHIFT CAM ASSY CAME D'INVERSION	1					
13	99001–08600	CIRCLIP CIRCLIP	1					
14	6CE–44311–00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1					
15	93104–22M07	OIL SEAL JOINT SPY	2					
16	6AW–44322–00	INSERT, CARTRIDGE CUVETTE	1					
17	93210–94003	O-RING JOINT TORIQUE	1					
18	93210–37160	O-RING JOINT TORIQUE	1					
19	6AW–44365–00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1					
20	6AW–44312–00	COVER, WATER PUMP HOUSING COUVERCLE	2					
21	6CE–44352–00	IMPELLER TURBINE	1					
22	90280–04002	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1					
23	6CE–44323–00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1					
24	6CE–44315–00	GASKET, WATER PUMP JOINT, POMPE A EAU	1					
25	93606–12019	PIN, DOWEL GOUPILLE	2					
26	90119–08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4					

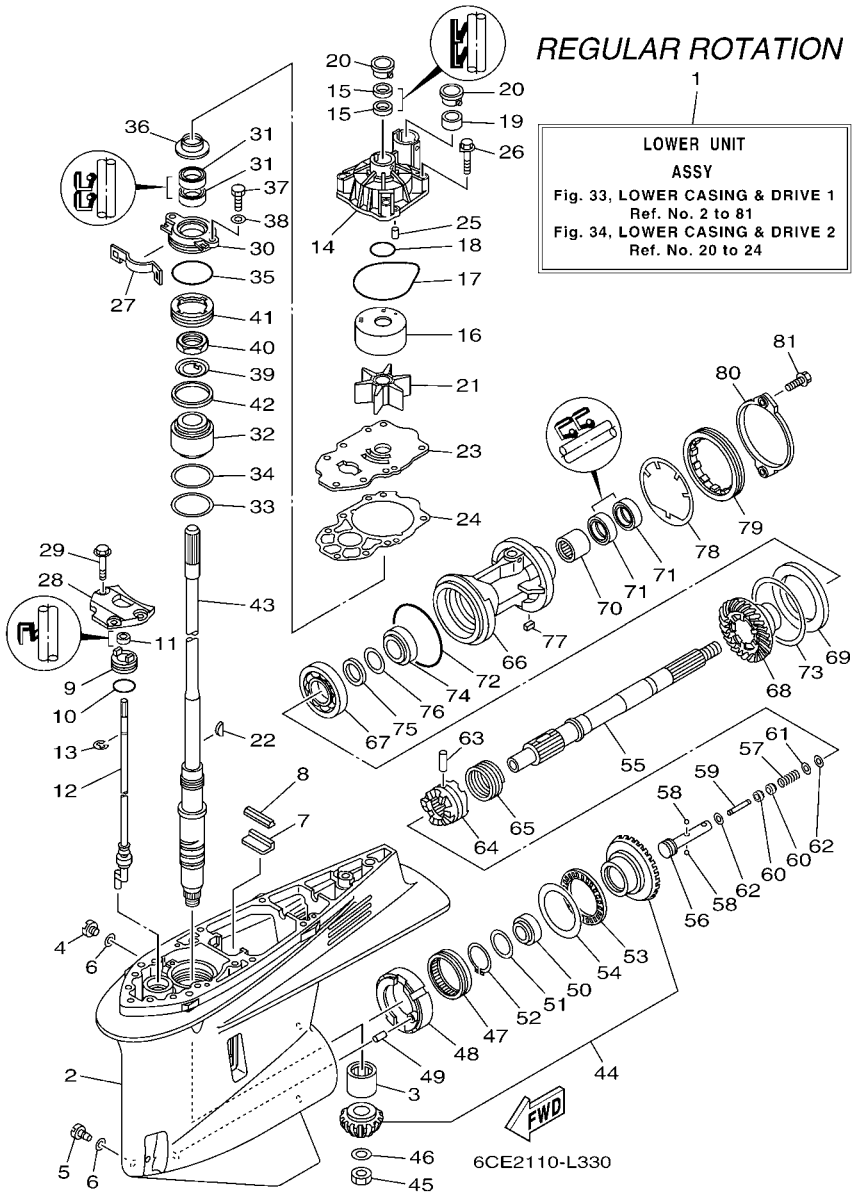

REGULAR ROTATION
LOWER UNIT ASSY
Fig. 33, LOWER CASING & DRIVE 1 Ref. No. 2 to 81
Fig. 34, LOWER CASING & DRIVE 2 Ref. No. 20 to 24
FWD
6CE2110-L330

FIG. 33 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
27	6AW–45723–00	PLATE, SEAL PLAQUE, JOINT	1					
28	6CB–44312–00	COVER, WATER PUMP HOUSING COUVERCLE	1					
29	90119–08M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3					
30	6CE–45335–00–9S	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1					
31	93101–28M16	OIL SEAL JOINT SPY	2					
32	93399–99966	BEARING ROULEMENT	1					
33	90201–62008	WASHER, PLATE RONDELLE, PLATE	1					
34	6CE–45587–00	SHIM (T:0.10MM) CALE (T:0.10MM)	1					UR UR
	6CE–45587–10	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR UR
	6CE–45587–20	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR UR
	6CE–45587–30	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR UR
	6CE–45587–40	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR UR
	6CE–45587–50	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR UR
	6CE–45587–60	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR UR
35	93210–64488	O-RING JOINT TORIQUE	1					
36	6AW–45344–00	COVER, OIL SEAL FLASQE, JOINT D'HUILE	1					
37	97095–08020	BOLT BOULON	2					
38	92995–08600	WASHER RONDELLE	2					
39	90214–30003	WASHER, CLAW RONDELLE, A GRIFFES	1					
40	90170–30M18	NUT ECROU	1					
41	6CE–45244–00	NUT ECROU	1					
42	6CE–45539–00	SPACER 2 ENTRETOISE 2	1					
43	6CE–45501–00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1					X(25.3") X(25.3")
	6CE–45501–10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1					U(30.3") U(30.3")
44	6CE–45550–00	GEAR SET KIT, PIGNON	1					
45	90170–16M19	NUT ECROU	1					
46	90201–16M00	WASHER, PLATE RONDELLE, PLATE	1					

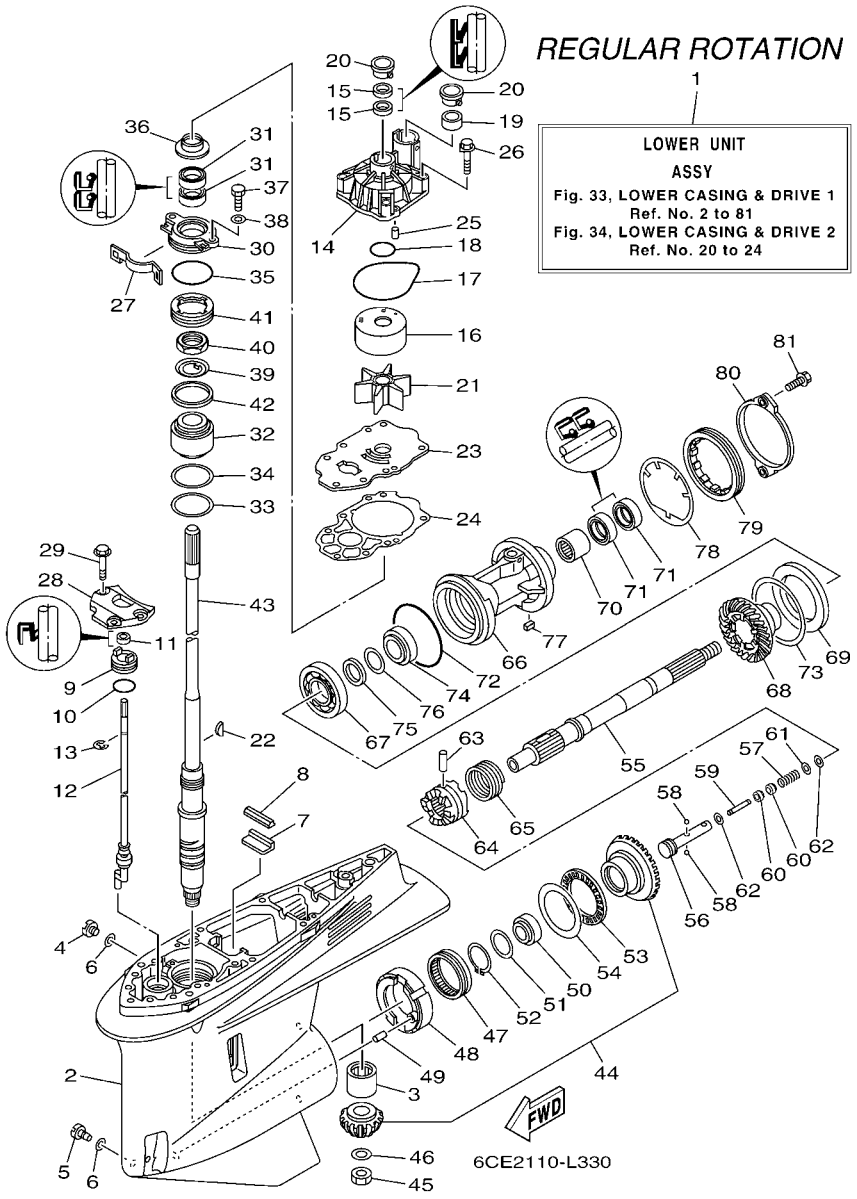


FIG. 33 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
47	93311–85894	BEARING ROULEMENT	1					
48	6CB–45824–00	ADAPTER ADAPTATEUR	1					
49	93608–16M16	PIN, DOWEL AXE	1					
50	93332–000A4	BEARING ROULEMENT	1					
51	90201–41008	WASHER, PLATE RONDELLE, PLATE	1					
52	99009–47500	CIRCLIP CIRCLIP	1					
53	93340–67011	BEARING CERVEAUX DE DIRECTION	1					
54	6CB–45567–00	SHIM (T:2.00MM) CALE (T:2.00MM)	1					UR UR
	6CB–45567–10	SHIM (T:2.03MM) CALE (T:2.03MM)	1					UR UR
	6CB–45567–20	SHIM (T:2.06MM) CALE (T:2.06MM)	1					UR UR
	6CB–45567–30	SHIM (T:2.09MM) CALE (T:2.09MM)	1					UR UR
	6CB–45567–40	SHIM (T:2.12MM) CALE (T:2.12MM)	1					UR UR
	6CB–45567–50	SHIM (T:2.15MM) CALE (T:2.15MM)	1					UR UR
55	6CB–45611–00	SHAFT, PROPELLER ARBRE, HELICE	1					
56	6CB–45634–00	SLIDE, SHIFT CONTRE-POUSSOIR	1					
57	90501–10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
58	93501–04011	BALL BILLE	2					
59	6H1–45668–00	SHAFT, FREE 1 AXE 1	1					
60	61A–45635–00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2					
61	90201–02M00	WASHER, PLATE RONDELLE, PLATE	1					
62	90183–02M03	NUT, SPRING ECROU, RESSORT	2					
63	90250–08M07	PIN, STRAIGHT GOUPILLE, DROITE	1					
64	6CE–45631–00	CLUTCH, DOG CRABOT	1					
65	6E5–45633–01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1					
66	6CB–45332–00–CA	HOUSING, BEARING FLASQUE, ROULEMENT	1					
67	93306–209U0	BEARING ROULEMENT	1					
68	6CE–45571–00	GEAR 2 (21T) PIGNON 2 (21T)	1					

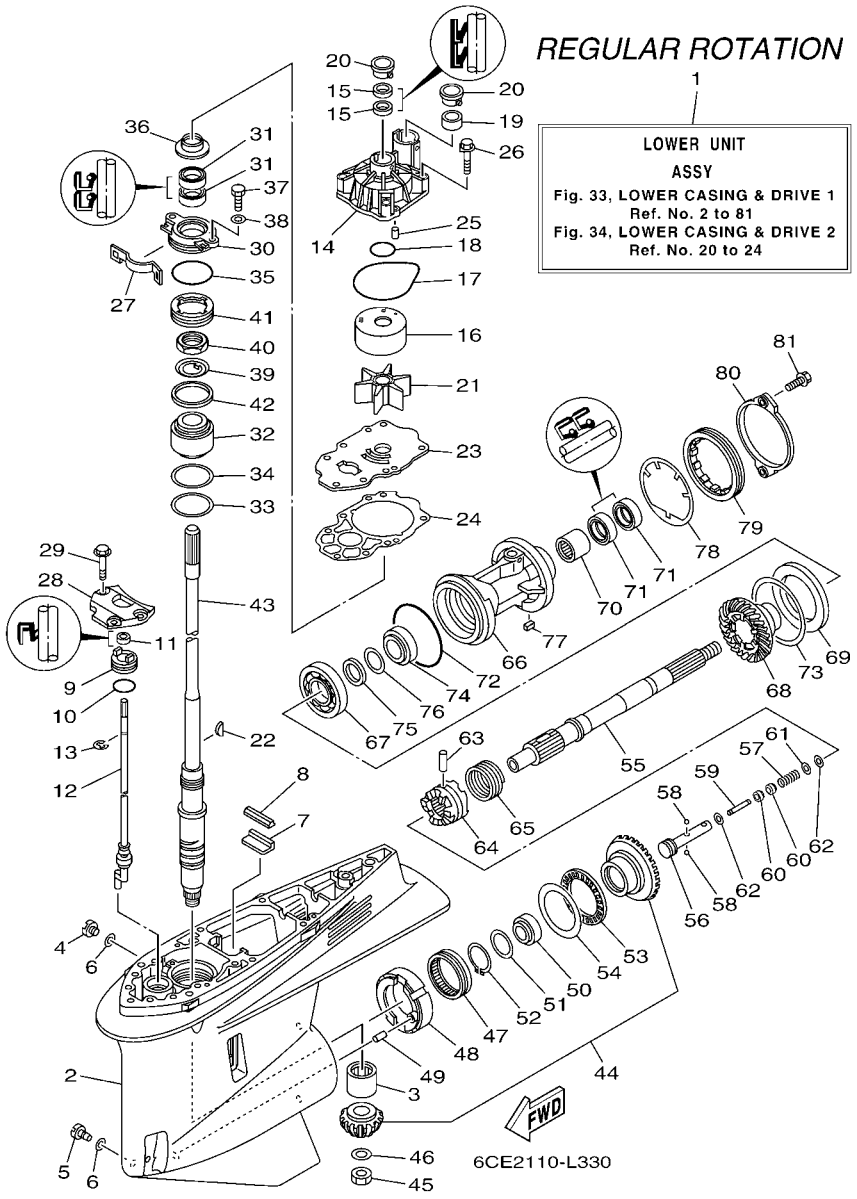


FIG. 33 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
69	6CB–45576–00	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1					
70	93315–43061	BEARING ROULEMENT	1					
71	93101–30M17	OIL SEAL JOINT SPY	2					
72	93211–02001	O-RING JOINT TORIQUE	1					
73	6CB–45577–00	SHIM (T:0.10MM) CALE (T:0.10MM)	1					UR UR
	6CB–45577–10	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR UR
	6CB–45577–20	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR UR
	6CB–45577–30	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR UR
	6CB–45577–40	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR UR
	6CB–45577–50	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR UR
	6CB–45577–60	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR UR
74	93332–000A5	BEARING ROULEMENT	1					
75	90201–32008	WASHER, PLATE RONDELLE, PLATE	1					
76	676–45567–00	SHIM (T:0.7MM) CALE	1					UR UR
	676–45567–10	SHIM (T:0.8MM) CALE	1					UR UR
	676–45567–20	SHIM (T:0.9MM) CALE	1					UR UR
	676–45567–30	SHIM (T:1.0MM) CALE	1					UR UR
	676–45567–40	SHIM (T:1.1MM) CALE	1					UR UR
	676–45567–50	SHIM (T:1.2MM) CALE	1					UR UR
77	90282–05008	KEY, STRAIGHT CLAVETTE, DROITE	1					
78	6CB–45383–00	WASHER, CLAW FREIN D'ECROU	1					
79	6CB–45384–00	NUT ECROU	1					
80	6CE–45361–10	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1					
81	90105–08M61	BOLT, FLANGE BOULON	2					

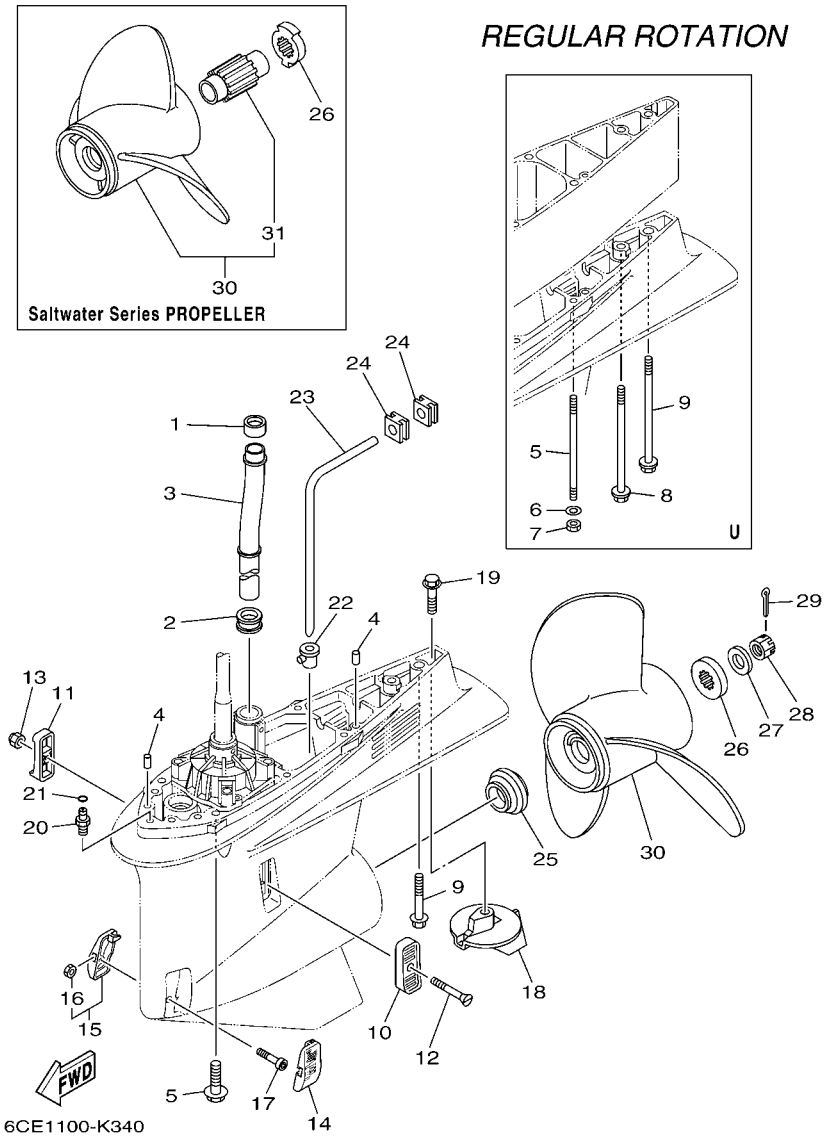


FIG. 34 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6AW–44365–00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1					
2	6AW–44366–00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1					
3	6CE–44361–00	TUBE, WATER 1 TUBE D'EAU 1	1					X(25.3") X(25.3")
	6CE–44361–10	TUBE, WATER 1 TUBE D'EAU 1	1					U(30.3") U(30.3")
4	93608–16M16	PIN, DOWEL AXE	2					
5	90119–10038	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7					X(25.3") X(25.3")
	90116–10041	BOLT, STUD GOUJON	6					U(30.3") U(30.3")
6	90201–10048	WASHER, PLATE RONDELLE, PLATE	6					U(30.3") U(30.3")
7	90170–10009	NUT ECROU	6					U(30.3") U(30.3")
8	90119–10009	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1					U(30.3") U(30.3")
9	97575–10570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1					X(25.3") X(25.3")
	90119–10008	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1					U(30.3") U(30.3")
10	6P2–45214–00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1					
11	6P2–45215–00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1					
12	90152–05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1					
13	90185–05002	NUT, NYLON ECROU,AUTO-BLOQUANT	1					
14	6CE–45224–00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3	1					
15	6CE–45225–00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4	1					
16	90185–05002	.NUT, NYLON .ECROU,AUTO-BLOQUANT	1					
17	90110–05039	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1					
18	61A–45371–00	TAB-TRIM ANODE DERIVE	1					
19	90105–10M00	BOLT, FLANGE BOULON	1					
20	63P–45378–00	NIPPLE, HOSE RACCORD, TUYAU	1					
21	93210–07003	O-RING JOINT TORIQUE	1					
22	6D0–44367–00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1					
23	6D0–44362–01	TUBE, WATER 2 TUBE D'EAU 2	1					
24	6D0–44366–00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	2					

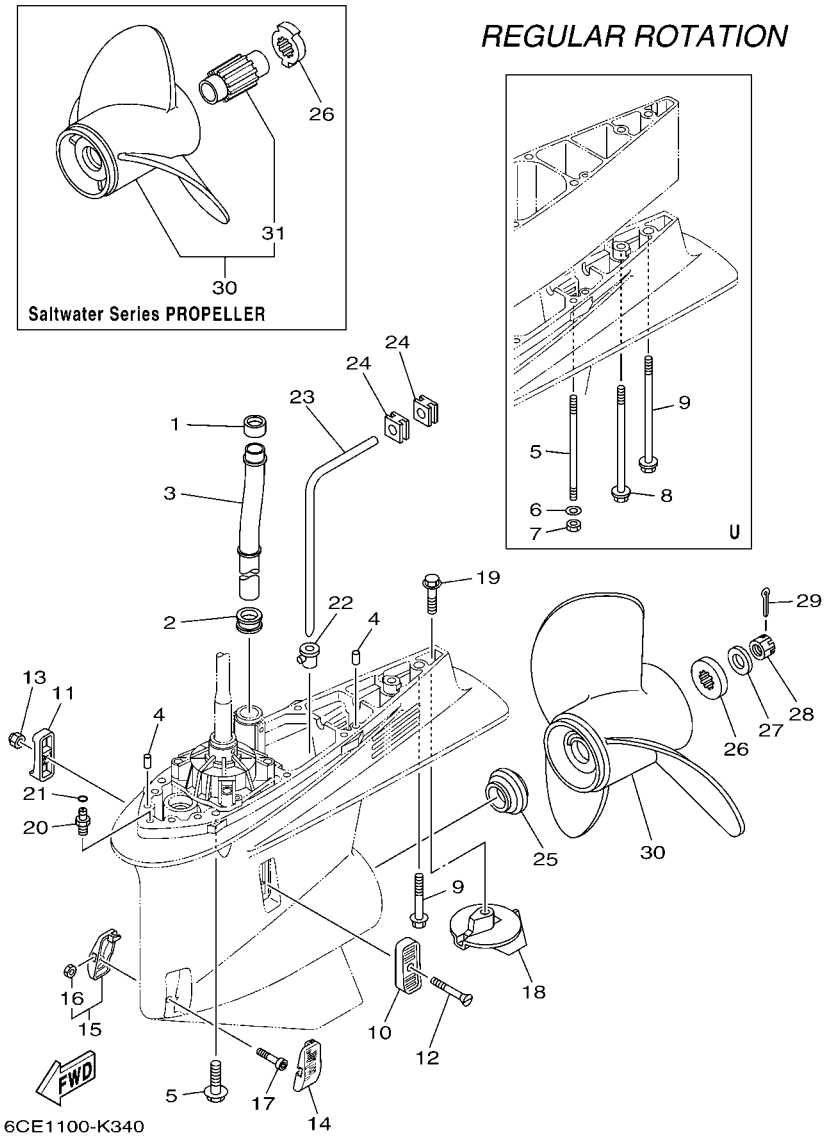


FIG. 34 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
25	69J–45987–00	SPACER 1 ENTRETOISE 1	1					
26	688–45997–01	SPACER 2 ENTRETOISE 2	1					UR FOR 61A PROP. UR FOR 61A PROP.
	6CE–45997–00	SPACER 2 ENTRETOISE 2	1					UR FOR 6CE PROP. UR FOR 6CE PROP.
27	92990–18200	WASHER RONDELLE, PLATE	1					
28	90171–18M04	NUT, CASTLE ECROU, CRENELE	1					
29	91490–40030	PIN. COTTER GOUPILLE	1					
30	61A–45974–00	PROPELLER (3X14-1/2"X19"-T) HELICE (3X14-1/2"X19"-T)	1					UR UR
	6CE–45930–00	PROPELLER (3X15-3/4"X13"-T) HELICE (3X15-3/4"X13"-T)	1					UR SWS PROP. UR SWS PROP.
	6CE–45970–00	PROPELLER (3X15-1/4"X19"-T) HELICE (3X15-1/4"X19"-T)	1					UR SWS PROP. UR SWS PROP.
	6CE–45972–00	PROPELLER (3X15"X21"-T) HELICE (3X15"X21"-T)	1					UR SWS PROP. UR SWS PROP.
	6CE–45974–00	PROPELLER (3X14-3/4"X23"-T) HELICE (3X14-3/4"X23"-T)	1					UR SWS PROP. UR SWS PROP.
	6CE–45976–00	PROPELLER (3X15-3/4"X15"-T) HELICE (3X15-3/4"X15"-T)	1					UR SWS PROP. UR SWS PROP.
	6CE–45978–00	PROPELLER (3X15-1/2"X17"-T) HELICE (3X15-1/2"X17"-T)	1					UR SWS PROP. UR SWS PROP.
	6CE–45B70–00	PROPELLER (4X15"X21"-T) HELICE (4X15"X21"-T)	1					UR SWS SH4 PROP. UR SWS SH4 PROP.
	6CE–45B72–00	PROPELLER (4X15"X22"-T) HELICE (4X15"X22"-T)	1					UR SWS SH4 PROP. UR SWS SH4 PROP.
	6CE–45B74–00	PROPELLER (4X15"X23"-T) HELICE (4X15"X23"-T)	1					UR SWS SH4 PROP. UR SWS SH4 PROP.
31	6CE–45C81–00	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1					FOR 6CE PROP. FOR 6CE PROP.

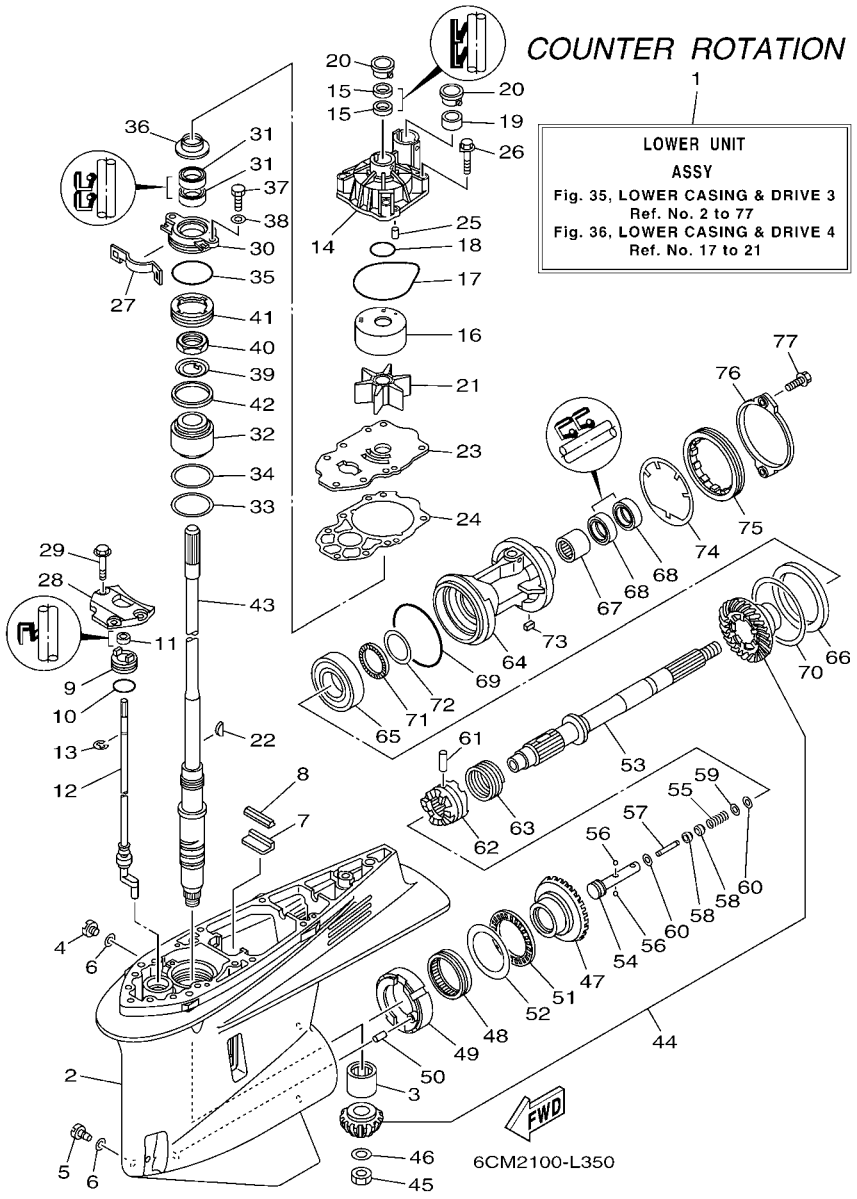

COUNTER ROTATION
LOWER UNIT ASSY
Fig. 35, LOWER CASING & DRIVE 3 Ref. No. 2 to 77
Fig. 36, LOWER CASING & DRIVE 4 Ref. No. 17 to 21
FWD
6CM2100-L350

FIG. 35 LOWER CASING & DRIVE 3 BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CF–45300–00–8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1				X(25.3") X(25.3")
2	6CE–45301–00–8D	CASING, LOWER BEQUILLE		1				
3	93311–83280	BEARING ROULEMENT		1				
4	90340–08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT		1				
5	688–45341–10	PLUG, DRAIN BOUCHON DE VIDANGE		1				
6	90430–08020	GASKET JOINT		2				
7	663–45376–00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC		1				
8	6CE–45375–00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1				
9	65N–45321–00	PLATE PLAQUETTE		1				
10	93210–33M49	O-RING JOINT TORIQUE		1				
11	93106–09014	OIL SEAL JOINT SPY		1				
12	6CF–44150–00	SHIFT CAM ASSY CAME D'INVERSION		1				
13	99001–08600	CIRCLIP CIRCLIP		1				
14	6CE–44311–00	HOUSING, WATER PUMP CORPS, POMPE A EAU		1				
15	93104–22M07	OIL SEAL JOINT SPY		2				
16	6AW–44322–00	INSERT, CARTRIDGE CUVETTE		1				
17	93210–94003	O-RING JOINT TORIQUE		1				
18	93210–37160	O-RING JOINT TORIQUE		1				
19	6AW–44365–00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1				
20	6AW–44312–00	COVER, WATER PUMP HOUSING COUVERCLE		2				
21	6CE–44352–00	IMPELLER TURBINE		1				
22	90280–04002	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1				
23	6CE–44323–00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1				
24	6CE–44315–00	GASKET, WATER PUMP JOINT, POMPE A EAU		1				
25	93606–12019	PIN, DOWEL GOUPILLE		2				
26	90119–08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4				
27	6AW–45723–00	PLATE, SEAL PLAQUE, JOINT		1				

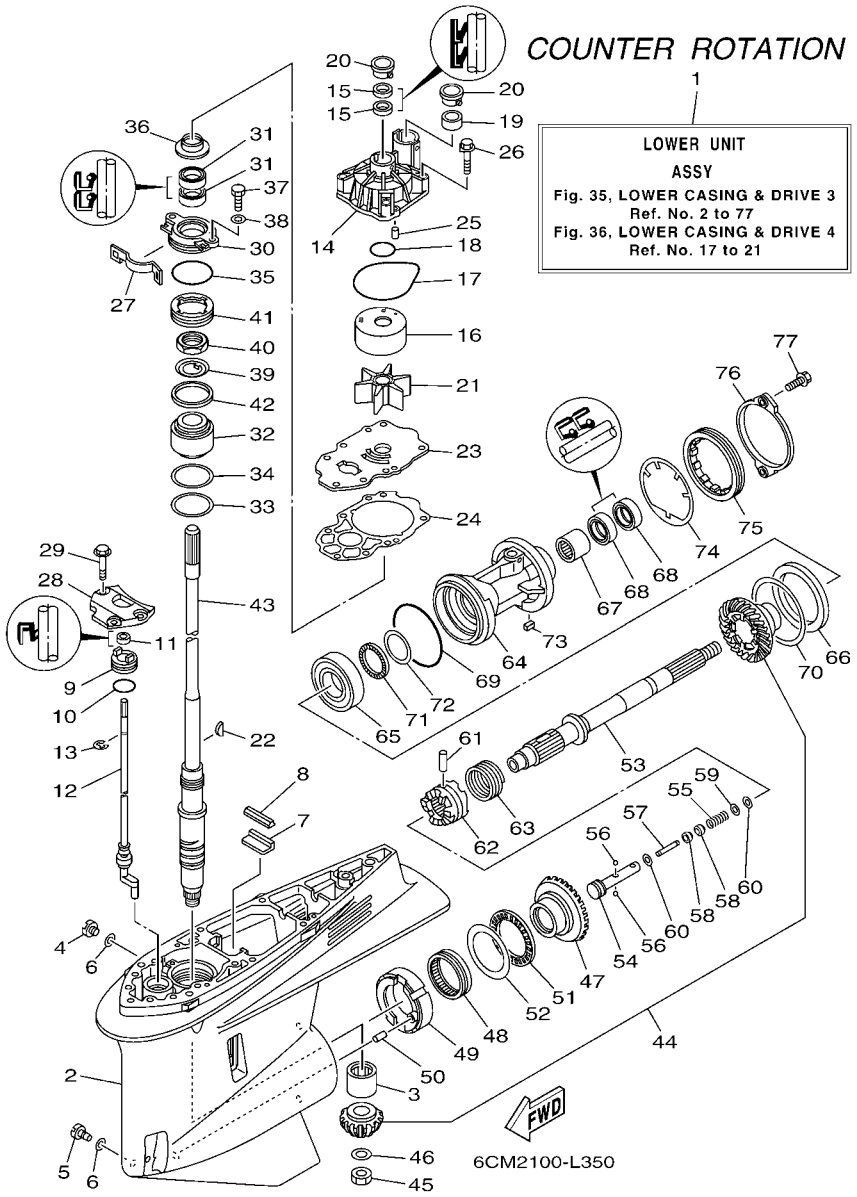


FIG. 35 LOWER CASING & DRIVE 3 BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	6CB–44312–00	COVER, WATER PUMP HOUSING COUVERCLE		1				
29	90119–08M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE		3				
30	6CE–45335–00–9S	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY		1				
31	93101–28M16	OIL SEAL JOINT SPY		2				
32	93399–99966	BEARING ROULEMENT		1				
33	90201–62008	WASHER, PLATE RONDELLE, PLATE		1				
34	6CE–45587–00	SHIM (T:0.10MM) CALE (T:0.10MM)		1				UR UR
	6CE–45587–10	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR UR
	6CE–45587–20	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR UR
	6CE–45587–30	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR UR
	6CE–45587–40	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR UR
	6CE–45587–50	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR UR
	6CE–45587–60	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR UR
35	93210–64488	O-RING JOINT TORIQUE		1				
36	6AW–45344–00	COVER, OIL SEAL FLASQE, JOINT D'HUILE		1				
37	97095–08020	BOLT BOULON		2				
38	92995–08600	WASHER RONDELLE		2				
39	90214–30003	WASHER, CLAW RONDELLE, A GRIFFES		1				
40	90170–30M18	NUT ECROU		1				
41	6CE–45244–00	NUT ECROU		1				
42	6CE–45539–00	SPACER 2 ENTRETOISE 2		1				
43	6CE–45501–00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1				X(25.3") X(25.3")
44	6CF–45550–00	GEAR SET KIT, PIGNON		1				
45	90170–16M19	NUT ECROU		1				
46	90201–16M00	WASHER, PLATE RONDELLE, PLATE		1				
47	6CF–45560–00	GEAR 1 (21T) PIGNON 1 (21T)		1				
48	93311–85894	BEARING ROULEMENT		1				

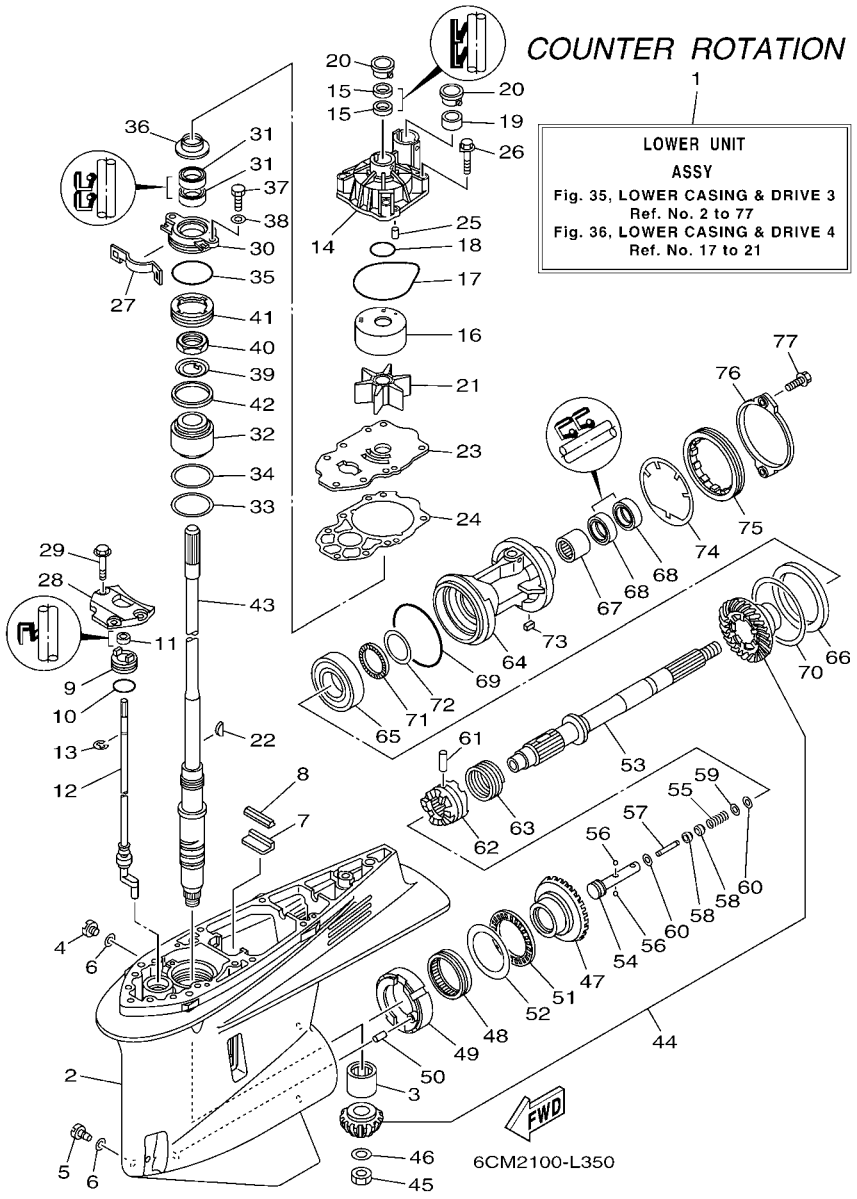

COUNTER ROTATION
LOWER UNIT ASSY
Fig. 35, LOWER CASING & DRIVE 3 Ref. No. 2 to 77
Fig. 36, LOWER CASING & DRIVE 4 Ref. No. 17 to 21
FWD
6CM2100-L350

FIG. 35 LOWER CASING & DRIVE 3 BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
49	6CB–45824–00	ADAPTER ADAPTATEUR		1				
50	93608–16M16	PIN, DOWEL AXE		1				
51	93340–67011	BEARING CERVEAUX DE DIRECTION		1				
52	6CB–45567–00	SHIM (T:2.00MM) CALE (T:2.00MM)		1				UR UR
	6CB–45567–10	SHIM (T:2.03MM) CALE (T:2.03MM)		1				UR UR
	6CB–45567–20	SHIM (T:2.06MM) CALE (T:2.06MM)		1				UR UR
	6CB–45567–30	SHIM (T:2.09MM) CALE (T:2.09MM)		1				UR UR
	6CB–45567–40	SHIM (T:2.12MM) CALE (T:2.12MM)		1				UR UR
	6CB–45567–50	SHIM (T:2.15MM) CALE (T:2.15MM)		1				UR UR
53	6CF–45611–00	SHAFT, PROPELLER ARBRE, HELICE		1				
54	6CB–45634–00	SLIDE, SHIFT CONTRE-POUSSOIR		1				
55	90501–10M77	SPRING, COMPRESSION RESSORT, COMPRESSION		1				
56	93501–04011	BALL BILLE		2				
57	6H1–45668–00	SHAFT, FREE 1 AXE 1		1				
58	61A–45635–00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE		2				
59	90201–02M00	WASHER, PLATE RONDELLE, PLATE		1				
60	90183–02M03	NUT, SPRING ECROU, RESSORT		2				
61	90250–08M07	PIN, STRAIGHT GOUPILLE, DROITE		1				
62	6CE–45631–00	CLUTCH, DOG CRABOT		1				
63	6E5–45633–01	RING, CROSS PIN JONC, GOUPILLE CRABOT		1				
64	6CF–45332–00–CA	HOUSING, BEARING FLASQUE, ROULEMENT		1				
65	93332–00048	BEARING ROULEMENT		1				
66	6CF–45576–00	WASHER, THRUST 2 RONDELLE DE CALAGE 2		1				
67	93315–43061	BEARING ROULEMENT		1				
68	93101–30M17	OIL SEAL JOINT SPY		2				
69	93211–02001	O-RING JOINT TORIQUE		1				
70	6CB–45577–00	SHIM (T:0.10MM) CALE (T:0.10MM)		1				UR UR

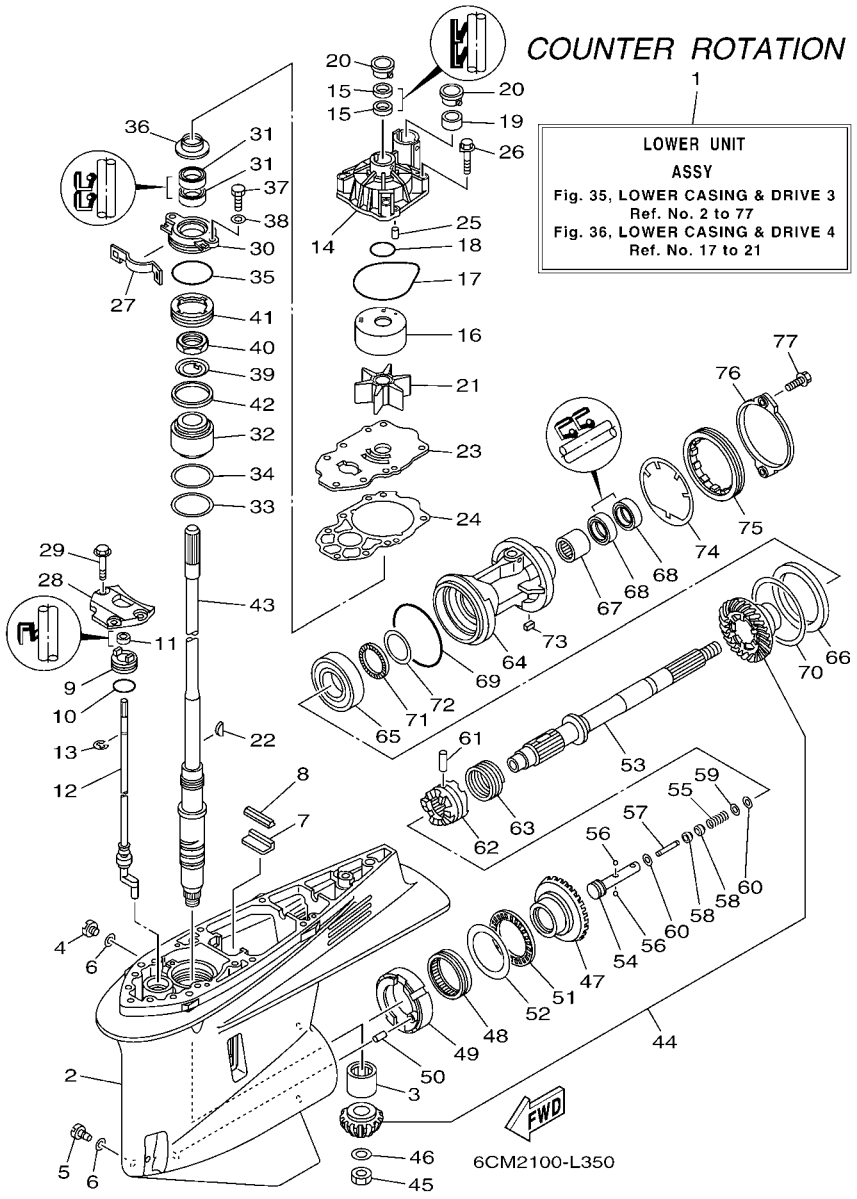
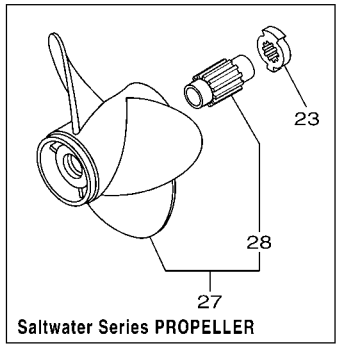


FIG. 35 LOWER CASING & DRIVE 3 BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
70	6CB–45577–10	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR UR
	6CB–45577–20	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR UR
	6CB–45577–30	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR UR
	6CB–45577–40	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR UR
	6CB–45577–50	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR UR
	6CB–45577–60	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR UR
71	93341–440U5	BEARING CERVEAUX DE DIRECTION		1				
72	6K1–45578–01	SHIM (T:0.10MM) CALE (T:0.10MM)		1				UR UR
	6K1–45578–10	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR UR
	6K1–45578–20	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR UR
	6K1–45578–30	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR UR
	6K1–45578–40	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR UR
	6K1–45578–50	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR UR
	6K1–45578–60	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR UR
73	90282–05008	KEY, STRAIGHT CLAVETTE, DROITE		1				
74	6CB–45383–00	WASHER, CLAW FREIN D'ECROU		1				
75	6CB–45384–00	NUT ECROU		1				
76	6CE–45361–10	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE		1				
77	90105–08M61	BOLT, FLANGE BOULON		2				



COUNTER ROTATION

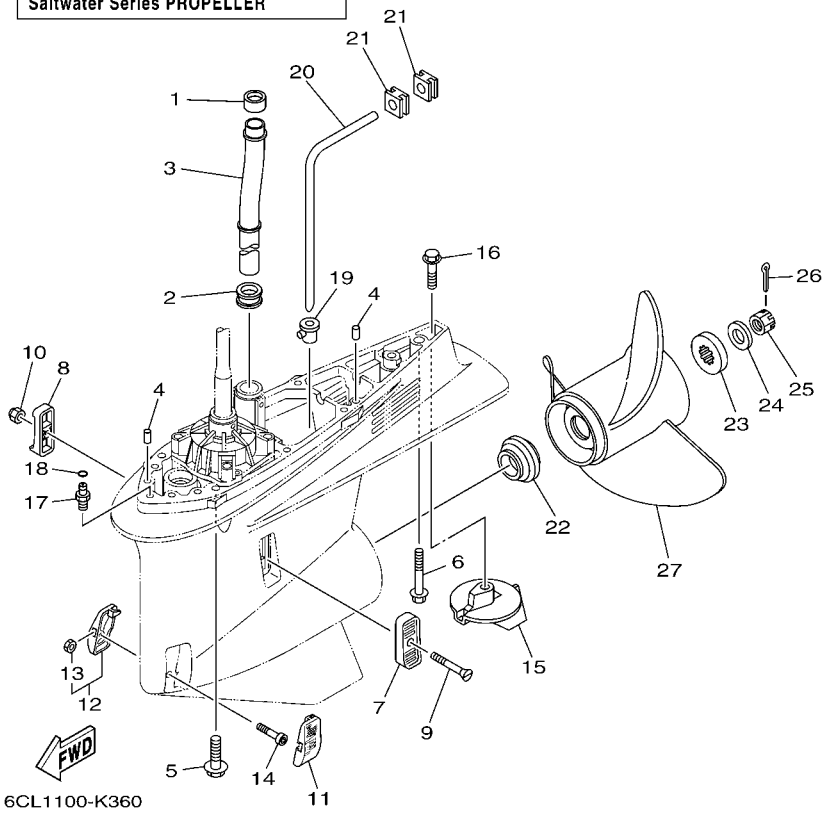
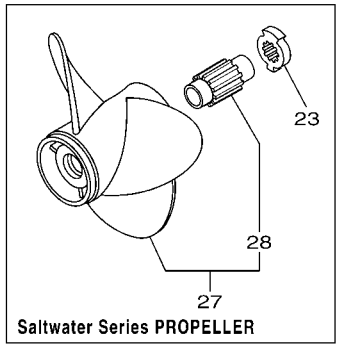


FIG. 36 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6AW–44365–00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1				
2	6AW–44366–00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2		1				
3	6CE–44361–00	TUBE, WATER 1 TUBE D'EAU 1		1				X(25.3") X(25.3")
4	93608–16M16	PIN, DOWEL AXE		2				
5	90119–10038	BOLT, WITH WASHER BOULON, AVEC RONDELLE		7				X(25.3") X(25.3")
6	97575–10570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE		1				X(25.3") X(25.3")
7	6P2–45214–00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1		1				
8	6P2–45215–00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2		1				
9	90152–05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE		1				
10	90185–05002	NUT, NYLON ECROU,AUTO-BLOQUANT		1				
11	6CE–45224–00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3		1				
12	6CE–45225–00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4		1				
13	90185–05002	.NUT, NYLON .ECROU,AUTO-BLOQUANT		1				
14	90110–05039	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE		1				
15	61A–45371–00	TAB-TRIM ANODE DERIVE		1				
16	90105–10M00	BOLT, FLANGE BOULON		1				
17	63P–45378–00	NIPPLE, HOSE RACCORD, TUYAU		1				
18	93210–07003	O-RING JOINT TORIQUE		1				
19	6D0–44367–00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3		1				
20	6D0–44362–01	TUBE, WATER 2 TUBE D'EAU 2		1				
21	6D0–44366–00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2		2				
22	69J–45987–00	SPACER 1 ENTRETOISE 1		1				
23	688–45997–01	SPACER 2 ENTRETOISE 2		1				UR FOR 61B PROP. UR FOR 61B PROP.
	6CE–45997–00	SPACER 2 ENTRETOISE 2		1				UR FOR 6CF PROP. UR FOR 6CF PROP.
24	92990–18200	WASHER RONDELLE, PLATE		1				
25	90171–18M04	NUT, CASTLE ECROU, CRENELE		1				
26	91490–40030	PIN. COTTER GOUPILLE		1				



COUNTER ROTATION

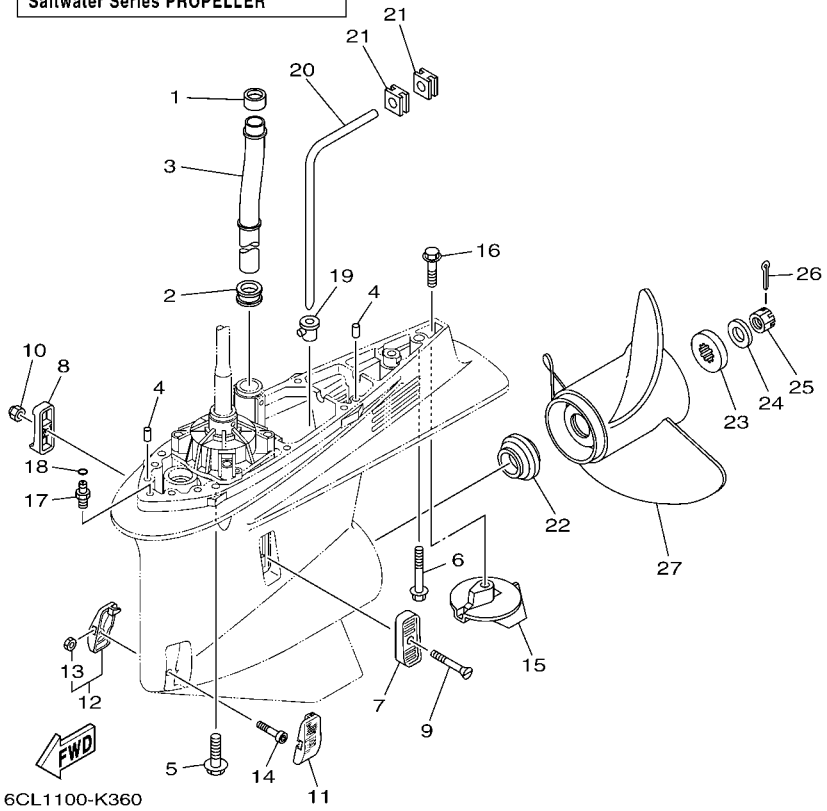
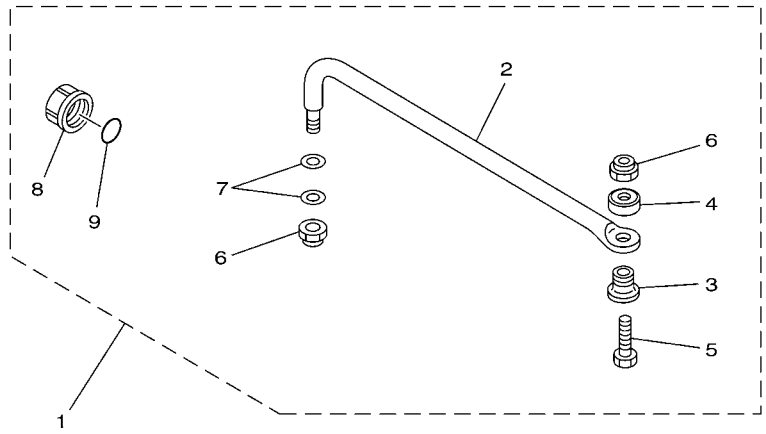


FIG. 36 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
27	61B–45974–00	PROPELLER (3X14-1/2"X19"-TL) HELICE (3X14-1/2"X19"-TL)		1				UR UR
	6CF–45930–00	PROPELLER (3X15-3/4"X13"-TL) HELICE (3X15-3/4"X13"-TL)		1				UR SWS PROP. UR SWS PROP.
	6CF–45970–00	PROPELLER (3X15-1/4"X19"-TL) HELICE (3X15-1/4"X19"-TL)		1				UR SWS PROP. UR SWS PROP.
	6CF–45972–00	PROPELLER (3X15"X21"-TL) HELICE (3X15"X21"-TL)		1				UR SWS PROP. UR SWS PROP.
	6CF–45974–00	PROPELLER (3X14-3/4"X23"-TL) HELICE (3X14-3/4"X23"-TL)		1				UR SWS PROP. UR SWS PROP.
	6CF–45976–00	PROPELLER (3X15-3/4"X15"-TL) HELICE (3X15-3/4"X15"-TL)		1				UR SWS PROP. UR SWS PROP.
	6CF–45978–00	PROPELLER (3X15-1/2"X17"-TL) HELICE (3X15-1/2"X17"-TL)		1				UR SWS PROP. UR SWS PROP.
	6CF–45B70–00	PROPELLER (4X15"X21"-TL) HELICE (4X15"X21"-TL)		1				UR SWS SH4 PROP. UR SWS SH4 PROP.
	6CF–45B72–00	PROPELLER (4X15"X22"-TL) HELICE (4X15"X22"-TL)		1				UR SWS SH4 PROP. UR SWS SH4 PROP.
	6CF–45B74–00	PROPELLER (4X15"X23"-TL) HELICE (4X15"X23"-TL)		1				UR SWS SH4 PROP. UR SWS SH4 PROP.
28	6CE–45C81–00	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1		1				FOR 6CF PROP. FOR 6CF PROP.

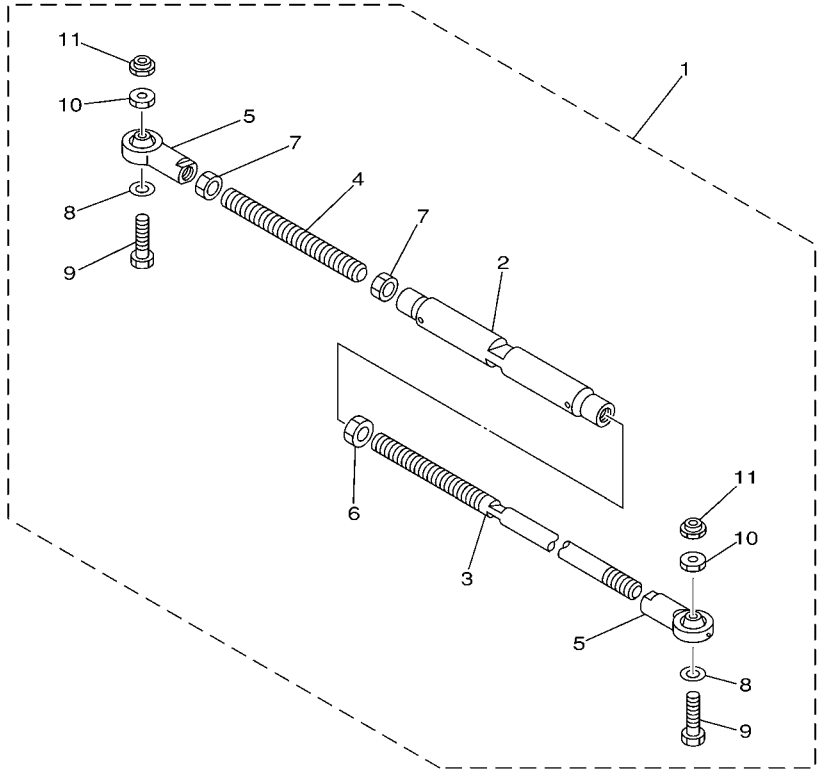
FIG. 37 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1



67H0100-9290

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6E5–61350–02	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1					AP AP
2	6E5–61351–01	.ROD, STEERING LINK .RENVOI DE DIRECTION	1					
3	90387–10M61	.COLLAR .COLLERETTE	1					
4	90560–12M01	.SPACER .ENTRETOISE	1					
5	6E5–61355–00	.BOLT .BOULON	1					
6	90185–09M01	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	2					
7	90201–10M20	.WASHER, PLATE .RONDELLE, PLATE	2					
8	6E5–43145–01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1					
9	93210–16275	.O-RING .JOINT TORIQUE	1					

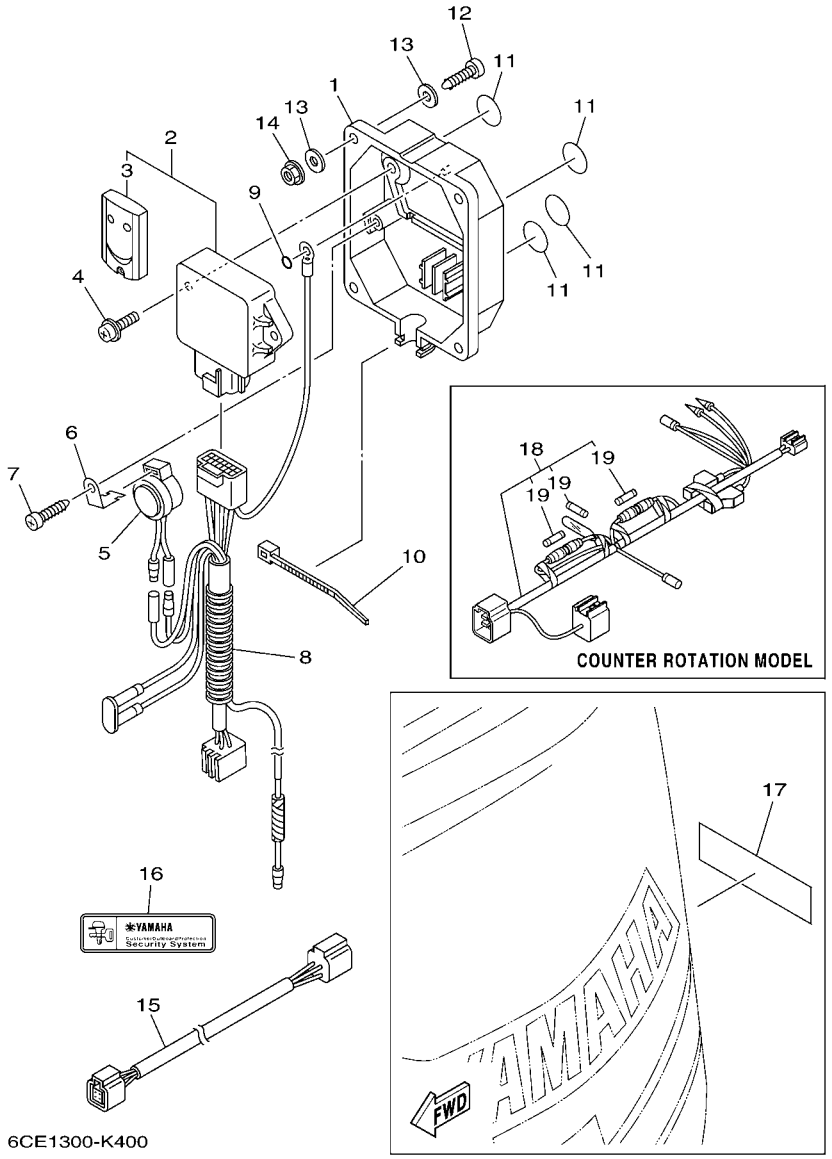
FIG. 38 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2



67H0100-0300

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6E5–61301–01	TWIN KIT (L:600-800MM) JUMELE KIT (L:600-800MM)		1				AP AP
2	6E5–61313–00	.ADJUSTER .TENDEUR		1				
3	6E5–61311–11	.TIE BAR .BARRE D'ACCOUPLEMENT		1				
4	6E5–61315–00	.TIE BAR .BARRE D'ACCOUPLEMENT		1				
5	6E5–61303–00	.STEERING AXLE COMP. .AXLE COMP.		2				
6	90170–14M06	.NUT .ECROU		1				
7	95380–14700	.NUT .ECROU		2				
8	90201–10M76	.WASHER, PLATE .RONDELLE, PLATE		2				
9	90101–09M70	.BOLT .BOULON		2				
10	90170–09M05	.NUT .ECROU		2				
11	90185–09M01	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT		2				

FIG. 39 OPTIONAL PARTS PIECES OPTIONNELLES



REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6Y8–86267–00	CASE COMPLETE 1 CARTER (ENS.) 1	1					
2	6Y8–86260–02	REMOTE CONTROL UNIT ASSY UNITE DE TELECOMMANDE (ENS.)	1					
3	6AA–86261–00	.TRANSMITTER COMP .TRANSMETTEUR	2					
4	97980–06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2					
5	6X4–83383–00	BUZZER RONFLEUR	1					
6	6X4–83386–00	STAY, BUZZER SUPPOR, RONFLEUR	1					
7	97780–60620	SCREW, TAPPING VIS, TETE BOMBEE	1					
8	6Y8–82509–10	WIRE, SUB LEAD FIL, SECONDAIRE	1					
9	93210–04279	O-RING JOINT TORIQUE	1					
10	90465–11M10	CLAMP BRIDE	1					
11	6Y8–8454G–00	PATCH 1 TAMPON 1	4					
12	90167–06M00	SCREW, TAPPING VIS, TETE FRAISEE	4					UR UR
	97880–06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4					UR UR
13	90201–06M30	WASHER, PLATE RONDELLE, PLATE	8					
14	95780–06300	NUT, FLANGE ECROU	4					
15	6Y8–82521–11	2FT PIGTAIL BUS FIL	1					
16	6Y8–48277–00	STICKER 1 ETIQUETTE 1	1					
17	6Y8–48277–00	STICKER 1 ETIQUETTE 1	1	1				
18	6Y8–81315–00	LEAD WIRE ASSY FIL		1				
19	6TA–82151–00	.FUSE(5A) .FUSIBLE (5A)		3				

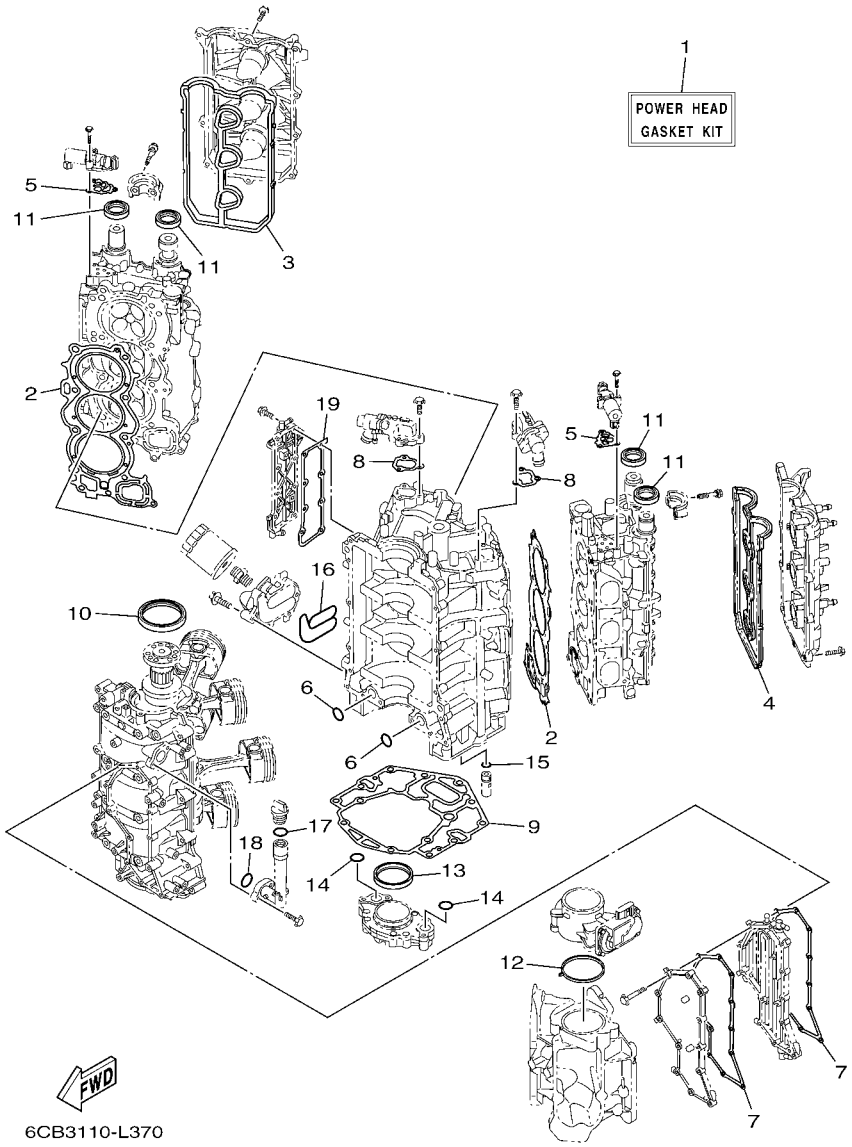


FIG. 40 REPAIR KIT 1 — KITS DE REPARATION 1

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CB–W0001–02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1				
2	6CB–11181–00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2				
3	6CB–11193–00	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1				
4	6CB–11194–00	.GASKET, HEAD COVER 2 .JOINT, COUVERCLE DE CULASSE 2	1	1				
5	6CB–1242F–00	.GASKET, FILTER .JOINT, FILTRE	2	2				
6	93210–26658	.O-RING .JOINT TORIQUE	2	2				
7	6CB–15451–00	.GASKET, CRANKCASE COVER 1 .JOINT, COUVERCLE DE CARTER 1	2	2				
8	6CB–12427–10	.GASKET, HOUSING COVER 1 .JOINT, COUVERCLE DE CARTER 1	2	2				
9	6CB–11351–00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1				
10	93102–85008	.OIL SEAL .JOINT SPY	1	1				
11	93102–38008	.OIL SEAL .JOINT SPY	4	4				
12	6CB–13556–00	.GASKET, MANIFOLD .JOINT, TUBULURE	1	1				
13	6CB–11355–00	.SEAL, CYLINDER 1 .JOINT, SPY CYLINDRE	1	1				
14	93210–26658	.O-RING .JOINT TORIQUE	2	2				
15	6CB–13473–00	.O-RING .JOINT TORIQUE	1	1				
16	6CB–13477–00	.GASKET .JOINT	1	1				
17	93210–24M79	.O-RING .JOINT TORIQUE	1	1				
18	93210–27370	.O-RING .JOINT TORIQUE	1	1				
19	6CB–1131B–00	.GASKET, COVER .JOINT, COUVERCLE	1	1				

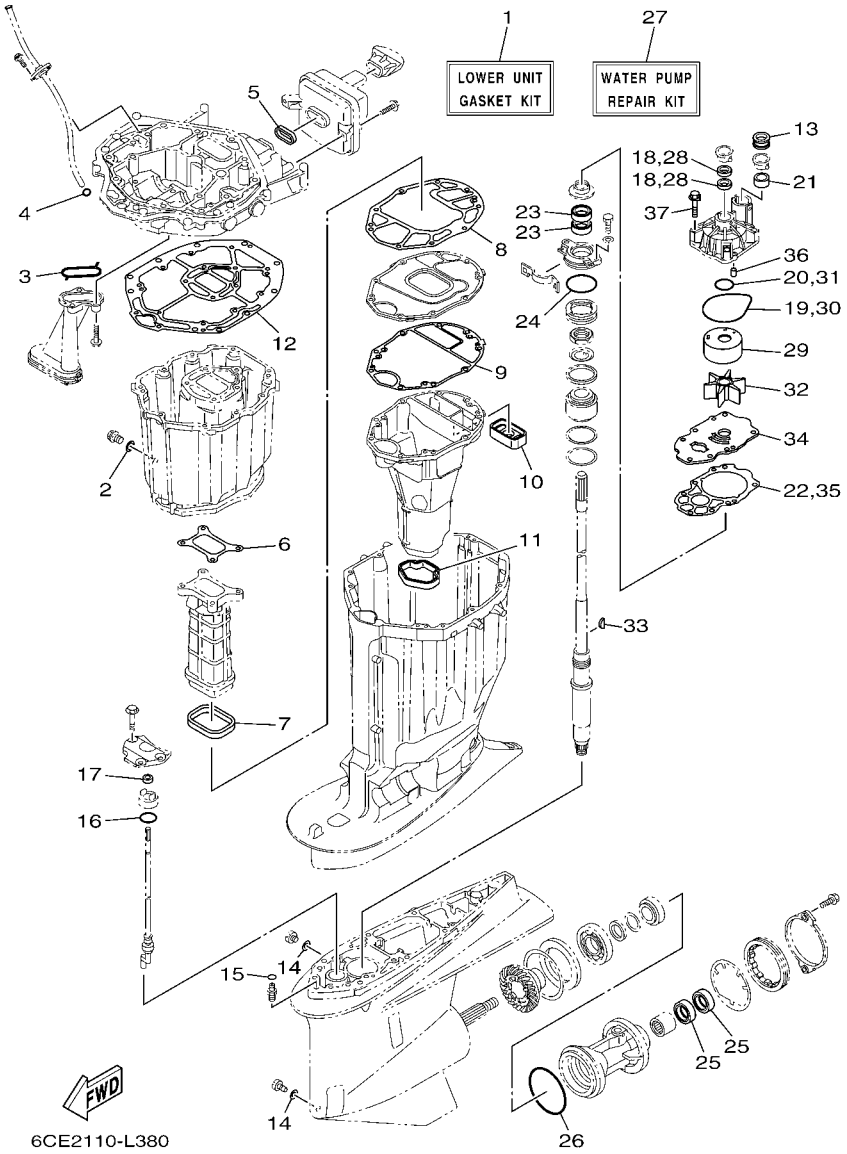


FIG. 41 REPAIR KIT 2 — KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
1	6CE–W0001–20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1				
2	90430–14M09	.GASKET .JOINT	1	1				
3	6AW–13415–00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1				
4	93210–19MJ3	.O-RING .JOINT TORIQUE	1	1				
5	6CB–14755–00	.GASKET, SILENCER .JOINT, SILENCIEUX	1	1				
6	6CB–41134–00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1				
7	6CB–41138–00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1				
8	6CB–41135–00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1				
9	6CE–41136–00	.GASKET, EXHAUST MANIFOLD 4 .JOINT, PIPE D'ECHAPPEMENT 4	1	1				
10	6CE–45127–00	.SEAL .JOINT	1	1				
11	6CE–45123–00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1				
12	6CB–45113–00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1				
13	6AW–44366–00	.DAMPER, WATER SEAL 2 .JOINT, TUBE D'EAU 2	1	1				
14	90430–08020	.GASKET .JOINT	2	2				
15	93210–07003	.O-RING .JOINT TORIQUE	1	1				
16	93210–33M49	.O-RING .JOINT TORIQUE	1	1				
17	93106–09014	.OIL SEAL .JOINT SPY	1	1				
18	93104–22M07	.OIL SEAL .JOINT SPY	2	2				
19	93210–94003	.O-RING .JOINT TORIQUE	1	1				
20	93210–37160	.O-RING .JOINT TORIQUE	1	1				
21	6AW–44365–00	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1	1				
22	6CE–44315–00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				
23	93101–28M16	.OIL SEAL .JOINT SPY	2	2				
24	93210–64488	.O-RING .JOINT TORIQUE	1	1				
25	93101–30M17	.OIL SEAL .JOINT SPY	2	2				
26	93211–02001	.O-RING .JOINT TORIQUE	1	1				
27	6CE–W0078–00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1				

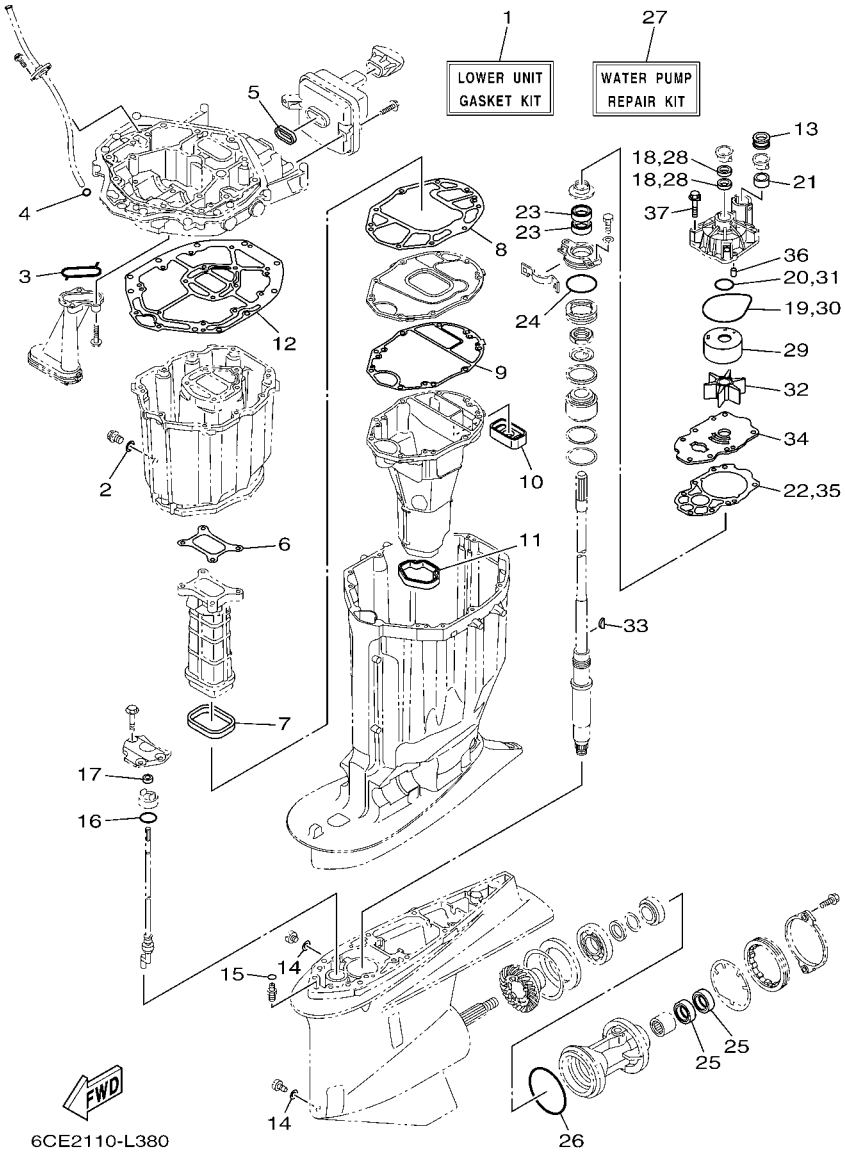


FIG. 41 REPAIR KIT 2 — KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL2	6CM2				REMARKS REMARQUES
28	93104–22M07	.OIL SEAL .JOINT SPY	2	2				
29	6AW–44322–00	.INSERT, CARTRIDGE .CUVETTE	1	1				
30	93210–94003	.O-RING .JOINT TORIQUE	1	1				
31	93210–37160	.O-RING .JOINT TORIQUE	1	1				
32	6CE–44352–00	.IMPELLER .TURBINE	1	1				
33	90280–04002	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1				
34	6CE–44323–00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1				
35	6CE–44315–00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				
36	93606–12019	.PIN, DOWEL .GOUPILLE	2	2				
37	90119–08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4				

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6CB–11191–02	4 – 30
6CB–11192–02	4 – 34
6CB–11193–00	4 – 31
	40 – 3
6CB–11194–00	4 – 35
	40 – 4
67F–11301–00	4 – 19
6CB–1131B–00	2 – 12
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6CE–1131C–00–9S	2 – 9
68T–11325–00	2 – 32
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	2 – 19
67F–11325–01	4 – 20
63P–11325–11	31 – 2
67F–11328–00	4 – 21
6AW–1132N–01	2 – 34
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6CB–11351–00	2 – 29
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6CB–11355–00	32 – 13
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6CB–1135A–00	5 – 6
6CB–11410–00	3 – 1
6CB–11416–00	3 – 5
6CB–11416–10	3 – 5
6CB–11416–20	3 – 5
6CB–11416–30	3 – 5
6CB–11416–40	3 – 5
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6CB–11417–10	3 – 6
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6CB–11417–30	3 – 6
6CB–11417–40	3 – 6
6CB–11426–01	3 – 7
6CB–11427–00	3 – 8
6CB–11478–00	3 – 2
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6CB–11603–00	3 – 12
6CE–11631–00	3 – 11
6CB–11633–00	3 – 13
6CB–11654–00	3 – 10
6CB–11656–00	3 – 14
6CB–11656–10	3 – 14
6CB–11656–20	3 – 14
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6CB–12576–10	6 – 3
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6CB–13533–00	9 – 1
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6CB–13645–00	8 – 6
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6AW–13781–00	12 – 29
6CB–13782–00	9 – 15
6AW–13784–00	12 – 30
6CB–13898–00	10 – 9
6CB–13898–10	10 – 10
6CB–13906–01	12 – 8
6CB–13907–10	12 – 18
63P–13915–00	12 – 19
6CB–13971–01	13 – 10
6CB–13972–00	13 – 12
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6CB–14984–00	12 – 26
6CB–14985–00	12 – 20
6CB–14989–00	9 – 29
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6CB–15142–00	5 – 8
6CB–15187–00	2 – 5
6CB–15311–00–CA	32 – 1
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6CB–15319–00	2 – 43
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6CE–42613–00	1 – 2
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